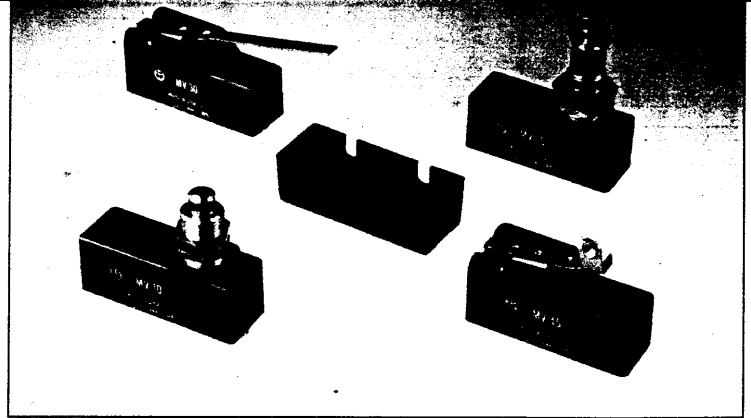


General purpose microswitches for heavier duty applications.

- High precision snap action mechanism
- 16A 250V AC resistive rating
- Wide range of actuator styles
- Screw terminals with cup washers
- All fixing and operating dimensions conform to industry standard
- Terminal covers available



OPERATING DIMENSIONS



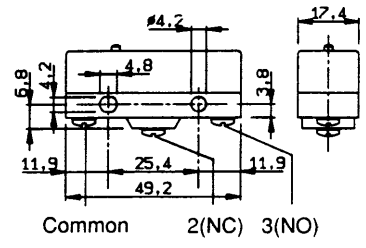
OPERATING DATA

| | |
|--------------------------------------|---|
| Contact form | Single pole, change over |
| Contact material | Contacts: Silver Snap action mechanism: Berillium copper |
| Contact Gap | 0.5mm |
| Initial contact resistance | 15mΩ max |
| Lever/plunger material | Stainless steel |
| Roller material | Lever type: thermoplastic Plunger type: Stainless steel |
| Housing material | Self extinguishing, glass reinforced thermoplastic resin |
| Dielectric strength | 2000V AC 50/60Hz for 1 minute between current carrying parts and ground 750V AC 50/60Hz for 1 minute between open contacts |
| Protection rating | IP40 with terminal cover |
| Ambient operating temperature | -20 to +85°C |
| Ambient humidity | 85% RH max |
| Mechanical life | 20 million operations |
| Maximum operating frequency | 6000/hour |

LOADINGS

| | |
|-----------------------|--------------|
| Resistive load | 16A 250V AC |
| | 6A 24V DC |
| | 0.4A 125V DC |
| Motor load | 5A 250V AC |
| Inrush current | 30A maximum |

Terminal arrangement



Glossary

The following is a glossary of terms used in specifying actuator characteristics overleaf:

Operating force (OF)
The force applied to the actuator required to operate the switch contacts.

Releasing force (RF)
The value to which the force on the actuator must be reduced to allow the contacts to return to the normal position.

Total force (TF)
The force applied to the actuator required to reach the stopper from the free position.

Free position (FP)
The initial position of the actuator when there is no external force applied.

Operating position (OP)
The position of the actuator at which the contacts snap to the operated contact position measured with respect to the centres of the mounting holes.

Releasing position (RP)
The position of the actuator at which the contacts snap from the operated contact position to their normal position.

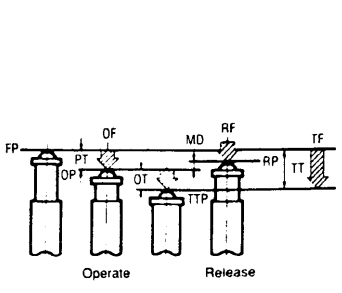
Total travel position (TTP)
The position of the actuator when it reaches the limit of travel - must not be exceeded.

