

## Machine taps M DIN 371 HSS, ground

Chamfer: Type C / 35° right-hand spiral flutes, 2 - 3 threads  
 Thread: metric, DIN ISO 13  
 Flanks: relief-ground  
 Tolerance: ISO 2 / 6H  
 Surface: bright  
 Right-hand cutting

● Machine tap with reinforced shank and 35° right-hand spiral flutes for bottoming in unalloyed or low-alloyed steels up to 800 N/mm<sup>2</sup> strength, malleable cast iron and non-ferrous metals. The thread is cut in one operation.

Packing unit:  
Individual plastic pack

Nominal thread size	Pitch mm	Thread core hole mm	Total length mm	Thread length mm	Article no.	Price each €
M 2	0,40	1,60	45,0	4,0	234 020	
M 2,5	0,45	2,05	50,0	5,0	234 025	
M 3	0,50	2,50	56,0	6,0	234 030	
M 4	0,70	3,30	63,0	6,0	234 040	
M 5	0,80	4,20	70,0	8,0	234 050	
M 6	1,00	5,00	80,0	9,0	234 060	
M 8	1,25	6,80	90,0	10,0	234 080	
M 10	1,50	8,50	100,0	12,0	234 100	



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 Thread: metric, DIN ISO 13  
 Flanks: relief-ground  
 Tolerance: ISO 2 / 6H  
 Surface: bright  
 Right-hand cutting

● Machine tap with overflow shank and 35° right-hand spiral flutes for bottoming in unalloyed or low-alloyed steels up to 800 N/mm<sup>2</sup> strength, malleable cast iron and non-ferrous metals. The thread is cut in one operation.

Packing unit:  
Individual plastic pack

Nominal thread size	Pitch mm	Thread core hole mm	Total length mm	Thread length mm	Article no.	Price each €
M 12	1,75	10,20	110,0	16,0	233 120	
M 14	2,00	12,00	110,0	18,0	233 140	
M 16	2,00	14,00	110,0	20,0	233 160	
M 18	2,50	15,50	125,0	22,0	233 180	
M 20	2,50	17,50	140,0	25,0	233 200	
M 22	2,50	19,50	140,0	25,0	233 220	
M 24	3,00	21,00	160,0	28,0	233 240	
M 27	3,00	24,00	160,0	38,0	233 270	
M 30	3,50	26,50	180,0	45,0	233 300	

