

D DIPTRONICS MANUFACTURING INC.

DS, DP, DA SERIES



27.94[1.100]

22.86[.900]

20.32[.800]

17.78[.700]

15.24[.600]

12.70[.500]

10.16[.400]

7.62[.300]

5.08[.200]

2.54[.100]

DIM. B

31.84[1.254] 26.76[1.054]

24.22[.954]

21.68[.854]

19.14[.754]

16.60[.654]

14.06[.554]

11.52[.454]

8.98[.354]

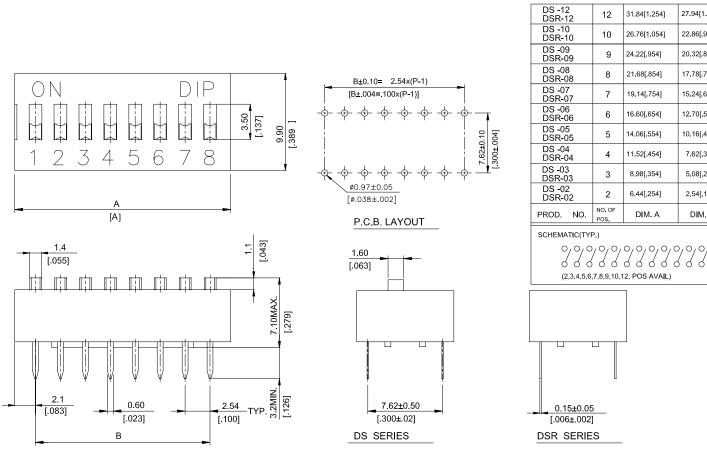
6.44[.254]

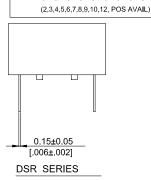
DIM. A



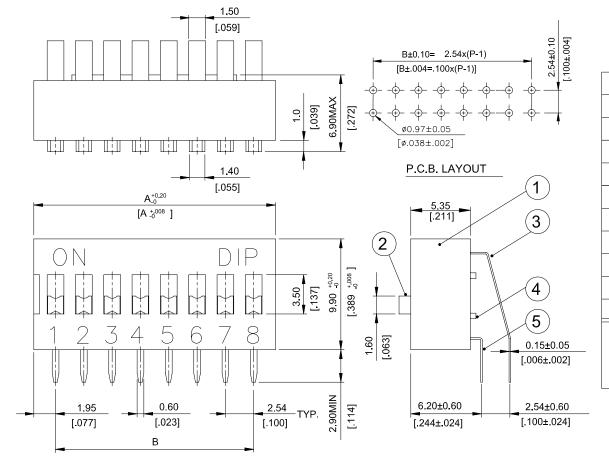
DIMENSIONS

DS(R)