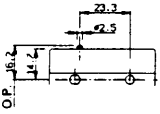
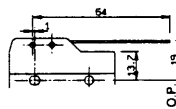
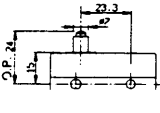
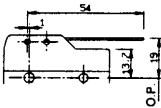
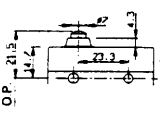
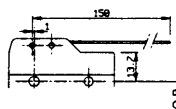
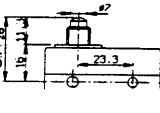
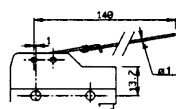
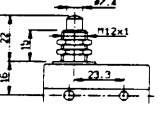
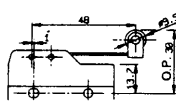
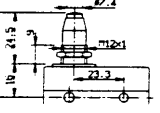
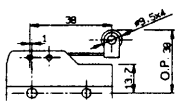
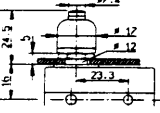
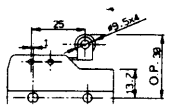
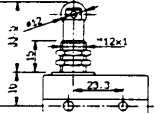
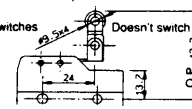
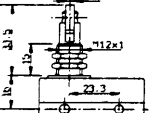
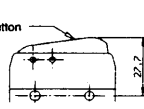
Pretravel (PT)
The distance or angle through which the actuator moves from the free position to the operating position.

Overtravel (OT)
The distance or angle of the actuator movement beyond the operating position.

Movement differential (MD)
The distance or angle from the operating position to the releasing position.

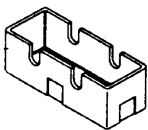
Total travel (TT)
The sum of the pretravel and overtravel expressed by distance or angle.



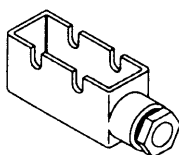
| | | | |
|---|--|---|--|
|  | <p>MV01</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 0.2 mm. min. M.D. = 0.05 mm. max.</p> |  | <p>MV30</p> <p>O.F. = 50 gr. max. R.F. = 30 gr. min. P.T. = 10 mm. max. O.T. = 6 mm. min. M.D. = 1.5 mm max.</p> |
|  | <p>MV03</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 1.5 mm. min. M.D. = 0.05 mm. max.</p> |  | <p>MV32</p> <p>O.F. = 60 gr. max. R.F. = 40 gr. min. P.T. = 8 mm. max. O.T. = 5 mm. min. M.D. = 1 mm. max.</p> |
|  | <p>MV05</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 1.5 mm. min. M.D. = 0.05 mm. max.</p> |  | <p>MV35</p> <p>O.F. = 32 gr. max. R.F. = 26 gr. min. P.T. = 20 mm. max. O.T. = 15 mm. min. M.D. = 4 mm. max.</p> |
|  | <p>MV06</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 2 mm. min. M.D. = 0.05 mm. max.</p> |  <p>1.1 Stainless Steel</p> | <p>MV37</p> <p>O.F. = 10 gr. max. R.F. = 5 gr. min. P.T. = 20 mm. max. O.T. = 10 mm. min. M.D. = 4 mm. max.</p> |
|  | <p>MV10</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 5.5 mm. min. M.D. = 0.05 mm. max.</p> |  | <p>MV40</p> <p>O.F. = 60 gr. max. R.F. = 40 gr. min. P.T. = 8 mm. max. O.T. = 5 mm. min. M.D. = 1 mm. max.</p> |
|  | <p>MV12</p> <p>O.F. = 550 gr. max. R.F. = 400 gr. min. P.T. = 1 mm. max. O.T. = 5 mm. min. M.D. = 0.05 mm. max.</p> |  | <p>MV42</p> <p>O.F. = 80 gr. max. R.F. = 50 gr. min. P.T. = 6 mm. max. O.T. = 3 mm. min. M.D. = 0.8 mm. max.</p> |
|  | <p>MV13</p> <p>O.F. = 800 gr. max. R.F. = 650 gr. min. P.T. = 1 mm. max. O.T. = 5 mm. min. M.D. = 0.05 mm. max.</p> |  | <p>MV45</p> <p>O.F. = 110 gr. max. R.F. = 70 gr. min. P.T. = 3.5 mm. max. O.T. = 2.5 mm. min. M.D. = 0.6 mm. max.</p> |
|  | <p>MV15</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 5.5 mm. min. M.D. = 0.05 mm. max.</p> |  <p>Switches Doesn't switch</p> | <p>MV47</p> <p>O.F. = 110 gr. max. R.F. = 70 gr. min. P.T. = 3.5 mm. max. O.T. = 2.5 mm. min. M.D. = 0.6 mm. max.</p> |
|  | <p>MV17</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 5.5 mm. min. M.D. = 0.05 mm. max.</p> |  <p>Red Button</p> | <p>MV49</p> <p><i>Hand operation</i></p> |

