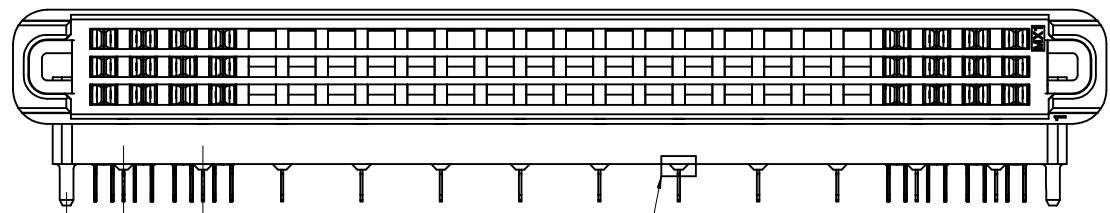


- NOTES:
- 1) MATERIALS:  
HOUSING - LIQUID CRYSTAL POLYMER, UL94 V-0  
WAFER DIELECTRIC - LIQUID CRYSTAL POLYMER, UL94 V-0  
CONTACT - COPPER ALLOY
  - 2) FINISHES:  
SEE SHEET 4
  - 3) PRODUCT SPECIFICATION: THIS PART CONFORMS TO MOLEX SPECIFICATION PS-75018-001.
  - 4) PACKAGING SPECIFICATION: THIS PART TO BE PACKAGED PER SPECIFICATION PK-75020-010.
  - 5) APPLICATION SPECIFICATION: THIS PART TO BE APPLIED PER SPECIFICATION PS-75018-001.  
APPLICATION TOOL AND INSTRUCTIONS PER AS-75018-001.
  - 6) MATING INFORMATION  
THIS PART MATES WITH 75019-XXXX.  
WILL MATE WITH MAXIMUM 1.27mm MIS-ALIGNMENT.  
WILL MATE WITH MAXIMUM 0.5° MIS-ALIGNMENT.
  - 7) FOR CIRCUIT DESIGNATION SEE SHEET 3
  - 8) FOR PCB INFORMATION SEE SHEET 3
  - 9) CIRCUITS IN THIS ZONE HAVE BEEN OMITTED TO SIMPLIFY THE MODEL. ACTUAL PRODUCT IS FULLY LOADED WITH TERMINALS.
  - 10) APPLICATION TOOLING KEEP OUT AREA. NO COMPONENTS ALLOWED IN THIS AREA.
  - 11) CONFORMS TO MOLEX COSMETIC SPECIFICATION PS-45499-002 & PS-45499-003.
  - 12) MARKING: PART NUMBER, MOLEX LOGO, DATE CODE
  - 13) RECOMMENDED DRILL SIZE 0.66±0.03 TO YIELD FINISHED PLATED THROUGH HOLE OF 0.55±0.05

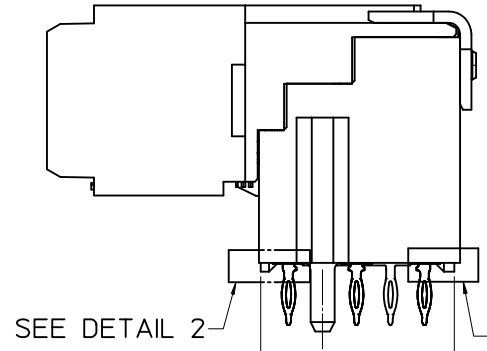
<b>ADD LEAD FREE TABLE</b> EC NO: UCP2011-3289 DRWNS: DANIELLY 2010/06/23 CHKD: SMANLEY APPR: MILLER 2011/06/07	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 2:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
						DRAWN BY LANG		DATE 03-OCT-29	
						CHECKED BY LANG		DATE 03-OCT-29	
						APPROVED BY BANAKIS		DATE 03-OCT-29	
				MATERIAL NO. SEE TABLE		DOCUMENT NO. SD-75018-011		SHEET NO. 1 OF 4	
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE C		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			



5.00  
.197  
REF.