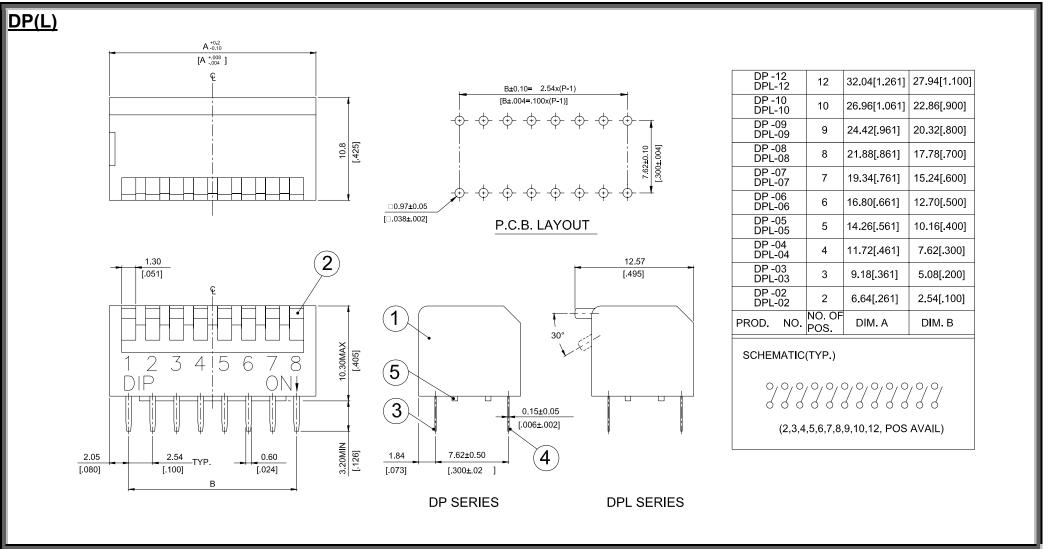


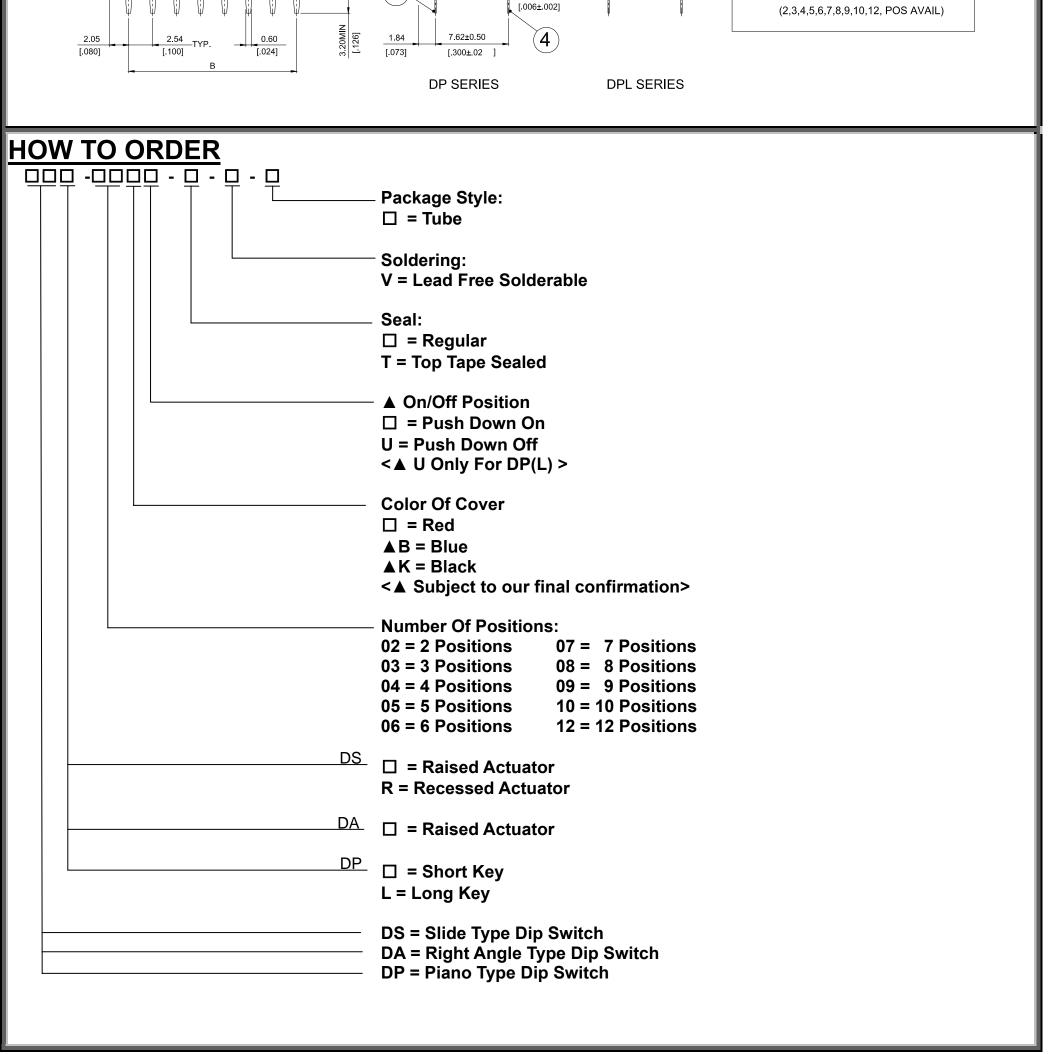
<u>DA</u>



DA-12	12	31.84[1.254]	27.94[1.100]
DA-10	10	26.76[1.054]	22.86[.900]
DA-09	9	24.22[.954]	20.32[.800]
DA-08	8	21.68[.854]	17.78[.700]
DA-07	7	19.14[.754]	15.24[.600]
DA-06	6	16.60[.654]	12.70[.500]
DA-05	5	14.06[.554]	10.16[.400]
DA-04	4	11.52[.454]	7.62[.300]
DA-03	3	8.98[.354]	5.08[.200]
DA-02	2	6.44[.254]	2.54[.100]
PROD. NO.	NO. OF POS.	DIM. A	DIM. B
SCHEMATIC(TYF	·.)		

(2,3,4,5,6,7,8,9,10,12, POS AVAIL)





SPECIFICATION

△MECHANICAL

Mechanical Life: 2,000 operations per switch. Operation Force: 400gf max. (DP Series)

1,000gf max. (DS & DA Series)

Stroke: 2.0mm

Operation Temperature: -20°C to +70°C Storage Temperature: -40℃ to +85℃

△ELECTRICAL

Electrical Life: 2,000 operations per switch 24VDC,25mA \times POTTING MATERIAL: Epoxy

Non-Switching Rating: 100mA, 50VDC Switching Rating: 25mA, 24VDC

Contact Resistance: 50mΩ max. at initial

Insulation Resistance:{at 500 VDC} 100MΩ min.

Dielectric Strength: 500VAC / 1 minute

Circuit: SPST

MATERIALS

△BASE: UL94V-0 PBT Thermoplastic

Color: Black

△COVER UL94V-0 PBT Thermoplastic

Color: Red, Black, Blue

△ACTUATOR: UL94V-0 PBT High Thermoplastic

Color: White

△CONTACT: Phosphor bronze with gold plating over

nickel

△TOP SEAL: Polyester Film

SOLDERING PROCESS

