

Screwed Shank 2 Flute Slot Drill

DORMER



BS122/4 Shank

Threaded Parallel Shank

Diameter Tolerance

Up to 1/2:-.0005in/-.0013in

Above 1/2:-.0005in/-.0015in Metric e8

Material

HSS-XS1 (Powder Metallurgy)

Flute Geometry

30° Spiral

Surface Treatment

Bronze Finish

Range

1.5mm - 50.0mm, 1/8in - 2in

Application

General purpose slot drills for milling keyways with tolerance P9 or slots in one cut. Improved performance over standard HSS cutters.

Metric

495020

Cutter Diameter (mm)	Shank Diameter (mm)	Flute Length (mm)	Overall Length (mm)	Number Of Flutes	Order Code	Price Each
2.0	6.0	3.0	49.0	2	137-5810	
3.0	6.0	7.0	51.0	2	137-5811	
4.0	6.0	9.5	52.5	2	137-5812	
6.0	6.0	11.0	56.5	2	137-5813	
8.0	10.0	12.5	59.5	2	137-5814	
10.0	10.0	14.5	60.5	2	137-5815	