Terminal covers

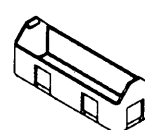
C01 Low profile terminal cover retained by switch fixing screws with knock-outs for cable entry moulded from glass reinforced thermoplastic.

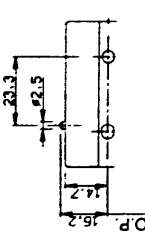
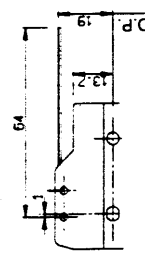
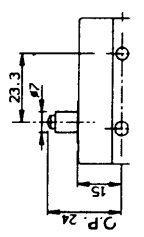
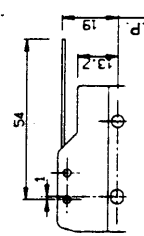
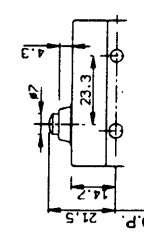
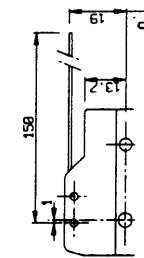
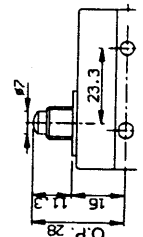
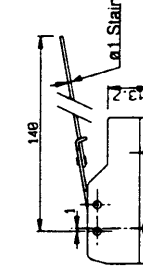
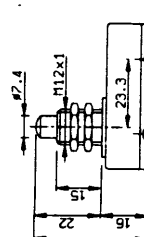
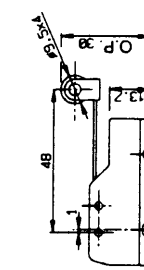


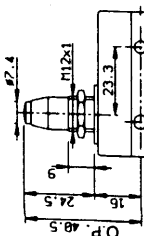
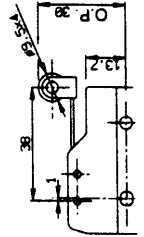
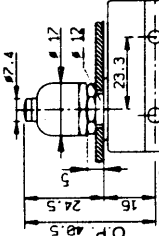
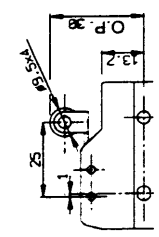
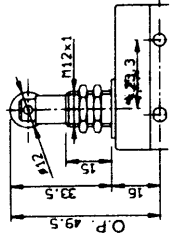
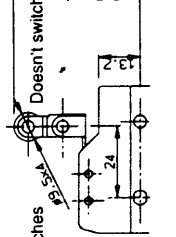
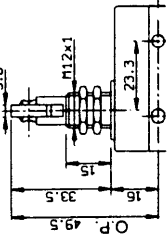
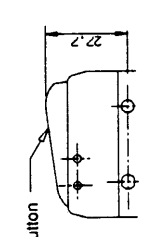
C02 Terminal cover retained by switch fixing screws moulded from glass reinforced shatterproof thermoplastic with P.G.9 cable gland.