△Keep all switch contacts in their "OFF" position for all operations.

△WAVE SOLDERING: Recommended temperature at 500°F (260°C) max. 5 seconds for through hole type.

△HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 350°C approximately max 5 seconds.

△Make sure switch is in "OFF" position during soldering process, or it will decrease the operating force and meanwhile increase the contact resistance.

△Do not wash the switch body except top tape sealed type, which suitable for spray cleaning method from top of the s/w.

PACKING

Part Number	Number Per Tube	Part Number	Number Per Tube
DS(R)-02	72	DS(R)-02-T	70
DS(R) -03	51	DS(R)-02-1	50
DS(R)-04	40	DS(R)-04-T	39
DS(R)-05	32	DS(R)-05-T	32
DS(R)-06	27	DS(R)-06-T	28
DS(R)-07	24	DS(R)-07-T	24
DS(R)-08	21	DS(R)-08-T	21
DS(R)-09	19	DS(R)-09-T	19
DS(R)-10	17	DS(R)-10-T	17
DS(R)-12	14	DS(R)-12-T	14
DP(L)-02	70	DP(L)-02/T	65
DP(L)-03	50	DP(L)-03-T	49
DP(L)-04	39	DP(L)-04-T	39
DP(L)-05	32	DP(L)-05-T	32
DP(L)-06	27	DP(L)-06-T	27
DP(L)-07	24	DP(L)-07-T	24
DP(L)-08	21	DP(L)-08-T	21
DP(L)-09	19	DP(L)-09-T	19
DP(L)-10	17	DP(L)-10-T	17
DP(L)-12	14	DP(L)-12-T	14
DA-02	73	DA-02-T	70
DA-03	52	DA-03-T	50
DA-04	40	DA-04-T	39
DA-05	33	DA-05-T	32
DA-06	28	DA-06-T	28
DA-07	24	DA-07-T	24
DA-08	21	DA-08-T	21
DA-09	19	DA-09-T	19
DA-10	17	DA-10-T	17
DA-12	14	DA-12-T	14

