10. Safety monitoring modules
10.2 Guard door monitors
10.2.10 AES 1135, AES 1136, AES 1145 and AES 1146 range to monitor one guard door


Features - Control Category 3 to EN 954-1

- 1 enabling path
- Enable delay time can be modified
- Monitoring mechanical position switches, safety switches, solenoid interlocks or magnetic safety sensors
- Can be changed from NO-NC to NC-NC contact combination
- Can be used as Emergency Stop relay for Stop Category 0 to EN 60204-1, see chapter 10.3
- Cross-wire monitoring with NO-NC contact combination
- ISD Integral System Diagnostics
- Operating voltage 24 VDC
- Short-circuit proof additional transistor outputs
- Connection of input expander possible, see chapter 10.6

Dimensions $22.5 \times 75 \times 110 \mathrm{~mm}$

ISD
The following faults are recognised by the safety monitoring module and indicated by means of ISD

- Failure of door contacts to open or close
- Cross-wire or short-circuit monitoring of the switch connections
- Interruption of the switch connections
- Failure of the safety relay to pull-in or drop-out
- Faults on the input circuits or on the relay control of the guard door monitor

The ISD tables (Integral System Diagnostics) for analysis of the fault indications and their causes are shown in the appendix.

| Part number | Operating voltage | 24 VDC | 24 VDC | 24 VDC |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Without start-up test | AES 1135 | AES 1135-2185 | AES 1145 |  |
|  | With start-up test | AES 1136 | AES 1136-2185 | AES 1146 |  |
| Function table |  | Additional transistor output Y | Function of output $\mathbf{Y}$ |  | Switching condition |
|  | AES 1135/6 | Y1 | Authorized operation |  | Enabling path closed |
|  |  | Y2 | No authorized operation |  | Enabling path open |
|  | AES 1135/6-2185 | Y1 | Authorized operation |  | Enabling path closed |
|  |  | Y2 | Guard door closed |  |  |
|  | AES 1145/6 | Y1 | Guard door open |  | Enabling path open |
|  |  | Y2 | Fault |  | Enabling path open |

10. Safety monitoring modules
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## Applications



Wiring diagram


## Notes

- AES to secure a guard door up to Control Category 3.
- Monitoring a sliding, hinged or removable guard door using a solenoid interlock, see chapter 2.
- The NC contact A must have positive break when the guard door is opened.
- Control Category 3 to EN 954-1 can be achieved by substantiation and documentation of exclusion of "faults due to breakage or loosening of the actuator or in the solenoid interlock".

Circuit option

- If the load is directly switched by the AES, the complete system can be classified in Control Category 3 to EN 954-1. If one or two external relays or contactors are used to switch the load, the system can then only be classified in Control Category 3 to EN 954-1 if exclusion of the fault "Failure of the external contactors" can be
- Expansion of enable delay time The enable delay time can be increased from 0.1 s to 1 s by changing the position of a jumper link connection under the cover of the unit.

substantiated and is documented, e.g. by using reliable down-rated contactors. A second contactor leads to an increase in the level of security by redundant switching to switch the load off.
- The wiring diagram is shown with guard door closed and in de-energised condition.

10. Safety monitoring modules
10.2 Guard door monitors
10.2.22 Technical data


Note: Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

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