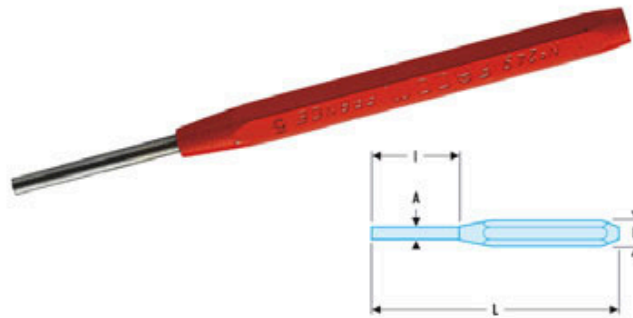


## ► Drift punches

### 249 Standard drift punches

- Hexagonal shank, high-strength steel tip, hardened to 52-58 HRC.

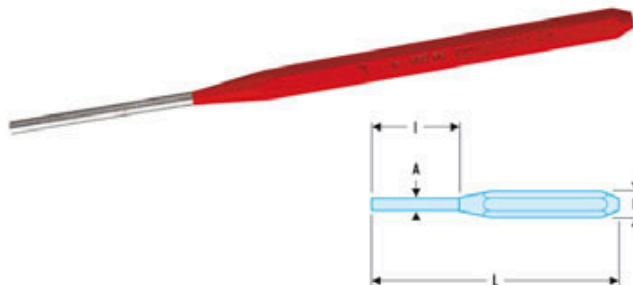
➤	Ø A mm	B mm	l mm	L mm	ΔΔ g
249.2	1,9	8	25	105	30
249.3	2,9	8	30	120	35
249.4	3,9	10	35	135	65
249.5	4,9	10	40	150	75
249.6	5,9	12	45	165	120
249.8	7,9	12	50	180	140
249.10	9,9	16	55	195	170



### 248 Long drift punches

- Hexagonal shank, high-strength steel tip, hardened to 52-58 HRC.

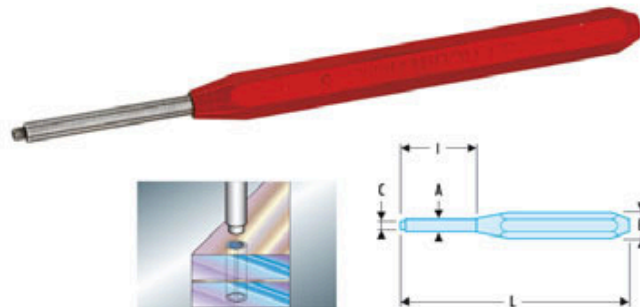
➤	Ø A mm	B mm	l mm	L mm	ΔΔ g
248.2	1,9	8	35	165	45
248.3	2,9	8	40	170	50
248.4	3,9	8	50	175	55
248.5	4,9	10	55	180	85
248.6	5,9	10	60	185	90
248.8	7,9	12	65	190	135
248.10	9,9	12	75	200	200



### 246 Drift punches for spring pins

- Shouldered tip accurately centres into split pins.

➤	Ø A mm	B mm	Ø C mm	l mm	L mm	ΔΔ g
246.2	1,9	8	1,0	25	105	30
246.3	2,9	8	1,8	30	120	35
246.4	3,9	10	2,4	35	135	45
246.5	4,9	10	3,0	40	150	75
246.6	5,9	12	3,6	45	165	120
246.8	7,9	12	5,1	50	180	140



### 251A Precision sleeved drift punches

- The centre slides within a guide to prevent distortion, even in smaller sizes.
- Nickel shank, polished tip.

➤	Ø A mm	B mm	l mm	L mm	ΔΔ g
251A.1	0,9	5	12	70	5
251A.1,5	1,4	6	15	80	10
251A.2	1,9	6	18	83	10
251A.2,5	2,4	7	21	92	18
251A.3	2,9	7	24	95	20
251A.3,5	3,4	8	27	97	25
251A.4	3,9	8	30	100	30
251A.5	4,9	10	33	109	45
251A.6	5,9	12	36	112	65

