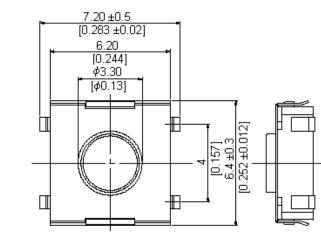
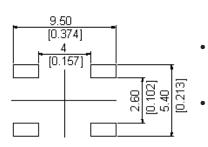
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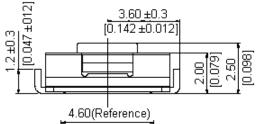


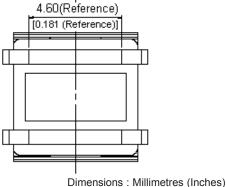




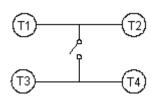
Features:

- Sharp click feel with a positive tactile feedback. Due to small movement distance (stroke), user experiences distinct sensation when the switch "clicks" into place.
- Ultraminiature and light weight structure suitable for high density mounting. Economic but high reliability.
- Insert moulding in the contact with special treatment prevents flux build-up during soldering and permits auto-dipping.





PCB Layout



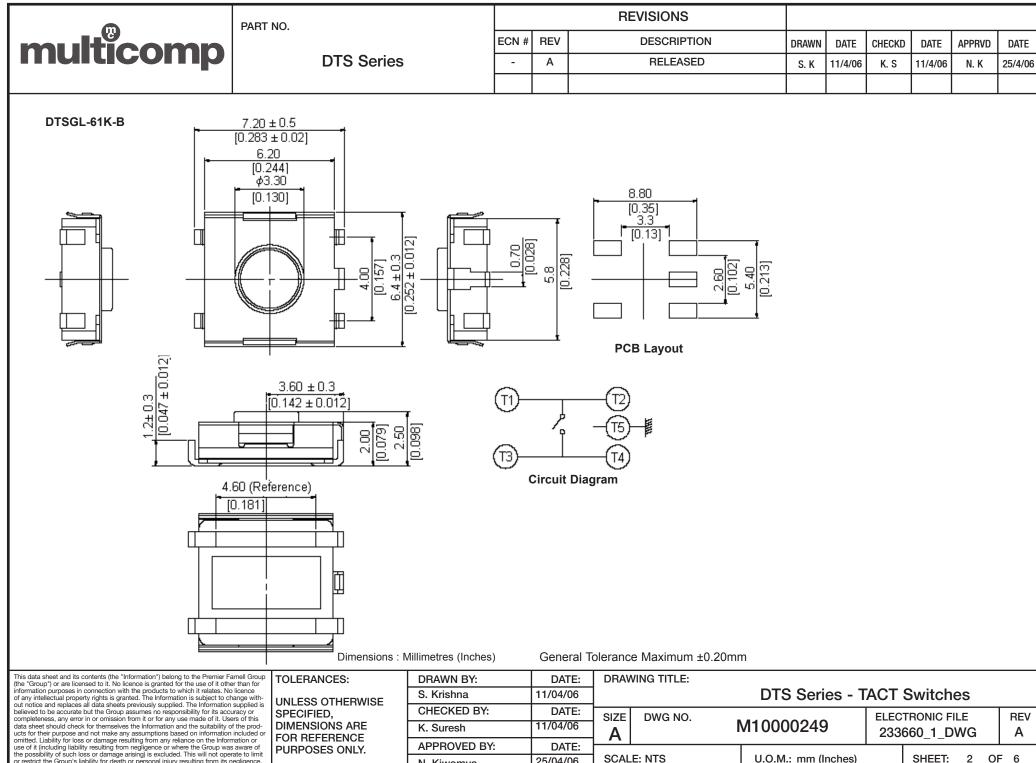
Circuit Diagram

General Tolerance Maximum ±0.20mm

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N. Kiwomya	25/04/06	SCAL	E: NTS		U.O.M.: mm (Inches)		SHEET: 1 OF			6



25/04/06

N. Kiwomya

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Materials:

Cover	: Steel, tin plated	d.	
Base	: Nylon thermop	lastic.	
	Colour : Black		
Stem	: Nylon thermop	lastic.	
	Colour : Black	(100gf) and Red	(260gf).
Contact Disc	: Phosphor bron	ze with silver clad	dding.
Terminal	: Brass with silve	er cladding.	
Specification	ons:		
Mechanical:			
Operation Force		: 260 ±50gf	Red (R)
		100 ±50gf	Black (K).
Stroke		: (6 x 6)0.25 (+0	0.2mm/-0.1mm).
Operating Temp	erature Range	: -25°C to +70°C	С.
Storage Temper	ature Range	: -30°C to +80°C	С.
Vibration Test		: MIL-STD-202F	F Method 201A.
		Frequency	: 10 - 55 - 10Hz/1 minute.
		Directions	: X, Y, Z, three mutually perpendicular directions.
		Time	: 2 hours each direction.
			High reliability.
Shock Test		: MIL-STD-202F	F Method 213B.
		Condition A	

Condition A.	
Gravity	: 50G (peak value), 11 milliseconds.
Direction and Times	: 6 sides and 3 times in each direction.
	High reliability.

	1		1				
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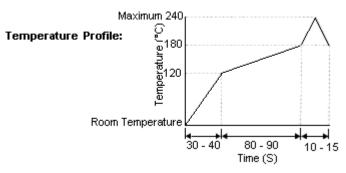
multicomp	PART NO.		REVISIONS								
	DTS Series	ECN #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE	
		-	А	RELEASED	S. K	11/4/06	K. S	11/4/06	N. K	25/4/06	

Specifications:

Electrical:	
Electrical Life	: 50,000 cycles for 260gf.
	500,000 cycles for 100gf.
Contact Resistance	: 100m Ω maximum.
Insulation Resistance	: 100M Ω minimum at 500V dc.
Dielectric Strength	: 250V ac/1 minute.
Contact Arrangement	: 1 Pole 1 throw.

Soldering Process:

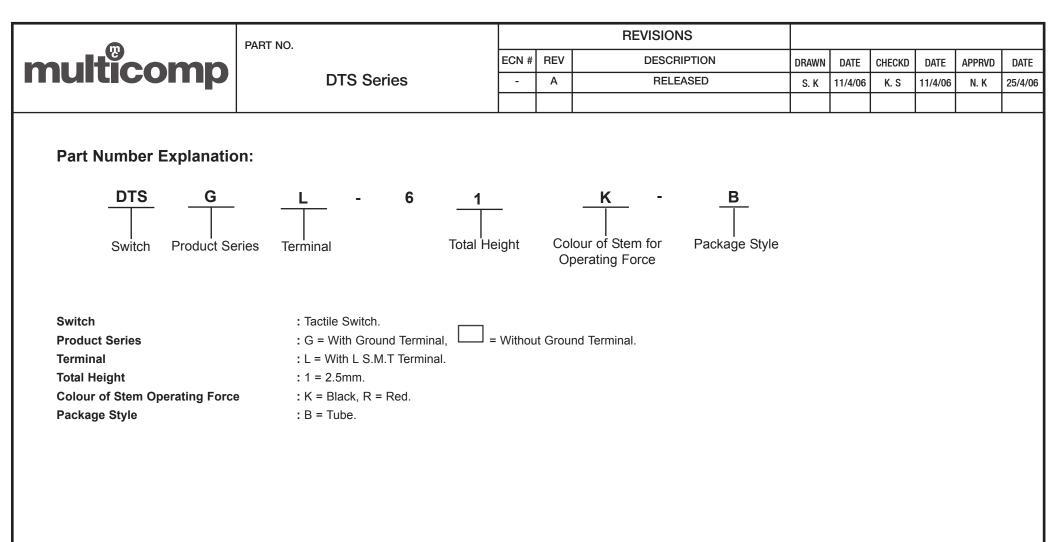
Hand Soldering : Use a soldering iron of 30 watts, controlled at 608°F (320°C) approximately 2 seconds while applying solder. Reflow Soldering : When applying reflow soldering, the peak temperature or the reflow oven should be set to 240°C maximum. Condition for soldering (Reflow and non-washable type).



Part Number Table

Rating	Part Number				
50mA at 12V dc	DTSGL-61K-B				
5011A at 12 V dC	DTSL-61R-B				

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		CHECKED BY:	DATE:	SIZE DWG NO.		ELECTRONIC FILE	REV
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