7.00 TYP  
.276

SEE DETAIL 1

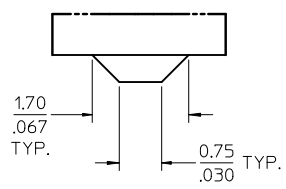


SEE DETAIL 2

SEE DETAIL 3

3.28  
.129  
TYP.

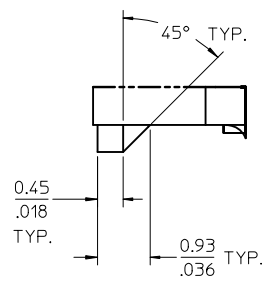
6.98  
.275  
TYP.



1.70  
.067  
TYP.

0.75 TYP.  
.030

DETAIL 1  
SCALE 15:1

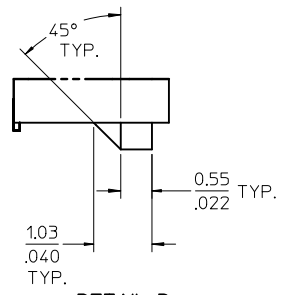


45° TYP.

0.45  
.018  
TYP.

0.93 TYP.  
.036

DETAIL 2  
SCALE 15:1



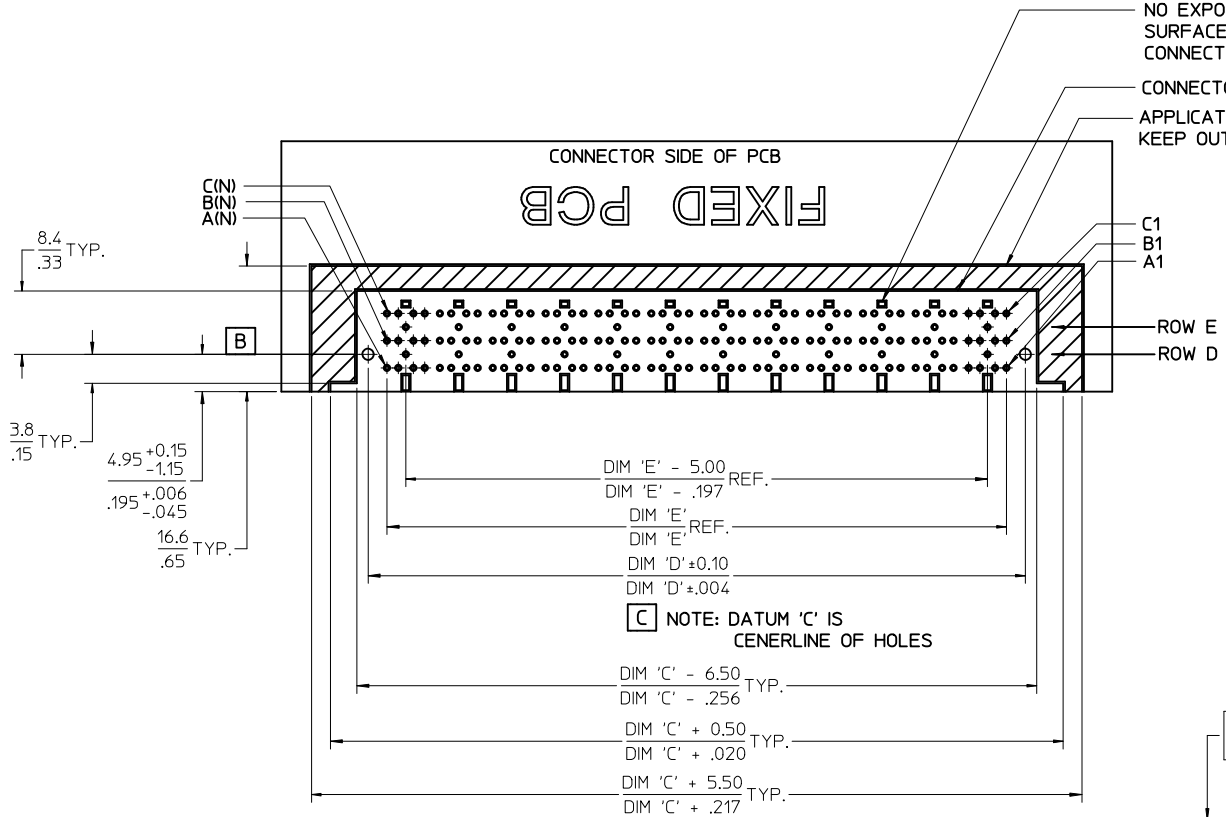
45° TYP.

