

#### **SPECIFICATION**

#### **MECHANICAL**

 $520\pm130$ gf Yellow (Y)  $320\pm80$ gf Salmon (S)

Operation Force:  $260 \pm 50 gf$  Red (R)

160 ± 50gf Brown (N) 100 ± 50gf Black (K)

 $70^{\pm}$  50gf Light Blue (U)

Stop Strength: Place the switch such that vertical, a static load of 3 kgf shall be applied in the direction of stem operation for a

period of 15 seconds.

Stroke: (12x12)0.35 + 0.2 mm

(6x6) 0.25 +0.2 mm - 0.1 mm

Operation Temperature Range:  $-25^{\circ}$ C to  $+70^{\circ}$ C Storage Temperature Range:  $-30^{\circ}$ C to  $+80^{\circ}$ C Vibration Test: MIL-STD-202F METHOD 201A.

Frequency: 10-55-10Hz/1 minute. Directions: X,Y,Z, three mutually perpendicular directions.

Time: 2 hours each direction.

High reliability.

Shock Test: MIL-STD-202F METHOD 213B.

CONDITION A.

Gravity: 50G (peak value), 11 msec.

Direction and times: 6 sides and 3 times in

each direction. High reliability.

#### **ELECTRICAL**

Electrical Life: 50,000 cycles for 260gf,320gf,520gf, 500,000 cycles for 70gf, 100gf, 160gf.

Rating: 50mA, 12VDC.

Contact Resistance:  $100m\Omega$  max.

Insulation Resistance:  $100M\Omega$  min. 500VDC.

Dielectric Strength: 250VAC/1 minute. Contact Arrangement: 1 pole 1 throw.

## SOLDERING PROCESSES

 $\triangle$ WAVE SOLERING: Recommended solder temperature at 500°F (260°C) max. 5 seconds

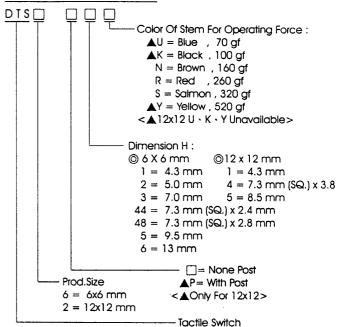
subject to PCB 1.6mm thickness.

 $\triangle$ HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 608°F(320°C)

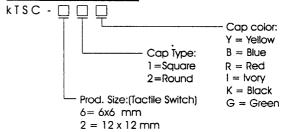
approximately 2 seconds while

applying solder.

### **HOW TO ORDER**

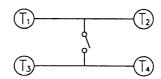


#### CAP PART NO.

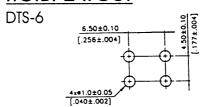


▲1.Only For DTS 🗍 - 644&24,Cap in Bulk Pack ▲2.Square Cap For 644&24,Round Cap For 644

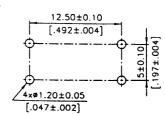
### **CIRCUIT**



# P.C.B. LAYOUT



DTS-2



SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.
\*MORE UPDATE INFORMATION, PLEASE CONSULT DIPTRONICS.