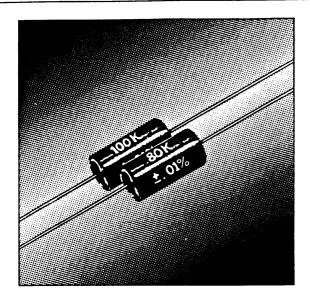
PRECISION WIREWOUND RESISTORS



Ohmic Values

ECONISTORS are available in 111 standard values from 1Ω to $1M\Omega$ and in any "non-standard" values from 1Ω to $1.1M\Omega$. Any of four tolerances is available; 0.1%, 0.25%, 0.01% and 0.005% (0.005% available on values of 100Ω and above only). Type 8E16 includes all values below $700K\Omega$: values of $700K\Omega$ and above are type 8E24. The types are identical except dimensionally; Type 8E16 is 12.70mm long: Type 8E24 is 19.05mm long. Both are manufactured using all welded construction.

SE16D 10B

TO

8E16D 10K

ECONISTOR

FEATURES: ± 3 ppm per deg. C temperature coefficient. Full Load Stability ± 50 ppm max. after three years. Tolerance $\pm 0.005\%$, $\pm 0.01\%$, $\pm 0.025\%$ and $\pm 0.1\%$. Axial leads. From stock in 111 popular standard values: to order in any value from 1 ohm to 1.1 Meg.

SPECIFICATIONS

Tolerance at 25 deg.C:

±0.005%, ±0.01%, ±0.025%, ±0.1%

Temperature Coefficient:

±3ppm/deg.C typical over 0 deg.C to +85deg.C 5ppm max over -55 deg.C to +125 deg.C

Full Load Stability:

 ± 35 ppm/10,000hrs. ± 50 ppm/26,000hrs.

No Load Stability:

 \pm 25ppm/10,000hrs.) over full temp. range \pm 35ppm/26,000hrs.) -55 deg.C to \pm 125 deg.C

Power Rating:

0.33 watt (+85 deg.C) 0.25 watt (+110 deg.C)

Max. Continuous Working Voltage:

Up to 250V d.c. or peak as determined by√PR

Noise: Essentially non-measurable

Thermal e.m.f.

<0.2μV/deg. C typical <1.5μV/deg. C max.

Encapsulation:

Moulded epoxy

Leads: 22 a.w.g. tinned copper

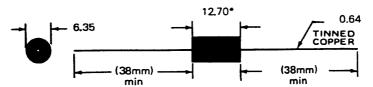
Windings:

Balanced multiple π for low reactance. Exclusive 'air cushion' technique provides virtually stressless elements for improved performance. Non-inductively wound. Direction of

winding reversed at half turns point.

STOCKED IN $\pm 0.1\%$ & $\pm 0.01\%$ IN LISTED VALUES BELOW							
1Ω	103.90Ω†	194.07Ω†	680Ω*	4.7K*	27K* 30K	180 K 200 K	
2Ω 5Ω	107.79Ω† 109.73Ω†	200Ω 212.02Ω†	700Ω 800Ω	5K 5.6K*	33K*	250K	A number of voluce
10 Ω	111.67Ω†	220Ω*	820Ω*	6K	39 K	300 K	A number of values listed are RTD
20Ω	115.54Ω†	229.67Ω†	900Ω	6.8K*	40 K	320K*	simulation values.
30Ω	119.40Ω†	247.04Ω†	1 K	7 K	47K*	400 K	See page A10 for
40Ω	120Ω	250Ω	1.2K*	8K	50 K	500 K	temperature
50Ω	123.24Ω†	270Ω*	1.5K	8.2K*	56K*	990K	equivalents.
60Ω	125Ω†	300Ω	1.8K*	9K	60 K	1M	
60.25Ω†	127.07Ω†	330Ω*	2K	9.9K	68K*		
62.50Ω*	130.89Ω†	350Ω	2.2K	10K	70K		Any value from 1Ω
70Ω	134.70Ω†	390Ω*	2.5K	12K*	80K		to 1.1MΩ available
80Ω	138.50Ω	400Ω 470Ω*	2.7K*	15K* 18K*	82K* 90K		to order.
84.27 Ω†	150Ω*	470Ω* 500Ω	3K 3.3K*	20K	99 K		
90Ω 92.16Ω†	157.31 Ω† 175.84 Ω†	560Ω*	3.9K*	22K*	100 K		
92.16Ω	1/5.64Ω[180Ω*	600Ω	4K	25 K	160K*		

DIMENSIONS (mm)



^{*19.05} for values of 700K and above.

* stocked in $\pm 0.1\%$ tol. only. † stocked in $\pm 0.01\%$ tol. only.





ECONISTOR

CONSTRUCTION

ECONISTORS are wound on a proprietry multisection bobbin with the termination wires moulded deep into the body of the bobbin. Each copper to resistance-wire join is thus positioned near to the centre of the resistor and spaced apart from each other by only 2mm. This is an important factor in minimizing the effect of thermal e.m.f.s. (See separate note on thermal e.m.f.s.) This method of construction also effectively isolates the fine resistance wire mechanically from the termination wires. To minimize inductance the direction of winding is reversed at the half turns point.

During the manufacturing process each resistor undergoes an ageing process for a minimum of 1 week in a temperature controlled oven in order to completely stabilize the winding prior to calibration.

ECONISTORS are encapsulated in a moulded epoxy shell which fully seals the winding.

MANUFACTURING

The highest quality materials are used; all processing is performed in temperature/humidity controlled "clean rooms"; each step is carefully monitored.

THERMAL E.M.F.s

The temperature difference between the two copper to resistance wire joins is the critical factor. If the two junctions are at the same temperature, then the effect of thermal e.m.f.s. is minimized.

The construction of ECONISTORS is such that the two junctions are not more than 2mm apart, thus reducing any possibility of temperature difference almost to zero. This largely negates the effect of thermal e.m.f.s. in ECONISTORS.

The thermal e.m.f. of the resistance material to copper join for ECONISTORS is $<0.2\mu V/deg.C$

RESISTANCE WIRE

Highest quality copper alloy wire drawn from melts of known resistivity and controlled temperature co-efficient.

ACCURACY

Calibration is at 25°C against equipment traceable to N.B.S. (U.S.). During calibration the electrical connection is made ≈ 10mm along the lead-out wires from the body.

OPERATING TEMPERATURE

The maximum operating temperature due to ambient and power dissipation within the resistor is 160 deg.C.

SOLVENT RESISTANCE

The body material and identification marking is resistant to all commonly used P.C. board solvents.

LEAD PULL STRENGTH

2kg (Limited only by inherent strength of copper lead material).

RESISTANCE OF TERMINATION LEADS

Type 8E16—0.52m Ohms/cm Type 8E24—0.33m Ohms/cm

VOLTAGE CO-EFFICIENT

Essentially zero

FULL LOAD STABILITY

±35ppm/year

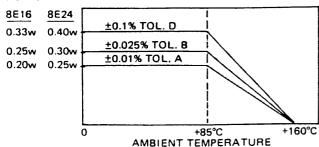
±50ppm/3 years

NO LOAD STABILITY

±25ppm/year over full temperature ±35ppm/3 years range, -55°C to +125°C

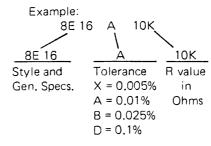
ECONISTORS ARE APPROVED TO MIL-R-93

POWER DERATING CURVES



NOTE: If power ratings are exceeded, resistors may not remain within specified accuracy.

ORDERING PROCEDURE



Matched pairs and ratio matched resistors are available against specific enquiries