1.03  
.040  
TYP.

0.55  
.022  
TYP.

DETAIL 3  
SCALE 15:1

SEE SHEET 4 EC NO: UCP2011-3289 DRWN:SDANIELLEY 2010/06/23 CHKD:SDANIELLEY APPR:SMILLER 2011/06/07	DESCRIPTION REVISIONS 1 2 3	QUALITY SYMBOLS 		GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .005 2 PLACES ± 0.13 ± .01 1 PLACE ± 0.25 ± --- ANGULAR ± 1/2°		DIMENSION STYLE MM/IN DRAWN BY DATE LANG 03-OCT-29 CHECKED BY DATE LANG 03-OCT-29 APPROVED BY DATE BANAKIS 03-OCT-29		SCALE 3:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS						TITLE PLATEAU HS DOCK FIXED CONNECTOR NO GROUND FINGER		MOLEX INCORPORATED SD-75018-011	
								MATERIAL NO. SEE TABLE			
		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									



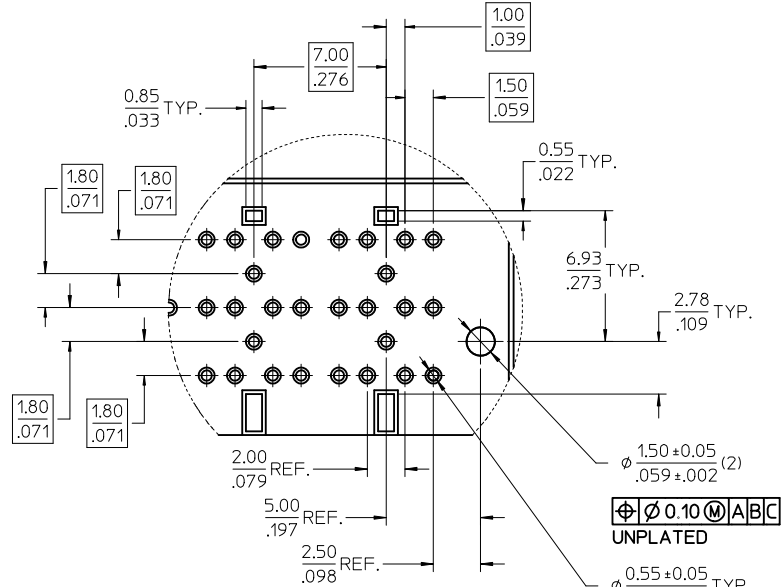
NO EXPOSED TRACES ON SURFACE OF PCB IN CONNECTOR STAND OFF LOCATIONS  
 CONNECTOR KEEP OUT AREA  
 APPLICATION TOOLING KEEP OUT AREA (NOTES 5 & 10)

CIRCUIT DESIGNATION

FIRST MATE: HOUSING - SIGNAL GROUND  
 SECOND MATE: A1, C1, A(N), C(N) (FOR POWER RETURN)  
 THIRD MATE: A2, B2, C2, A(N-1), B(N-1), C(N-1) & ALL OTHERS (A2, C2, A(N-1) & C(N-1) FOR POWER) (ALL OTHERS SIGNAL)  
 LAST MATE: B1, B(N) (FOR CARD DETECT)

ALL COLUMNS FROM 3 THROUGH (N-2) ARE SUITABLE FOR DIFFERENTIAL PAIRS  
 EG: A3-A4, B3-B4, C3-C4, A(N-2)-A(N-3), B(N-2)-B(N-3)

