



- NOTES:
- FINISH:
    - 1-1 TERMINAL :
      - 50~200μ NICKEL UNDER PLATED
      - 30μ MIN GOLD PLATING ON CONTACT AREA
      - 3μ MIN GOLD FLASH ON SOLDERING AREA
    - 1-2 SHELL :
      - 50~200μ NICKEL UNDER PLATED
      - 3μ MIN GOLD FLASH ON SOLDERING AREA
    - 1-3 DETECT PIN :
      - 50~200μ NICKEL UNDER PLATED
      - 3μ MIN GOLD PLATING ON CONTACT AREA
      - 3μ MIN GOLD FLASH ON SOLDERING AREA
    - 1-4 HOUSING:G/F 45%.UL94V-0,BLACK
    - 1-5 HEART CAM :G/F 30%.UL94V-0,BLACK
  - SOLDER TAIL COPLANARITY:0.08MM MAX.
  - TERMINAL TIP MUST SINK INTO HOUSING
  - PRODUCT COMPLIANT TO ROHS DIRECTIVE 2002/95/EC AND ELV DIRECTIVE 2000/53/EC
  - DETECT SWITCH: INSERT CARD=ON (NORMAL=OPEN)

NO.	DESCRIPTION	Q'TY	MATERIAL
1	HOUSING	1	NYLON
2	TERMINAL	6	COPPER ALLOY
3	DETECT PIN LOWER	1	COPPER ALLOY
4	DETECT PIN UPPER	1	COPPER ALLOY
5	SHELL	1	STAINLESS STEEL
6	COIL SPRING	1	PIANO WIRE
7	HEART CAM	1	NYLON
8	CAM PIN	1	STAINLESS STEEL

REVISED EC NO: SH2008-0269 DRWN: YPWU CHKD: APPR: HWANG 2008/01/02 2008/01/08 2008/01/29	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION															
	$\nabla = 0$ $\nabla \text{C} = 0$	<table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>3 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.15</td> <td>± ---</td> </tr> <tr> <td>1 PLACE</td> <td>± ---</td> <td>± ---</td> </tr> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± ---	2 PLACES	± 0.15	± ---	1 PLACE	± ---	± ---	MM ONLY	4:1	METRIC	
		mm	INCH																		
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DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	<table border="1"> <tr> <td>DRAWN BY</td> <td>DATE</td> <td>TITLE</td> </tr> <tr> <td>LHSHEN</td> <td>2007/07/09</td> <td rowspan="4">           PUSH PUSH 6 PINS SIM            WITH DETECT PIN&amp;POST            SALES DRAWING         </td> </tr> <tr> <td>CHECKED BY</td> <td>DATE</td> </tr> <tr> <td>XUXIANG</td> <td>2007/08/30</td> </tr> <tr> <td>APPROVED BY</td> <td>DATE</td> </tr> <tr> <td>HWANG</td> <td>2007/08/30</td> <td> </td> </tr> </table>	DRAWN BY	DATE	TITLE	LHSHEN	2007/07/09	PUSH PUSH 6 PINS SIM WITH DETECT PIN&POST SALES DRAWING	CHECKED BY	DATE	XUXIANG	2007/08/30	APPROVED BY	DATE	HWANG	2007/08/30		MATERIAL NO. <b>475531001</b>	DOCUMENT NO. <b>SD-47553-101</b>	SHEET NO. <b>1 OF 1</b>		
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