Brushless motor with integrated electronics

BLDC 48

Description

The BLDC 48 is a variable speed brushless DC motor with integrated drive electronics providing up to 12 watts continuous output power. A number of options provide the choice of:

- 12 or 24 Vdc operation,
- 8 or 12 Watt output power options
- Choice of models providing clockwise or counter clockwise operation
- 2 wire versions provide variable speed depending on supply voltage
- 4 wire versions provide variable speed control at full torque proportional to a 0-5V control signal & a 6 pulse/rev monitor signal



The units provides a compact solution to a variety of light industrial applications such as conveyor drives, tensioning mechanisms, paper feed and pump drives. Scientific applications include stirring equipment, peristaltic pumps, mixing machines, as well as any variable speed application that requires long maintenance free life and operating speeds from 100 to 3000 rpm.

The motor's design incorporates an external rotor and magnet system which provides particularly smooth running, high grade bearings and drive electronics, all of which are housed in an enclosure suitable for use up to IP55 operating conditions. The inclusion of the drive electronics within the motor greatly simplifies the use of the motor as well as reducing overall system cost.

Dimensions: mm



Specification

| Model | | BLDC48-8L | | BLDC48-12L | | |
|---|-------------------|--|--------|------------|---------|--|
| Direction of rotation | | CW | CCW | CW | CCW | |
| 12 Volt 2 wire version order code | BLDC48- | 8L-005 | 8L-001 | 12L-025 | 12L-021 | |
| 24 Volt 2 wire version order code | BLDC48- | 8L-015 | 8L-011 | 12L-035 | 12L-031 | |
| 12 Volt 4 wire version order code | BLDC48- | 8L-007 | 8L-003 | 12L-027 | 12L-023 | |
| 24 Volt 4 wire version order code | BLDC48- | BLDC48- 8L-017 8L-013 | | 12L-037 | 12L-033 | |
| Continuous output power | Watts | 8 | | 12 | | |
| Maximum speed | rpm | 4300 | | 4550 | | |
| Maximum speed @ rated torque | rpm | <u>></u> 2900 | | 3200 | | |
| Rated Torque | Nm | 0.022 | | 0.03 | | |
| Stall Torque | Nm | <u>≥</u> 0.032 | | 0.0 | 0.052 | |
| Rotor inertia | Kgcm ² | 0.22 | | 0 | 0.3 | |
| Motor Supply voltage | Vdc | 12 | 24 | 12 | 24 | |
| Motor supply current @ rated torque | Amps | 1.01 | 0.51 | 1.33 | 0.69 | |
| Peak current @ stall (internally limited) | Amps | 1.4 | 0.7 | 1.95 | 0.95 | |
| Analogue speed control signal | V/1000 rpm | 0.83 : only available on 4 wire versions | | | ons | |
| Digital output speed monitor | ppr | 6: only available on 4 wire versions | | าร | | |
| Internal Over-temperature protection | | standard | | | | |
| Bearing type | | Ball | | | | |
| Maximum radial load | N | 40 @ 15 mm from mounting face | | | 9 | |



BLDC 48: connections solution



BLDC 48: Integrated electronics for complete drive solution

2 wire motors

The two wire motors have internal drive electronics that provides control similar to a conventional dc motor. By reducing the applied voltage the speed and peak torque are reduced. The motor is ideally suited to applications such as laboratory stirrers & shakers, tensioning drives and fixed speed pumps. An internal current control circuit automatically limits motor current to a safe level to protect the motor against stall conditions.

4 wire motors

In addition to the above features the 4 wire motors include speed control loop electronics & internal amplifier to provide a complete and accurate velocity control system within the motor. The motor speed is externally controlled by means of a 0-5V control signal. Applications include variable speed pumps, conveyors & laboratory equipment.





Geared Brushless motor

S64A / BLDC 48

The geared versions of BLDC48 provide increased operating torgue at reduced speed.

The S64A gearhead has been specially designed to provide long maintenance free life so that the full advantages of a brushless motor can be utilised. The design features a precision cut spur gear system & an output shaft supported by ball bearings.

Applications include:

- Peristaltic pumps
- Conveyors •
- Mixing Equipment •
- Paper feed drives •
- Tensioning drives

Dimensions: mm



Performance using BLDC48

| | | Using BLDC48-8L | | | Using BLDC48-12L | | |
|------------|-------|-----------------|--------|--------|------------------|--------|--------|
| Gearhead | Ratio | Rated | Rated | Peak | Rated | Rated | Peak |
| | | Speed | Torque | Torque | Speed | Torque | Torque |
| | n:1 | rpm | Nm | Nm | rpm | Nm | Nm |
| S64A0005AA | 5 | 600 | 0.09 | 0.13 | 640 | 0.12 | 0.2 |
| S64A0012AA | 12.5 | 230 | 0.2 | 0.3 | 250 | 0.26 | 0.45 |
| S64A0025AA | 25 | 120 | 0.36 | 0.5 | 125 | 0.5 | 0.85 |
| S64A0050AA | 50 | 60 | 0.72 | 1.0 | 60 | 1.0 | 1.7 |
| S64A0100AA | 100 | 30 | 1.3 | 1.9 | 30 | 1.75 | 3.0 |
| S64A0125AA | 125 | 24 | 1.6 | 2.3 | 25 | 2.2 | 3.8 |
| S64A0250AA | 250 | 12 | 3.0 | 4.5 | Use 8 watt motor | | |

General gearhead specification

Maximum Radial load: Maximum axial load **Output Bearings** Lubrication Temperature range Mass (motor + gearhead) 50 N 20 N Ball Grease -20 to + 65 Degrees C. typically 400 g.

Direction of Rotation @ Output Related to input

| Gearhead | Direction | |
|------------|-----------|--|
| S64A0005AA | Same | |
| S64A0012AA | Opposite | |
| S64A0025AA | Same | |
| S64A0050AA | Same | |
| S64A0100AA | Opposite | |
| S64A0125AA | Opposite | |
| S64A0250AA | Opposite | |



Geared Brushless motor

MRIG / BLDC 48

The geared versions of BLDC48 provide increased operating torgue at reduced speed.

The MRIG gearhead has been specially designed to provide a high torque capacity & long maintenance free life in a robust die-cast housing. The design features a precision cut spur all metal gear system with torque ratings up to 7 Nm

Applications include:

- Peristaltic pumps •
- Conveyors •
- Mixing Equipment
- Paper feed drives
- Tensioning drives

Dimensions: mm



Performance using BLDC48

| | | Using BLDC48-8L | | | Using BLDC48-12L | | |
|----------|-------|-----------------|--------|--------|------------------|--------|--------|
| Gearhead | Ratio | Rated | Rated | Peak | Rated | Rated | Peak |
| | | Speed | Torque | Torque | Speed | Torque | Torque |
| | n:1 | rpm | Nm | Nm | rpm | Nm | Nm |
| MRIG02S | 5 | 600 | 0.08 | 0.13 | 640 | 0.12 | 0.2 |
| MRIG06S | 12.5 | 230 | 0.2 | 0.3 | 250 | 0.26 | 0.45 |
| MRIG11S | 25 | 120 | 0.36 | 0.5 | 125 | 0.5 | 0.85 |
| MRIG17S | 50 | 60 | 0.73 | 1.0 | 60 | 1.0 | 1.7 |
| MRIG22S | 100 | 30 | 1.3 | 1.9 | 35 | 1.75 | 3.0 |
| MRIG23S | 125 | 24 | 1.6 | 2.3 | 25 | 2.2 | 3.8 |
| MRIG27S | 250 | 12 | 3.0 | 4.5 | 12 | 3.9 | 7.0 |
| MRIG34S | 500 | 6 | 5.0 | 7.0 | Use 8 watt motor | | |

General gearhead specification

| Maximum Radial load: |
|-------------------------|
| Maximum axial load |
| Output Bearings |
| Lubrication |
| Mass (motor + gearhead) |

80 N 80 N Sleeve Grease typically 400 g.

Direction of Rotation @ Output Related to input

| Gearhead | Direction |
|----------|-----------|
| MRIG02S | Opposite |
| MRIG06S | Opposite |
| MRIG11S | Same |
| MRIG17S | Same |
| MRIG22S | Opposite |
| MRIG23S | Opposite |
| MRIG27S | Same |
| MRIG34S | Same |