SIGNAL GROUND: ROWS D & E



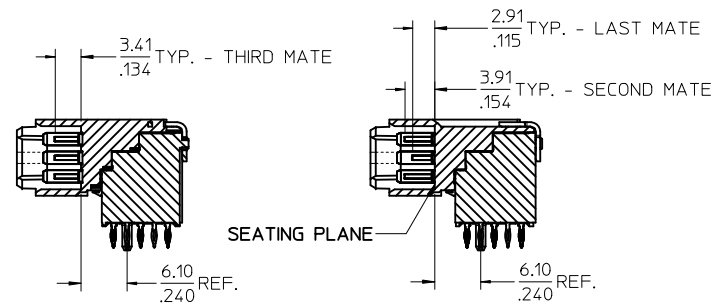
DETAIL X  
 SCALE 5:1

$\phi 0.10 \pm 0.002$  UNPLATED

$\phi 0.55 \pm 0.05 \pm 0.002$  PLATED  
 SEE NOTE 13

NOMINAL WIPE - FULL SEATED

FIRST MATE: 5.2mm  
 SECOND MATE: 2.7mm  
 THIRD MATE: 2.2mm  
 LAST MATE: 1.7mm



SECTION Y-Y

SECTION Z-Z

SEE SHEET 4 EC NO: UCP2011-3289 DRAWN: DANIELLE 2010/06/23 CHKD: SDANNELLEY APPR: SMILLER 2011/06/07	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION													
		$\nabla = 0$ $\nabla = 0$ $\nabla = 0$	<table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± ---</td> <td>± ---</td> </tr> <tr> <td>3 PLACES</td> <td>± ---</td> <td>± .005</td> </tr> <tr> <td>2 PLACES</td> <td>± 0.13</td> <td>± .01</td> </tr> <tr> <td>1 PLACE</td> <td>± 0.25</td> <td>± ---</td> </tr> </table>		mm	INCH	4 PLACES	± ---	± ---	3 PLACES	± ---	± .005	2 PLACES	± 0.13	± .01	1 PLACE	± 0.25	± ---	MM/IN	2:1
	mm	INCH																		
4 PLACES	± ---	± ---																		
3 PLACES	± ---	± .005																		
2 PLACES	± 0.13	± .01																		
1 PLACE	± 0.25	± ---																		
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SEE TABLE	MOLEX INCORPORATED	SD-75018-011	SHEET NO. 3 OF 4													
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				

LEADED ASSEMBLIES - PLATING FINISH 1

ITEM NUMBER	CIRCUT SIZE	NO. OF COLUMNS 'N'	CENTERLINE DIMENSION 'A' mm(in)	O/A HEIGHT DIMENSION 'B' mm(in)	O/A LENGTH DIMENSION 'C' mm(in)	PEG TO PEG DIMENSION 'D' mm(in)	FIRST-LAST DIMENSION 'E' mm(in)
75018-0021	144	48	4.74 (.187)	9.78 (.385)	96.50 (3.799)	87.00 (3.425)	82.00 (3.228)
75018-0022	144	48	5.74 (.226)	10.78 (.424)	96.50 (3.799)	87.00 (3.425)	82.00 (3.228)
75018-0023	144	48	8.74 (.344)	13.78 (.543)	96.50 (3.799)	87.00 (3.425)	82.00 (3.228)
75018-0024	108	36	4.74 (.187)	9.78 (.385)	75.50 (2.972)	66.00 (2.598)	61.00 (2.402)
75018-0025	108	36	8.74 (.344)	13.78 (.543)	75.50 (2.972)	66.00 (2.598)	61.00 (2.402)
75018-0026	120	40	4.74 (.187)	9.78 (.385)	82.50 (3.248)	73.00 (2.874)	68.00 (2.677)
75018-0027	108	36	5.74 (.226)	10.78 (.424)	75.50 (2.972)	66.00 (2.598)	61.00 (2.402)
75018-0029	120	40	5.74 (.226)	10.78 (.424)	82.50 (3.248)	73.00 (2.874)	68.00 (2.677)

