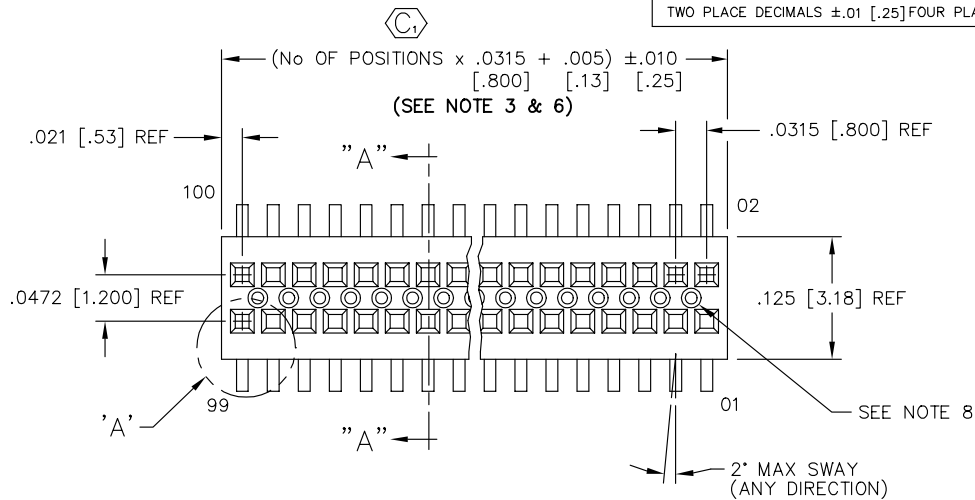


DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:
ONE PLACE DECIMALS ±.1 [2.54]	THREE PLACE DECIMALS ±.005 [.13]	ANGLES ± 2°	
TWO PLACE DECIMALS ±.01 [.25]	FOUR PLACE DECIMALS ±.0020 [.05]		

TITLE: .8MM x 1.2MM C.L. SOCKET STRIP ASSEMBLY	DWG NO: CLE-1XX-XX-X-DV-XX
	SHEET 1 OF 2



CLE-1XX-XX-X-DV-XX

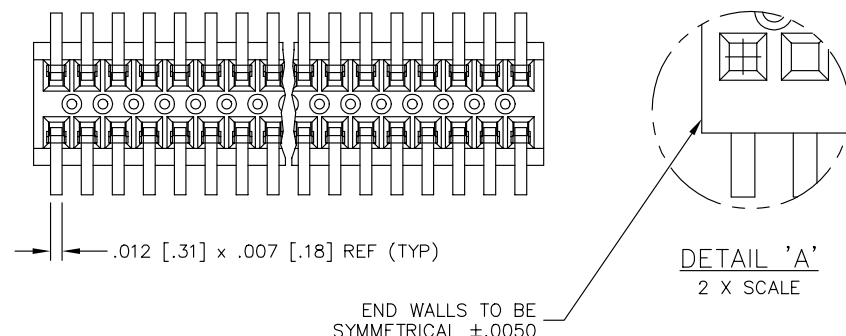
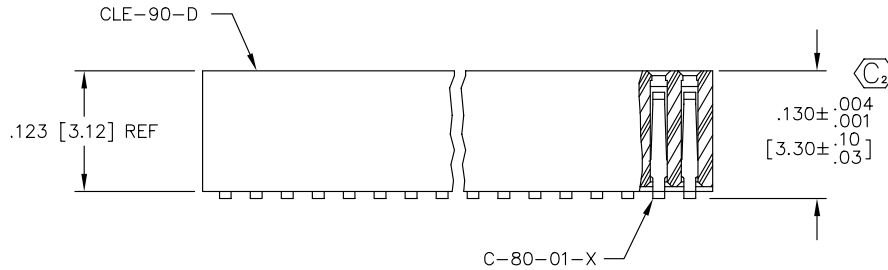
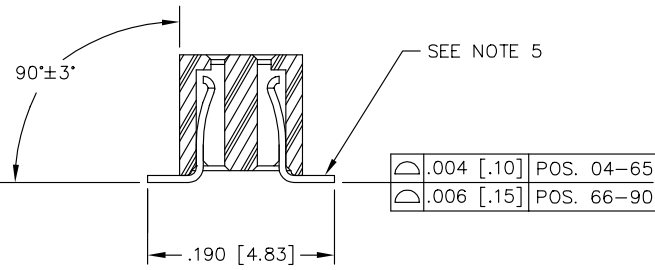
No OF POSITIONS
-04 THRU -90
(PER ROW)

LEAD STYLE SPEC
-01
(USE C-80-01-X)

OPTIONS
-P: PICK & PLACE PAD (SEE FIG. 2, SHT 2)
(AVAILABLE ON POSITIONS -08 THRU -90 ONLY)
(USE MPP-10)
-TR: TAPE & REEL PACKAGING
-A: ALIGNMENT PIN (SEE FIG. 3 & 4, SHT 2)
(MOLDED TO POSITION OR STAKED)
(SAMTEC DISCRETION WHICH -A PIN IS USED)
(STAKE 7 POSITIONS MIN)
(MOLD 4 POSITION MIN)
-K: POLYAMIDE FILM PAD
(AVAILABLE ON POS. 8 THRU 90 ONLY)
(.005 [.13] THICKNESS WITH SILICONE
ADHESIVE)(SEE FIG 5, SHT 2)
(USE K-500-300)

ROW SPEC
-D: DOUBLE ROW- VERTICAL
(USE CLE-90-D)

PLATING SPEC
-F: SELECTIVE FLASH GOLD
.000003 GOLD ON ENTIRE CONTACT
-G: LIGHT GOLD
.000010 GOLD ON ENTIRE CONTACT



- NOTES:
- NOTE DELETED
 - MINIMUM PUSHOUT FORCE: .5 LB.
 - WILL LOSE TWO POSITIONS FOR EVERY CUT MADE. MAXIMUM CUT FLASH TO BE .010 [.25] WITH NO FLASH IN HOLES OR EXTENDING BELOW LEADS.
 - NOTE DELETED
 - BURR ALLOWANCE: .003 [.08] MAX
 - C1 REPRESENTS A CRITICAL DIMENSION.
 - ENDWALL AFTER CUTTING: .0115±.0025 [.292±.064]
 - VOIDS ON TOP SURFACE TO BE LOCATED AT VENDOR DISCRETION TO CONTROL PART WARPAGE.

PROPRIETARY NOTE
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MATERIAL:
BODY: VECTRA E130i
COLOR: BLACK
CONTACT:
BeCu 190 ALLOY [TM04]
THICKNESS: .007±.0002 [.18±.005]

PLOT SCALE: 1 = .1

TUBE	PLUG
PT-1-24-01-62	TP-12

TUBE ALL POSITIONS

MISC\MKTG\CLE-MKT

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: PURVIS 10-23-95

CLE-1XX-XX-X-DV-XX
SHEET 1 OF 2