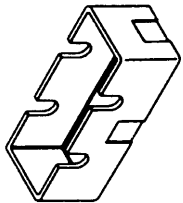
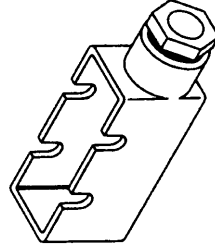
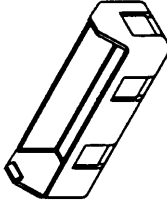
C03 Snap-on terminal cover with knock-outs for cable entry.



| | |
|---|---|
|  <p>MV01</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 0.2 mm. min. M.D. = 0.05 mm. max.</p> |  <p>MV30</p> <p>O.F. = 50 gr. max. R.F. = 30 gr. min. P.T. = 10 mm. max. O.T. = 6 mm. min. M.D. = 1.5 mm max.</p> |
|  <p>MV03</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 1.5 mm. min. M.D. = 0.05 mm. max.</p> |  <p>MV32</p> <p>O.F. = 60 gr. max. R.F. = 40 gr. min. P.T. = 8 mm. max. O.T. = 5 mm. min. M.D. = 1 mm. max.</p> |
|  <p>MV05</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 1.5 mm. min. M.D. = 0.05 mm. max.</p> |  <p>MV35</p> <p>O.F. = 32 gr. max. R.F. = 26 gr. min. P.T. = 20 mm. max. O.T. = 15 mm. min. M.D. = 4 mm. max.</p> |
|  <p>MV06</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 2 mm. min. M.D. = 0.05 mm. max.</p> |  <p>MV37 a1 Stainless Steel</p> <p>O.F. = 10 gr. max. R.F. = 5 gr. min. P.T. = 20 mm. max. O.T. = 10 mm. min. M.D. = 4 mm. max.</p> |
|  <p>MV10</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 5.5 mm. min M.D. = 0.05 mm. max.</p> |  <p>MV40</p> <p>O.F. = 60 gr. max. R.F. = 40 gr. min. P.T. = 8 mm. max. O.T. = 5 mm. min. M.D. = 1 mm. max.</p> |

| | |
|--|---|
|  <p>MV12</p> <p>O.F. = 550 gr. max. R.F. = 400 gr. min. P.T. = 1 mm. max. O.T. = 5 mm. min. M.D. = 0.05 mm. max.</p> |  <p>MV42</p> <p>O.F. = 80 gr. max. R.F. = 50 gr. min. P.T. = 6 mm. max. O.T. = 3 mm. min. M.D. = 0.8 mm. max.</p> |
|  <p>MV13</p> <p>O.F. = 800 gr. max. R.F. = 650 gr. min. P.T. = 1 mm. max. O.T. = 5 mm. min. M.D. = 0.05 mm. max.</p> |  <p>MV45</p> <p>O.F. = 110 gr. max. R.F. = 70 gr. min. P.T. = 3.5 mm. max. O.T. = 2.5 mm. min. M.D. = 0.6 mm. max.</p> |
|  <p>MV15</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 5.5 mm. min. M.D. = 0.05 mm. max.</p> |  <p>MV47</p> <p>O.F. = 110 gr. max. R.F. = 70 gr. min. P.T. = 3.5 mm. max. O.T. = 2.5 mm. min. M.D. = 0.6 mm. max.</p> |
|  <p>MV17</p> <p>O.F. = 350 gr. max. R.F. = 200 gr. min. P.T. = 0.5 mm. max. O.T. = 5.5 mm. min. M.D. = 0.05 mm. max.</p> |  <p>MV49</p> <p>Hand operation</p> |

Terminal covers

| | |
|---|---|
| <p>C01</p>  <p>Low profile terminal cover retained by switch fixing screws with knock-outs for cable entry moulded from glass reinforced thermoplastic.</p> | <p>C02</p>  <p>Terminal cover retained by switch fixing screws moulded from glass reinforced shatterproof thermoplastic with P.G.9 cable gland.</p> |
| <p>C03</p>  <p>Snap-on terminal cover with knock-outs for cable entry.</p> | |

IMO

IMO Precision Controls Limited.

1000 North Circular Road, Staples Corner, London, NW2 7JP.
Tel. 081-452 6444, Telex 28514 IMO G, Fax. 081 450 2274.