DS(R) 6.0 🛕 _ 9.00 5.00 5.0 R0.5 R0.5 R0.5 5.5±0.2 8.50 1.60 13.00±2.00 3.5 ± 0.5 12.0±0.1 DP(L) <u>216.0±0.1</u> 25.2+0.2 € 26.4+0.2 **6.0+0.2** 2.0 10.9+0.2 **≥**16.0±0.1 RO.5 ALL 4.1+0 0 17.1 4.2 3.3+0.2 5.5 <u>2</u>.0⁺⁰_{-0.2} DA 5.00 0.00 R0.5 14.00 16.00 **≥**16.24 <u>R0.</u>5 00. 4. 9. 8. 1.60 15.00 5.84 **1**3.95



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MULTICOMP PRODUCTS MANUFACTURED BY DIPTRONICS MANUFACTURING INC NO.110, WUGONG 3RD RD., WUGU SHIANG, TAIPEI COUNTRY 248, TAIWAN

Report on the submitted sample said to be SPST SLIDE / PIANO / RIGHT ANGLE DIL TYPE SWITCH.

SGS Job No.

1797722

Part Description

DA, DS & DP series

Buyer Supplier PREMIER FARNELL ASIA PTE LTD DIPTRONICS MANUFACTURING INC

Sample Receiving Date

JUN 21 2005

Testing Period

JUN 22 - JUL 02 2005

Test Requested

With reference to RoHS Directive 2002/95/EC

- To determine the Cadmium Content in the submitted sample.
- 2) 3) To determine the Lead Content on the submitted sample. To determine the Mercury Content on the submitted sample.
- 4) To determine the Hexavalent Chromium Content on the submitted sample.
- 5) To determine the Cadmium, Lead and Mercury content in the submitted metal
- 6) Determination of PBBs (Polybrominated biphenyls), PBDEs (Polybrominated diphenylethers) of the submitted sample.

Test Method

- As specified in BS EN 1122:2001, Method B, analysis was performed by 1) Inductively Coupled Argon Plasma - Atomic Emission Spectrometry (ICP-
- 2) As specified in EPA Method 3050B. Analysis was performed by Inductively Coupled Argon Plasma – Atomic Emission Spectrometry (ICP-AES).
 As specified in EPA Method 3052.
- Analysis was performed by Inductively Coupled Argon Plasma Atomic Emission Spectrometry (ICP-AES).
 As specified in EPA Method 3060A & 7196A.
- 4)
- The sample was alkaline digested by using EPA Method 3060A, and then analyzed by using Colorimetric method 7196A. In house method. The sample was digested by acid. Analysis was performed by Atomic Absorption or Inductively Coupled Argon Plasma Atomic 5) Emission Spectrometry (ICP-AES).
- With reference to SGS in-house method. Analysis was performed by GC/MS.

Test Results

1-6) Please refer to next page.

Conclusion

1-6) When tested as specified, the submitted samples comply with the requirements of RoHS Directive Consultation document on 2002/95/EC.

Signed for and on behalf of SĞS Hong Kong Ltd

Ho Ká Ting, Family Laboratøry Executive

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Test Results

1-5) 2 3 4 Limit of RoHS Consultant Element 1 <u>Document</u> Cadmium (Cd) < 2 ppm < 2 ppm < 2 ppm < 2 ppm 100 ppm Lead (Pb) < 2 ppm < 2 ppm < 2 ppm 13 ppm 1000 ppm Mercury (Hg) < 2 ppm < 2 ppm < 2 ppm < 2 ppm 1000 ppm Hexavalent Chromium (Cr 6+) < 2 ppm < 2 ppm < 2 ppm < 2 ppm 1000 ppm

(Results shown are of the total weight of samples)

Note: < = Less than

ppm = mg/kg

6)

