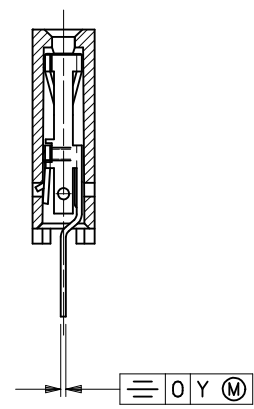


RECOMMENDED P.C. BOARD
HOLE PATTERN
FOR STRAIGHT PINS.



SECTION C-C SHOWING
STRAIGHT PINS.

NOTES:

- 1) CONTACT-PLATED PHOSPHOR BRONZE.
- 2) HOUSING-15% GLASS FILLED POLYESTER.
COLOUR: BLACK.
- 3) FOR (0.635)/.025 SQ. MALE PINS THE LENGTH
MUST BE (5.65)/.222 MIN & (7.00)/.276 MAX. TO
ENSURE GOOD CONNECTION WITH CONTACT.
- 4) PRODUCT SPECIFICATION: PS-99020-0001
- 5) PCB THICKNESS 1.6MM

ADDED GATE AREA EC NO: E2009-0250 2008/12/08 DRWN: BMAGUIRE 2008/12/08 CHKD: 2008/12/08 APPR: BMAGUIRE 2008/12/08	DESCRIPTION REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	
		$\nabla=0$ $\nabla C=0$	mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± --- ± --- 1 PLACE ± --- ± --- ANGULAR ± 2 °	MM/IN	1:1	METRIC		
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	DRAWN BY: DB DATE: 1987/07/14 CHECKED BY: JDENNEHY DATE: 2005/07/07 APPROVED BY: JDENNEHY DATE: 2005/07/07	TITLE	C-GRID III, SINGLE ROW VERTICAL P.C. BOARD CONNECTOR ASSEMBLY.		
		AC		MATERIAL NO. SEE SHEET 2 DOCUMENT NO. SDA-90147 SHEET NO. 1 OF 2	MOLEX INCORPORATED			

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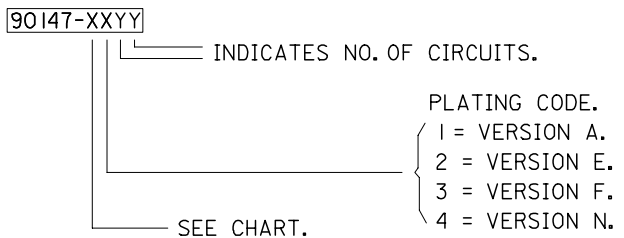
PART NO'S - STRAIGHT PINS		NO. OF CKTS	DIM. "A"	DIM. "B" (± 0.00) (± 0.02)	QTY. PER TUBE
STANDARD	CUSTOMER SPECIFIC				
90147-1X02		2	(2.54) .100	(5.08) .200	105
↑ 03		3	(5.08) .200	(7.62) .300	72
04		4	(7.62) .300	(10.16) .400	52
05	90147-9105	5	(10.16) .400	(12.70) .500	44
06		6	(12.70) .500	(15.24) .600	36
07		7	(15.24) .600	(17.78) .700	30
08		8	(17.78) .700	(20.32) .800	26
09		9	(20.32) .800	(22.86) .900	22
10		10	(22.86) .900	(25.40) 1.000	22
11		11	(25.40) 1.000	(27.94) 1.100	20
12		12	(27.94) 1.100	(30.48) 1.200	18
13		13	(30.48) 1.200	(33.02) 1.300	16
14		14	(33.02) 1.300	(35.56) 1.400	14
15		15	(35.56) 1.400	(38.10) 1.500	14
16		16	(38.10) 1.500	(40.64) 1.600	13
17		17	(40.64) 1.600	(43.18) 1.700	13
18		18	(43.18) 1.700	(45.72) 1.800	12
19		19	(45.72) 1.800	(48.26) 1.900	12
20		20	(48.26) 1.900	(50.80) 2.000	11
21		21	(50.80) 2.000	(53.34) 2.100	11
22		22	(53.34) 2.100	(55.88) 2.200	10
23		23	(55.88) 2.200	(58.42) 2.300	9
24		24	(58.42) 2.300	(60.96) 2.400	9
25		25	(60.96) 2.400	(63.50) 2.500	8
26		26	(63.50) 2.500	(66.04) 2.600	8
27		27	(66.04) 2.600	(68.58) 2.700	8
28		28	(68.58) 2.700	(71.12) 2.800	7
29		29	(71.12) 2.800	(73.66) 2.900	7
30		30	(73.66) 2.900	(76.20) 3.000	7
↓ 31		31	(76.20) 3.000	(78.74) 3.100	7
90147-1X 32		32	(78.74) 3.100	(81.28) 3.200	6

PLATING VERSION A
PRE-PLATED HOT DIP TIN
1.0 TO 2.5 um (.000040" TO .000100").

PLATING VERSION E
1.27 TO 1.78 um (.000050" TO .000070") NICKEL
OVERALL, 0.38 TO 0.64 um (.000015" TO .000025")
GOLD ON CONTACT AREA (OVER NICKEL),
3 TO 5 um (.000120" TO .000200") TIN
ON SOLDER TAILS (OVER NICKEL).

PLATING VERSION F.
1.27 TO 1.78 um (.000050" TO .000070") NICKEL
OVERALL, 0.76 TO 1.0 um (.000030" TO .000040")
GOLD ON CONTACT AREA (OVER NICKEL),
3 TO 5 um (.000120" TO .000200") TIN
ON SOLDER TAILS (OVER NICKEL).

PLATING VERSION N.
1.27 TO 1.78 um (.000050" TO .000070") NICKEL
OVERALL, 0.76 TO 2.6 um (.000030" TO .000100")
GOLD ON CONTACT AREA (OVER NICKEL),
4 um (.000120") MINIMUM TIN
ON SOLDER TAILS (OVER NICKEL).



STANDARD PRODUCTS

REMOVE KINK OPT
EC NO: E2007-0787
DRWN: WASZKI EWI CZ 2007/04/25
CHKD: DMORJARTY 2007/04/25
APPR: DENNEHY 2007/04/27

QUALITY SYMBOLS
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .005	± .0004
3 PLACES	± .005	± .0004
2 PLACES	± .005	± .0004
1 PLACE	± .005	± .0004

ANGULAR ± 2 °

DRAFT WHERE APPLICABLE
MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE
MM/IN

SCALE
5:1

DESIGN UNITS
METRIC

THIRD ANGLE PROJECTION

DRAWN BY
DB

DATE
1986/12/28

CHECKED BY
JDENNEHY

DATE
2005/07/07

APPROVED BY
JDENNEHY

DATE
2005/07/07

MATERIAL NO.
SEE CHART

DOCUMENT NO.
SDA-90147

SHEET NO.
2 OF 2

C-GRID III SINGLE ROW
VERTICAL P.C. BOARD
CONNECTOR

MOLEX INCORPORATED

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