

# Modular Plug Application Tooling

## ModPlug Dual Terminator Fast Facts

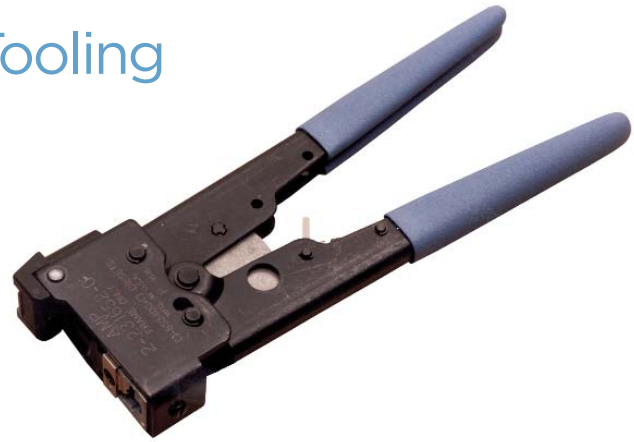
- Pneumatically powered, foot pedal actuated
- Terminate two connectors at the same time
- Programmable tester — Check for shorts and opens as product is terminated. Program tester for individual positions or crossovers.
- Terminate up to 200 dual-ended cables/hr
- Interchangeable die sets — Easy changeover die sets for your particular product. Die sets have been designed to terminate all AMP modular plug products
- Steel die sets for long life
- Fully adjustable, primary strain relief, secondary strain relief and contact height
- Lightweight (36 lbs) design makes the press easy to move within work center
- Rental and purchase options available
- Compact size — 8" x 8" x 10 1/2" tall
- 1-year limited warranty
- CE approved version available (1320840-2)
- AMP plugs are UL approved when terminated using this tool and the procedures outlined in CM 409-10010 and IS 408-9743
- Technical requirements
  - Air pressure — 80 - 100 psi
  - Air supply hose — 3/16 dia. with 1/8 NPT fitting

Plug Style	Tooling Kit*	Base Terminator**†
4- and 6-Position Line	856196-1	1320840-1
8-Position Long Body	856196-2	1320840-1
4-Position Handset	856196-3	1320840-1
6-Position Long Body	856196-4	1320840-1
6-Position Offset	856196-5	1320840-1
8-Position High Performance	1-856196-1	1320840-1
10-Position	856196-6	1320840-1

\* Purchased separately  
 \*\* A tooling kit is needed and purchased separately.  
 † -1 for US (110 volt), -2 CE approved



# Modular Plug Application Tooling



## Professional Hand Tool Fast Facts

- Low handle force
- Terminates both strain reliefs and inserts contacts in one motion
- Cuts, strips and terminates
- Ratchet control insures complete termination cycle
- Interchangeable die sets terminate all plugs except 10-position
- AMP plugs are UL approved when terminated using this tool and the procedures outlined in IS 408-9767

Plug Style	Die Set*	Hand Tool and Die Set Combo**
4- and 6-Position Line	853400-8	2-231652-8
8-Position Long Body	853400-1	2-231652-1
4-Position Handset	853400-3	2-231652-3
6-Position Long Body	853400-7	2-231652-7
6-Position Offset	853400-6	2-231652-6
8-Position High Performance	1-853400-0	3-231652-0
10-Position	—	58560-1
Frame only	—	2-231652-0

\* If purchased separately, \*\* With tooling included

## ModPlug Single Terminator Fast Facts

- Terminate up to 250 connectors/hr
- Interchangeable steel die sets terminate all AMP plugs
- Compact, low cost pneumatically designed bench unit
- Independent adjustments for insertion, primary strain relief, and secondary strain relief depths
- Weighs only 13 lbs
- Compact size — 3 1/2" x 8 3/4" x 5 1/8" tall
- CE approved
- AMP plugs are UL approved when terminated using this tool and the procedures outlined in IS 408-9919
- Technical requirements
  - Air pressure — 80 - 100 psi
  - Air supply hose — 1/8 I.D. with 1/8 NPT fitting



Plug Style	Tooling Kit*	Terminator**
Base Machine	N/A	354711-1
4- and 6-Position Line	354714-1	354711-2
8-Position Long Body	354714-2	354711-3
4-Position Handset	354714-3	354711-4
6-Position Long Body	354714-4	354711-5
6-Position Offset	354714-6	354711-7
8-Position High Performance	354714-7	354711-8
10-Position	354714-5	354711-6

\* If purchased separately, \*\* With tooling included