Flame Retardants	1	2	Detection Limit	Limit of RoHS Consultant Document
Polybrominated Biphenyls (PBBs)	98, yo pa	\$10.504.300		1000 ppm
Monobromobiphenyl	ND	ND	5 ppm	
Dibromobiphenyl	ND	ND	5 ppm	
Tribromobiphenyl	ND	ND	5 ppm	
Tetrabromobiphenyl	ND	ND	5 ppm	
Pentabromobiphenyl	ND	ND	5 ppm	
Hexabromobiphenyl	ND	ND	5 ppm	No Pro
Heptabromobiphenyl	ND	ND	5 ppm	
Octabromobiphenyl	ND	ND	5 ppm	
Nonabromobiphenyl	ND	ND	5 ppm	
Decabromobiphenyl	ND	ND	5 ppm	
Polybrominated Diphenylethers (PBDEs)				1000 ppm
Monobromodiphenyl ether	ND	ND	5 ppm	
Dibromodiphenyl ether	ND	ND	5 ppm	
Tribromodiphenyl ether	ND	ND	5 ppm	
Tetrabromodiphenyl ether	ND	ND	5 ppm	
Pentabromodiphenyl ether	ND	ND	5 ppm	uni, dan
Hexabromodiphenyl ether	ND	NĎ	5 ppm	
Heptabromodiphenyl ether	ND	ND	5 ppm	
Octabromodiphenyl ether	ND	ND	5 ppm	
Nonabromodiphenyl ether	ND	ND	5 ppm	
Decabromodiphenyl ether	ND	23 ppm	5 ppm	air Ant

Note: ND = Not Detected

Non-detected is lower than detection limit value.

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Test Results (Cont'd):

Flame Retardants	3	4	Detection Limit	Limit of RoHS Consultant Document
Polybrominated Biphenyls (PBBs)		nidom	60 80/80	1000 ppm
Monobromobiphenyl	ND	ND	5 ppm	
Dibromobiphenyl	ND	ND	5 ppm	
Tribromobiphenyl	ND	ND	5 ppm	
Tetrabromobiphenyl	ND	ND	5 ppm	
Pentabromobiphenyl	ND	ND	5 ppm	****
Hexabromobiphenyl	ND	ND	5 ppm	
Heptabromobiphenyl	ND	ND	5 ppm	
Octabromobiphenyl	ND	ND	5 ppm	And 1-44
Nonabromobiphenyl	ND	ND	5 ppm	,
Decabromobiphenyl	ND	ND	5 ppm	P#/8#
Polybrominated Diphenylethers (PBDEs)				1000 ppm
Monobromodiphenyl ether	ND	ND	5 ppm	
Dibromodiphenyl ether	ND	ND	5 ppm	¬+
Tribromodiphenyl ether	ND	ND	5 ppm	
Tetrabromodiphenyl ether	ND	ND	5 ppm	
Pentabromodiphenyl ether	ND	ND	5 ppm	-
Hexabromodiphenyl ether	ND	ND	5 ppm	
Heptabromodiphenyl ether	ND	ND	5 ppm	and and
Octabromodiphenyl ether	ND	ND	5 ppm	
Nonabromodiphenyl ether	ND	ND	5 ppm	
Decabromodiphenyl ether	ND	ND	5 ppm	

Note: ND = Not Detected

Non-detected is lower than detection limit value.

Sample Description:

- 1. Red Plastic w/ White Printing (Dip Switch Case)
- 2. Black Plastic (Pin Holder) w/ Glue
- 3. White Plastic (Switch)
- 4. Golden Metal (Pin)

Remark: Photo appendix is included

*** End of Report ***

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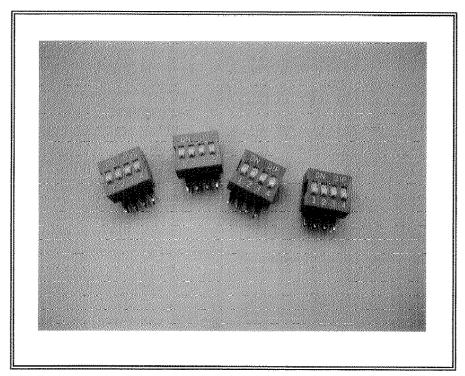


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Sample Receiving Date: JUN 21 2005

PHOTO APPENDIX



SGS authenticate the photo on original report only

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Authorized Signature Ho Ka Ting, Family Laboratory Executive

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