

ACCESSORIES

Tapwrench Ratchet-T Type

69 833

| No | Capacity for hand taps | Overall length in | Availability |
|--------|------------------------|-------------------|--------------|
| 06-521 | 1/8-1/4 in (M3-M6) | 3.1/4 | ● |
| 06-522 | 1/4-1/2 in (M6-M12) | 4.1/4 | ● |



Tapwrench Adjustable

69 823

| Symbol | Capacity for hand taps | Approx. overall length in | Availability |
|--------|------------------------|---------------------------|--------------|
| X | 1/16-1/4 in (M2-M6) | 4.1/8 | ● |
| Y | 1/8-1/2 in (M3-M12) | 6.3/8 | ● |



Tapwrench Adjustable

69 843

| Size No. | Capacity hand taps | | Capacity Pipe taps in | Capacity hand reamers | | Approx. overall length in | Availability |
|----------|--------------------|-------|-----------------------|-----------------------|-----------|---------------------------|--------------|
| | in | mm | | in | mm | | |
| 101 | 1/8-1/2 | 3-12 | 1/8-1/4 | 3/16-13/32 | 4.75-10.6 | 10.1/2 | ● |
| 102 | 1/4-3/4 | 6-20 | 1/8-3/8 | 3/16-9/16 | 4.75-15.0 | 15 | ● |
| 103 | 3/8-1 | 12-27 | 1/8-5/8 | 5/16-13/16 | 7.75-21.2 | 19.3/4 | ● |
| 104 | 3/4-1.1/2 | 20-42 | 3/8-1.1/4 | 5/8-1.3/16 | 15.0-33.5 | 31.1/2 | ● |
| 105 | 1-2 | 27-52 | 3/4-2 | 1.3/16-1.5/8 | 30.0-42.5 | 43 | ● |
| 106 | 1.1/2-2.1/2 | 39-60 | 1-2.1/2 | 1.1/16-2 | 26.5-53.0 | 52.1/2 | ● |
| 107 | 1-2.1/2 | 27-60 | 3/4-2.1/2 | 1.3/16-2 | 30.0-53.0 | 52.1/8 | ● |



Circular Diestocks for Circular Split Dies

BS 1127(1950)

69 403

| | | | | |
|-------------------|--------|-------|--------|--------|
| Nominal dia. in | 13/16 | 1 | 1.5/16 | 1.1/2 |
| Length approx. in | 6.1/2 | 8.7/8 | 11 | 14.1/4 |
| Availability | ● | ● | ● | ● |
| Nominal dia. in | 2 | 2.1/4 | 3 | 4 |
| Length approx. in | 19.1/8 | 23 | 30 | 56 |
| Availability | ● | ● | ● | ● |



Circular Diestocks for Circular Solid Dies

DIN 223

69 413

| | | | | | | |
|-------------------|-----|-----|-----|-----|-----|-----|
| Dia. mm | 20 | 20 | 25 | 30 | 38 | 38 |
| Thickness mm | 5 | 7 | 9 | 11 | 10 | 14 |
| Length approx. mm | 165 | 165 | 215 | 280 | 365 | 365 |
| Availability | ● | ● | ● | ● | ● | ● |
| Dia. mm | 45 | 45 | 55 | 55 | | |
| Thickness mm | 14 | 18 | 16 | 22 | | |
| Length approx. mm | 480 | 480 | 590 | 590 | | |
| Availability | ● | ● | ● | ● | | |



Thread Restoring Files

Carbon Steel Cut Thread

69 493

| METRIC | Availability |
|---|--------------|
| 0.75, 1.00, 1.25, 1.50, 1.75, 2.00, 3.00 pitch | ● |
| UNC/UNF | ● |
| 11, 12, 13, 14, 16, 18, 20, 24, tpi | ● |
| WHITWORTH FORM | ● |
| 10, 11, 12, 14, 16, 18, 20, 24 tpi | ● |
| BSP (Gas Threads BSPF, BSPT, 'G' & 'Rc') | ● |
| 1/8 x 28tpi, 1/4-3/8 x 19tpi, 1/2-7/8 x 14tpi & over 1" x 11tpi repeated on each end. | ● |



This most useful tool will repair damaged or rusty threads in difficult places that cannot be reached by ordinary screwing dies. The five series offered can repair most of the frequently used threads in Metric, American National, Whitworth BSP Forms.

Twist Drills

Reamers

Taps & Dies

Milling Cutters BS

Milling Cutters DIN

Pipe Threading Tools

Technical