## Distinctive Characteristics

LED provides maximum illumination to bushing and actuator, indicating actuator status in highly visible green, red, or amber for single color or red/green for bicolor. (Patent pending.)

Totally sealed body construction prevents contact contamination and allows time- and money-saving automated soldering and cleaning. Molded-in, epoxy sealed terminals lock out flux and other contaminants.

Award-winning STC contact mechanism with benefits unavailable in conventional mechanisms: smoother, positive detent actuation, increased contact stability, and unparalleled logic-level reliability. (Additional STC details in Terms \& Acronyms; see Supplement section.)
$.100^{\prime \prime} \times .100^{\prime \prime}(2.54 \mathrm{~mm} \times 2.54 \mathrm{~mm})$ terminal spacing conforms to standard PC board grid spacing.

Nonilluminated toggles available and shown in the Toggle section.


Actual Size


## General Specifications

Electrical Capacity (Resistive Load)
Logic Level: $\quad 0.4 \mathrm{VA}$ maximum @ 28 V AC/DC maximum
(Applicable Range $0.1 \mathrm{~mA} \sim 0.1 \mathrm{~A} @ 2 \mathrm{mV} \sim 28 \mathrm{~V}$ )
Note: Find additional explanation of operating range in Supplement section.

## Other Ratings

Contact Resistance: Insulation Resistance:

Dielectric Strength:
Mechanical Life:
Electrical Life:
Nominal Operating Force:
Contact Timing:
Angle of Throw:

50 milliohms maximum
500 megohms minimum @ 500V DC
500 V AC minimum for 1 minute minimum
100,000 operations minimum
50,000 operations minimum
1.18 N

Nonshorting (break-before-make)
$26^{\circ}$

## Materials \& Finishes

## Actuator:

Bushing Housing: Case Housing:
Support Bracket:
Movable Contact:
Stationary Contacts:
Terminals:

Polyamide
Polyamide
Glass fiber reinforced polyamide
Phosphor bronze with tin plating
Phosphor bronze with gold plating Brass with tin plating
Brass with gold plating

## Environmental Data

Operating Temperature Range:
Humidity:
Vibration:
$-25^{\circ} \mathrm{C}$ through $+55^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F}\right.$ through $\left.+131^{\circ} \mathrm{F}\right)$
$90 \sim 95 \%$ humidity for 240 hours @ $40^{\circ} \mathrm{C}\left(104^{\circ} \mathrm{F}\right)$
$10 \sim 55 \mathrm{~Hz}$ with peak-to-peak amplitude of 1.5 mm traversing the frequency range \& returning in 5 minutes; 3 right angled directions for 2 hours
Shock: $50 \mathrm{G}\left(490 \mathrm{~m} / \mathrm{s}^{2}\right)$ acceleration (tested in 3 right angled directions, with 5 shocks in each direction)

## PCB Processing

Soldering: Wave Soldering recommended. See Profile A in Supplement section. Manual Soldering: See Profile A in Supplement section.
Cleaning: Automated alcohol based cleaning recommended, 5 minutes maximum. Do not use high-purity alcohol ( $50 \%$ alcohol or more) or organic solvent. High alcohol solution can damage clear plastic. See Cleaning specifications in Supplement section.

## Standards \& Certifications

UL Recognition or CSA Certification:

The B Series illuminated toggles have not been tested for UL recognition or CSA certification.
These switches are designed for use in a low-voltage, low-current, logic-level circuit. When used as intended in a logic-level circuit, the results do not produce hazardous energy.

## TYPICAL SWITCH ORDERING EXAMPLE



## POLE \& CIRCUITS

|  |  | Toggle Position |  |  | Connected Terminals |  |  | Throw \& Schematics |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Pole Throw | Model |  | Center | Down |  | Center | Down | Note: Terminal numbers are not actually on the switch. LED circuit is isolated and requires an external power source. |
| SPDT | $\begin{aligned} & \text { B12 } \\ & \text { B13 } \end{aligned}$ | $\begin{aligned} & \text { ON } \\ & \text { ON } \end{aligned}$ | NONE OFF | $\begin{aligned} & \text { ON } \\ & \text { ON } \end{aligned}$ | $\begin{aligned} & 2-3 \\ & 2-3 \end{aligned}$ | NONE OPEN | $\begin{aligned} & 2-1 \\ & 2-1 \end{aligned}$ |  |

## ACTUATOR \& BUSHING

$\square$
Clear Toggle


Clear Bushing

## LED COLORS \& SPECIFICATIONS

LEDs are an integral part of the switch and not available separately. The electrical specifications shown are determined at a basic temperature of $25^{\circ} \mathrm{C}$. If the source voltage exceeds the rated voltage, a ballast resistor is required. The resistor value can be calculated by using the formula in the Supplement section.

|  | Single Color |  |  | Bicolor |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $\square$ <br> Red/Green |
| Forward Peak Current $\quad \mathrm{I}_{\mathrm{FM}}$ | 30 mA | 30 mA | 20 mA | $30 \mathrm{~mA} / 20 \mathrm{~mA}$ |
| Continuous Forward Current $\mathrm{I}_{\mathrm{F}}$ | 20 mA | 20 mA | 10 mA | $20 \mathrm{~mA} / 10 \mathrm{~mA}$ |
| Forward Voltage $\mathrm{V}_{\mathrm{F}}$ | 1.9 V | 1.9 V | 3.4 V | $1.9 \mathrm{~V} / 3.4 \mathrm{~V}$ |
| Reverse Peak Voltage $\mathrm{V}_{\mathrm{RM}}$ | 5 V | 5 V | 5 V | $5 \mathrm{~V} / 5 \mathrm{~V}$ |
| Current Reduction Rate Above $25^{\circ} \mathrm{C} \Delta \mathrm{I}_{\mathrm{F}}$ | 0.43 | A/ ${ }^{\circ} \mathrm{C}$ | $0.28 \mathrm{~mA} /{ }^{\circ} \mathrm{C}$ | $0.43 \mathrm{~mA} /{ }^{\circ} \mathrm{C} / 0.28 \mathrm{~mA} /{ }^{\circ} \mathrm{C}$ |
| Ambient Temperature Range |  |  | $-25^{\circ} \mathrm{C} \sim+$ | $5^{\circ} \mathrm{C}$ |

## PC TERMINALS



Right Angle with Bracket
V

Vertical with Bracket

## TYPICAL SWITCH DIMENSIONS



Terminal 4 is a support pin on single color models.



Terminal 4 is a support pin on single color models.


