

Centre Drills

Roebuck



High speed steel. Combined drills and countersink. Right hand cutting.

Metric

BS 328 Part 2 (1972). DIN 333.

Body \varnothing (mm)	Pilot Drill \varnothing (mm)	Overall Length (mm)	Order Code	Price Each
3.15	1.00	31.50	147-1929	
4.00	1.60	35.50	147-1930	
5.00	2.00	40.00	147-1931	
6.30	2.50	45.00	147-1932	
8.00	3.15	50.00	147-1933	
10.00	4.00	56.00	147-1935	
25.00	10.0	100.0	137-6178	

Fractional

BS 328 (1950)

505759

Size	Body \varnothing (in)	Pilot Drill \varnothing (in)	Overall Length (in)	Order Code	Price Each
BS1	$\frac{1}{8}$	$\frac{3}{64}$	$1\frac{1}{2}$	147-1936	
BS2	$\frac{3}{16}$	$\frac{1}{16}$	$1\frac{3}{4}$	147-1937	
BS3	$\frac{1}{4}$	$\frac{3}{32}$	2	147-1938	
BS4	$\frac{5}{16}$	$\frac{1}{8}$	$2\frac{1}{4}$	147-1939	
BS5	$\frac{7}{16}$	$\frac{3}{16}$	$2\frac{1}{2}$	147-1940	
BS6	$\frac{5}{8}$	$\frac{1}{4}$	3	147-1941	
BS7	$\frac{3}{4}$	$\frac{5}{16}$	$3\frac{1}{2}$	137-6316	