Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II - United Kingdom (UK)

SAFETY DATA SHEET

Eco-Oven™ SMT Oven Cleaner



1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Identification of the substance or preparation

Product name : Eco-Oven™ SMT Oven Cleaner

Product code : 1573-LT / G Sizes : (0.95L) / (3.8L)

Product type : Liquid.

Material uses : SMT oven cleaner.

Supplier/Manufacturer : ITW Contamination Control

Skejby Nordlandsvej 307

DK-8200 Aarhus N

Denmark

Tel: +45 87 400 220 Fax: +45 87 400 222

e-mail address of person responsible for this SDS

: info@itw-cc.com

responsible for this SDS

(with hours of operation)

Emergency telephone number : CHEMTREC International: +1 (703) 527-3887

2. HAZARDS IDENTIFICATION

The product is not classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Not classified.

See section 11 for more detailed information on health effects and symptoms.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance/preparation: Preparation

Ingredient name	CAS number	%	Number	Classification
2-Aminoethanol	141-43-5	1 - 5	205-483-3	Xn; R20/21/22 [1] [2] C; R34
See section 16 for the full text of the R-phrases declared above				

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] PBT-substance
- [4] vPvB-substance

Occupational exposure limits, if available, are listed in section 8.

4. FIRST AID MEASURES

Inhalation

: Move exposed person to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Ingestion

: Wash out mouth with water. Move exposed person to fresh air. Keep person warm and at rest. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Skin contact

: Flush contaminated skin with plenty of water. Get medical attention if symptoms occur.



4. FIRST AID MEASURES

Eve contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Continue to rinse for at least 20 minutes. Get medical attention if irritation occurs.

Protection of first-aiders Notes to physician

- : No action shall be taken involving any personal risk or without suitable training.
- : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

See section 11 for more detailed information on health effects and symptoms.

5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable

: Use an extinguishing agent suitable for the surrounding fire.

Not suitable

: None known.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides

Special protective equipment for fire-fighters

 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment (see section 8).

Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods for cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7. HANDLING AND STORAGE

Handling

: Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking.

Storage

: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Packaging materials

Recommended

: Use original container.



8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredient name

Occupational exposure limits

2-Aminoethanol

EH40/2005 WELs (United Kingdom (UK), 8/2007).

STEL: 7.6 mg/m³ 15 minute(s). STEL: 3 ppm 15 minute(s). TWA: 2.5 mg/m³ 8 hour(s). TWA: 1 ppm 8 hour(s).

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Exposure controls

Occupational exposure controls

: No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Respiratory protection

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts

Skin protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. PHYSICAL AND CHEMICAL PROPERTIES

General information

Appearance

Physical state : Liquid. [Mobile.]

Colour : Clear.
Odour : Low.

Important health, safety and environmental information

pH : 10 to 11

Boiling point : 100°C (212°F)

Flash point : None to boiling point.

Vapour pressure : 0.0027 kPa (0.02 mm Hg)

Relative density : 100 @ 25°C
Solubility : Soluble in water.
Volatility : 90.25% (v/v)

VOC content : 2.170 % (w/w) (21.8 g/l)



10. STABILITY AND REACTIVITY

Chemical stability

: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: No specific data.

Materials to avoid

Reactive or incompatible with the following materials: oxidizing materials, metals,

acids and alkalis.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

11. TOXICOLOGICAL INFORMATION

Toxicokinetics

Absorption : Not available.

Distribution Contains material which may cause damage to the following organs: upper

respiratory tract, skin, eyes, central nervous system (CNS).

Metabolism Not available. **Elimination** Not available.

Potential acute health effects

Inhalation : Exposure to decomposition products may cause a health hazard. Serious effects

may be delayed following exposure.

Ingestion No known significant effects or critical hazards. **Skin contact** : No known significant effects or critical hazards. Eye contact : No known significant effects or critical hazards.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2-Aminoethano	LD50 Oral	Rat	1720 mg/kg	-

Potential chronic health effects

Chronic effects : No known significant effects or critical hazards. Carcinogenicity : No known significant effects or critical hazards. Mutagenicity : No known significant effects or critical hazards. **Teratogenicity** No known significant effects or critical hazards. **Developmental effects** No known significant effects or critical hazards. Fertility effects No known significant effects or critical hazards.

Over-exposure signs/symptoms

Inhalation : No specific data. : No specific data. Ingestion Skin : No specific data. Eyes : No specific data.

12. ECOLOGICAL INFORMATION

Ecotoxicity : No known significant effects or critical hazards.

Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
2-Aminoethanol	Acute LC50 >100000 ug/L Marine water	Crustaceans - Crangon crangon - Adult	48 hours
	Acute LC50 150 mg/L Fresh water	Fish - Oncorhynchus mykiss - Yolk-sac fry	96 hours

Other adverse effects : No known significant effects or critical hazards.

PBT : Not applicable. **vPvB** : Not applicable.



DISPOSAL CONSIDERATIONS

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Hazardous waste

Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 91/689/EEC.

TRANSPORT INFORMATION

International transport regulations

ADR/ADNR/IMDG/IATA : Not regulated.

15. REGULATORY INFORMATION

EU regulations

Classification and labeling have been determined according to EU Directives 67/548/EEC and 1999/45/EC (including amendments) and take into account the intended product use.

: This product is not classified according to EU legislation. Risk phrases

Product use : Industrial applications.

Europe inventory All components are listed or exempted.

Black List Chemicals : Not listed **Priority List Chemicals** Not listed Integrated pollution : Not listed

prevention and control list

(IPPC) - Air

: Not listed

prevention and control list

(IPPC) - Water

Other EU regulations

Integrated pollution

Additional warning phrases: Safety data sheet available for professional user on request.

International regulations

Chemical Weapons Convention: Not listed

List Schedule I Chemicals

Chemical Weapons Convention: Not listed

List Schedule II Chemicals

Chemical Weapons Convention: Not listed

List Schedule III Chemicals

16. OTHER INFORMATION

Full text of R-phrases referred to in sections 2 and 3 - United Kingdom (UK)

R20/21/22- Harmful by inhalation, in contact with skin and if swallowed.

R34- Causes burns.

Full text of classifications referred to in sections 2 and 3 - United Kingdom (UK)

: C - Corrosive Xn - Harmful

History

: 01/10/2009 Date of issue (dd/mm/yyyy)

: 1 Version



16. OTHER INFORMATION

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



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