LEAD FREE ASSEMBLIES - PLATING FINISH 2

ITEM NUMBER	CIRCUT SIZE	NO. OF COLUMNS 'N'	CENTERLINE DIMENSION 'A' mm(in)	O/A HEIGHT DIMENSION 'B' mm(in)	O/A LENGTH DIMENSION 'C' mm(in)	PEG TO PEG DIMENSION 'D' mm(in)	FIRST-LAST DIMENSION 'E' mm(in)
75018-7025	108	36	8.74 (.344)	13.78 (.543)	75.50 (2.972)	66.00 (2.598)	61.00 (2.402)
75018-7216	120	40	4.74 (.187)	9.78 (.385)	82.50 (3.248)	73.00 (2.874)	68.00 (2.677)
75018-7221	144	48	4.74 (.187)	9.78 (.385)	96.50 (3.799)	87.00 (3.425)	82.00 (3.228)
75018-7022	144	48	5.74 (.226)	10.78 (.424)	96.50 (3.799)	87.00 (3.425)	82.00 (3.228)
75018-7023	144	48	8.74 (.344)	13.78 (.543)	96.50 (3.799)	87.00 (3.425)	82.00 (3.228)
75018-7224	108	36	4.74 (.187)	9.78 (.385)	75.50 (2.972)	66.00 (2.598)	61.00 (2.402)
75018-7225	108	36	8.74 (.344)	13.78 (.543)	75.50 (2.972)	66.00 (2.598)	61.00 (2.402)
75018-7227	108	36	5.74 (.226)	10.78 (.424)	75.50 (2.972)	66.00 (2.598)	61.00 (2.402)
75018-7229	120	40	5.74 (.226)	10.78 (.424)	82.50 (3.248)	73.00 (2.874)	68.00 (2.677)

1) FINISHES:  
 FINISH 1  
 CONTACT INTERFACE  
 0.76 MICROMETER MINIMUM SELECT GOLD  
 1.27 MICROMETER MINIMUM NICKEL OVERALL  
 COMPLIANT INTERFACE  
 0.76 MICROMETER MINIMUM SELECT TIN-LEAD OVER  
 1.27 MICROMETER MINIMUM NICKEL OVERALL  
 HOUSING  
 0.10 MICROMETER MAXIMUM IMMERSION GOLD OVER  
 3.81 MICROMETER MINIMUM NICKEL OVER  
 3.81 MICROMETER MINIMUM COPPER OVERALL

FINISH 2  
 CONTACT INTERFACE  
 0.76 MICROMETER MINIMUM SELECT GOLD  
 1.27 MICROMETER MINIMUM NICKEL OVERALL  
 COMPLIANT INTERFACE  
 0.76 MICROMETER MINIMUM SELECT MATTE TIN OVER  
 1.27 MICROMETER MINIMUM NICKEL OVERALL  
 HOUSING  
 0.10 MICROMETER MAXIMUM IMMERSION GOLD OVER  
 3.81 MICROMETER MINIMUM NICKEL OVER  
 3.81 MICROMETER MINIMUM COPPER OVERALL

NOTE: THIS ITEM NUMBER HAS ONLY SIGNAL PINS

ADD LEAD FREE TABLE EC NO: UCP2011-3289 DRWNS: DANIELLY 2010/06/23 CHKD: DANIELLY APPR: SWILLER 2011/06/07	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 1:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
		4 PLACES ± --- ± --- 3 PLACES ± --- ± .005 2 PLACES ± 0.13 ± .01 1 PLACE ± 0.25 ± ---		mm INCH DRAWN BY DATE LANG 03-OCT-29		TITLE		PLATEAU HS DOCK FIXED CONNECTOR NO GROUND FINGER		
		ANGULAR ±1/2°		CHECKED BY DATE LANG 03-OCT-29		APPROVED BY DATE BANAKIS 03-OCT-29				
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		MATERIAL NO.		DOCUMENT NO.		SHEET NO.
				SIZE		SD-75018-011		4 OF 4		
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION										