

**Scotch®****Super 33+ Vinyl Electrical Tape**

Data Sheet

**Product Description**

Scotch Super 33+ Electrical Tape is a premium grade, 0.178mm thick, all-weather vinyl insulating tape. It is designed to perform continuously in a temperature ambient of up to 105°C (220°F). The tape is conformable for cold weather application down to -18° (0°F). It has excellent resistance to abrasion, moisture, alkalis, acids, corrosion and varying weather conditions (including ultraviolet exposure). The combination of elastic backing and aggressive adhesive provides moisture-tight electrical and mechanical protection with minimum bulk. Super 33+ is an Underwriters' Laboratories Listed and Canadian Standards Association Certified "Insulating Tape".

- ❖ UL Listed; UL 510 Standard "Insulating Tape" (product category OANZ), File E129200.
- ❖ CSA Certification; Standard C22.2 No. 197-M1983 "PVC Insulating Tape" File LR 48769.
- ❖ VDE 0340 – Type K10.
- ❖ Polyvinyl chloride (PVC) backing.
- ❖ Pressure-sensitive rubber based adhesive.
- ❖ Compatible with solid dielectric cable insulations.
- ❖ Compatible with rubber and synthetic splicing compounds, as well as epoxy and polyurethane resins.
- ❖ Inhibits corrosion of electrical conductors.
- ❖ For indoor or outdoor applications.

Applications

- ❖ Primary electrical insulation for all wire and cable splices rated up to 600V and 105°C (220°F).
- ❖ Primary electrical insulation for 600V bus applications and protective jacketing for low and high voltage bus.
- ❖ Protective jacketing for high voltage cable splices and repairs.
- ❖ Harnessing of wire and cables.

Typical Data/Physical Properties**Temperature Rating**

UL510 80°C (176°F)

CSA

C22.2 No. 197-M1983

Handling -18°C (0°F)
(Continuous Operation) 105°C (221°F)

Colour: Black

Thickness

ASTM D1000 .178mm

Adhesion to SteelASTM D1000
22°C (72°F) .1N/10mm
-18°C (0°F) .56N/10mm**Adhesion to Backing**ASTM D1000
22°C (72°F) .7N/10mm
-18°C (0°F) .56N/10mm**Breaking Strength**ASTM D1000
22°C (72°F) 6N/10mm**Ultimate Elongation**ASTM D1000
22°C (72°F) 50%
-18°C (0°F) 00%**Flammability (Maximum)**UL510 sec.
ASTM D1000 sec.**Accelerated Ageing:**

ASTM D1000 0%

Flagging

ASTM D1000 2.5mm

Telescoping

24 Hours @ 50°C (120°F) 2.5mm

Electrical Properties**Voltage Rating**

UL510 00V

Dielectric BreakdownASTM D1000
Standard Condition 5kV/mm
High Humidity 0% of
Standard**Insulation Resistance**ASTM D1000 <1 x 10⁶
High Humidity Method Megohms

Note: These are typical values and should not be used for specification purposes.

3M UK PLC**Electrical Products**3M Centre, Cain Road
Bracknell, Berkshire RG12 1JU
Telephone: 01344 858616
Fax: 01344 858758**3M Ireland****Sales Office**3M House, Adelphi Centre
Dun Laoghaire, Co Dublin, Ireland
Telephone: 353 1 280 3555
Fax: 353 1 280 3509**3M UK PLC****Sales Office**PO Box 393
Bedford MK41 0YE
Telephone: 01234 229462
Fax: 01234 229433

**Scotch®****Super 33+ Vinyl Electrical Tape**Data Sheet

Specifications

The tape is based on polyvinyl chloride (PVC) and/or its copolymers and has a rubber-based, pressure-sensitive adhesive. The tape shall be 0.178mm thick, and be UL Listed and marked per UL Standard 510 as "Flame Retardant Cold and Weather Resistant". The tape must be applicable at temperatures ranging from -18°C through 38° (0°F through 100°F) without loss of physical properties. The tape shall be classified for use in both indoor and outdoor environments. The tape shall be compatible with synthetic cable insulations, jackets and splicing compounds.

The tape will remain stable and will not telescope more than 2.5mm when maintained at temperatures below 50°C (120°F).

Engineering/Architectural Specification

Primary electrical insulation (branch wiring in wet or dry locations). All splices for 600 volt wire rated 105°C (220°F) and below shall be insulated with a minimum of two half-lapped layers of Scotch Super 33+ Vinyl Electrical Tape. All connectors having irregular surfaces shall be padded with Scotchfil™ Electrical Insulation Putty or Scotch 130C Rubber Splicing Tape prior to insulating with Scotch Super 33+ Tape.

Mechanical protection (outer jacketing). All rubber and thermoplastic insulating high voltage power cable tape splices and repairs shall be over wrapped with at least two half-lapped layers of Scotch Super 33+ Vinyl Electrical Tape.

Important Notice

Technical information provided by 3M is based on experience and/or tests believed to be reliable, but their accuracy is not guaranteed and the results may not be relevant to every user's application. For this reason 3M does not accept responsibility or liability, direct or consequential, arising from reliance upon any information provided and the user should determine the suitability of the products for their intended use. Nothing in this statement will be deemed to exclude or restrict 3M's liability for death or personal injury arising from its negligence. All questions of liability relating to 3M products are governed by the seller's terms of sale subject where applicable to the prevailing law. If any goods supplied or processed by or on behalf of 3M prove on inspection to be defective in material or workmanship, 3M will (at its option) replace the same or refund to the Buyer the price paid for the goods or services. Except as set out above, all warranties and conditions, whether express or implied, statutory or otherwise are excluded to the fullest extent permissible at law.

3M, Scotchfil and Scotch are trademarks of the 3M Company. Printed in the UK.
© 3M United Kingdom PLC, 2003.

Installation Techniques

The tape shall be applied in half-lapped layers with sufficient tension to produce a uniform wind (for most applications this tension will reduce the tape's width to approximately 5/8 of its original width). On pigtail splices, the tape shall be wrapped beyond the end of the wires and then folded back, leaving a protective cushion to resist cut-through. Wrap tape up-hill, taping from a smaller diameter surface to a larger diameter surface. Apply the tape with no tension on the last wrap to prevent flagging.

Maintenance

Scotch Super 33+ Tape complies with the requirements of UL 510 for storage. When maintained under normal storage conditions, the tape will remain stable and has a five-year shelf-life.

Availability

Scotch Super 33+ Vinyl Electrical Tape is available from your local 3M authorised distributor in the following standard roll sizes:

9.5mm x 33M

12mm x 33M

19mm x 33M

25mm x 33M

38mm x 33M

50mm x 33M

Other lengths and widths are available by special request.

3M UK PLC
Electrical Products
3M Centre, Cain Road
Bracknell, Berkshire RG12 1JU
Telephone: 01344 858616
Fax: 01344 858758

3M Ireland
Sales Office
3M House, Adelphi Centre
Dun Laoghaire, Co Dublin, Ireland
Telephone: 353 1 280 3555
Fax: 353 1 280 3509

3M UK PLC
Sales Office
PO Box 393
Bedford MK41 0YE
Telephone: 01234 229462
Fax: 01234 229433