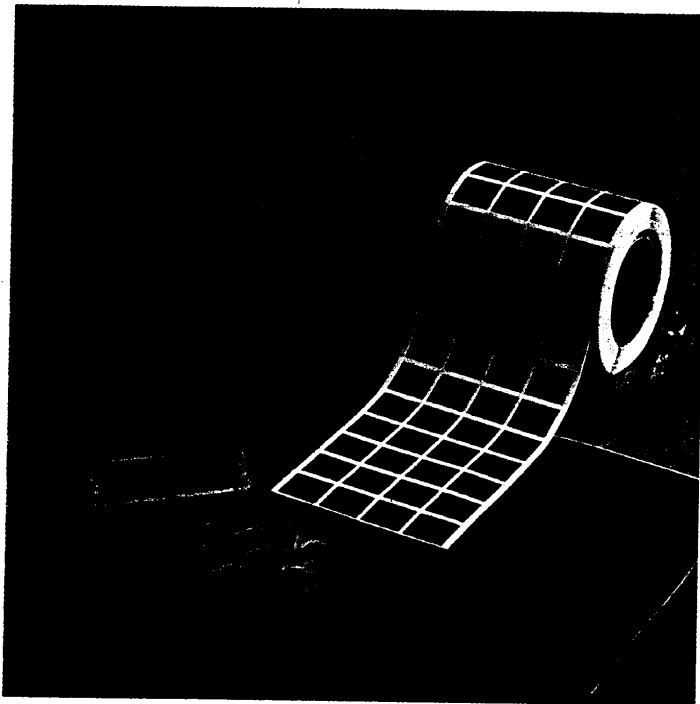


# HI-FLOW™ 625

Electrically Insulating, Thermally Conductive Phase Change Material



Bergquist Hi-Flow 625 is a film reinforced phase change material. The product consists of a thermally conductive 65°C phase change compound coated on an electrically insulating film. Hi-Flow 625 is designed to be used as a thermal interface material between electronic power devices that require electrical isolation and a heat sink. The film reinforcement makes Hi-Flow 625 easy to handle, and the 65°C phase change temperature of the coating material eliminates shipping and handling problems. Hi-Flow 625 has a continuous use temperature of 150°C.

**HI-FLOW™ 625** is coated on both sides of the Bergquist proprietary film substrate.

**HI-FLOW™ 625** is used in applications where electrical insulation is required.

**HI-FLOW™ 625** handles like a Sil-Pad® at room temperature, and flows like high quality grease at elevated temperature.

**HI-FLOW™ 625** is Tack Free at production temperatures.

**HI-FLOW™ 625** is Scratch Resistant at production temperature and does not require a protective liner in most shipping situations.

**HI-FLOW™ 625** has the thermal performance of 2-3 mil mica and grease assemblies.

**HI-FLOW™ 625** is available in punch parts, sheets or rolls, with or without pressure sensitive adhesive.

## Bergquist Hi-Flow™ 625

Physical Properties	Typical Value	(mm)	Test Method
Color	Green		Visual
Thickness of Substrate	0.005 in.	(0.13)	ASTM D 374
Tensile Strength	30 Kpsi	(210 Mpa)	ASTM D 882A
Elongation	60%		ASTM D 882A
Phase Change Temperature	65°C		DSC
Continuous Use Temperature	150°C		

### Thermal

Thermal Cond. of Coating	0.8 W/m-K		ASTM D5470
Thermal Cond. of Composite	0.4 W/m-K		ASTM D5470 <sup>1</sup>
Thermal Resistance (°C-in <sup>2</sup> -W <sup>-1</sup> )	0.25 C-in <sup>2</sup> /W	(1.6 C-cm <sup>2</sup> /W)	ASTM D5470

### Electrical

Breakdown Voltage	4000 Volt		ASTM D149
Dielectric Constant, 100HZ	3.5		ASTM D150
Volume Resistivity	>10 <sup>10</sup> ohm-m		ASTM D257

### Adhesive

Peel Strength	70 g/in	(28 g/cm)	ASTM D1876
Release Peel	25 g/in	(10 g/cm)	ASTM D1876

1. Sample run at 70°C.

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The World Leader in Thermal Management

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Rev. 092898 Hi-Flow™ Patent Pending  
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