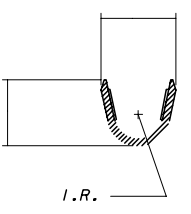
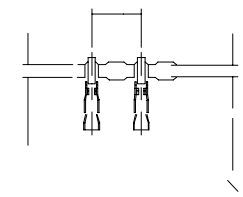
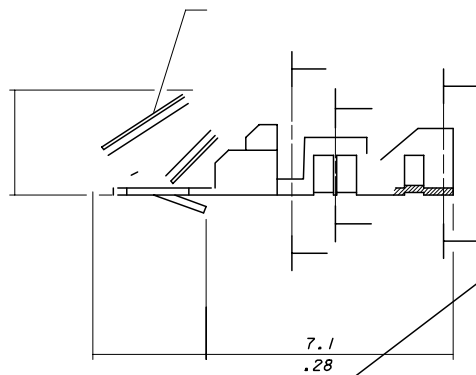
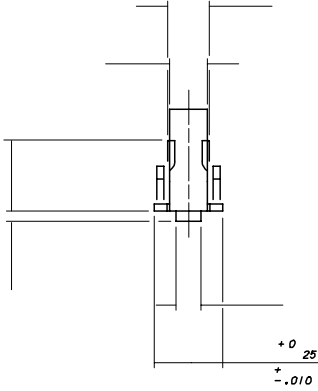
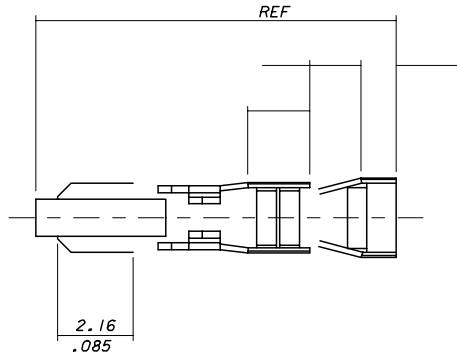
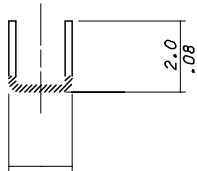


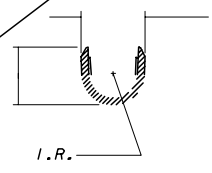
NOTES:

2. SUITABLE FOR 22-30 GA WIRE, (1.57% .062 MAX INSULATION)

SECTION D-D
(4809-IT ONLY)



SECTION B-B



SECTION A-A

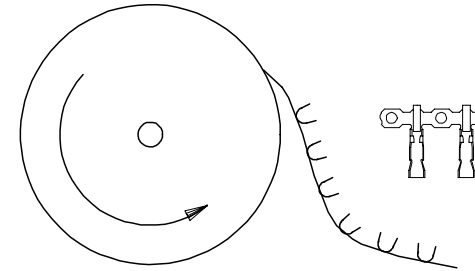
DIM CORRECTION



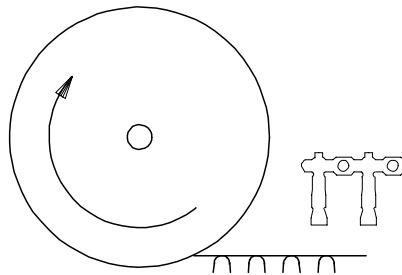
SEE CHART

FINISH NOTES*

- (P902) HOT TIN DIP 1.0- 2.5µM/(.000040 - .000100)
- (999) UNPLATED
- (109) ELECTRO TIN PLATE (7.6-10µM)/.000300-.000400 OVER (1.25-2.0µM)/.000050-.000080 COPPER.
- (505) GOLD PLATE (1.25-1.5µM)/.000050-.000060 OVER (1.25-2.0µM)/.000050-.000080 NICKEL.
- (506) GOLD PLATE (1.25-1.5µM)/.000050-.000060 OVER (2.5-3.25µM)/.000100-.000130 NICKEL.
- (507) GOLD PLATE (2.5-2.75µM)/.000100-.000110 OVER (1.25-2.0µM)/.000050-.000080 NICKEL.
- (509) GOLD PLATE (1.25-1.5µM)/.000050-.000060 OVER (0.76-2.0µM)/.000030-.000080 NICKEL.
- (550) GOLD PLATE (0.38-0.63µM)/.000015-.000025 OVER (0.76-1.5µM)/.000030-.000060 NICKEL IN CONTACT AREA WITH (0.12µM)/.000005 MIN. GOLD FLASH OVERALL.
- (555) SELECTIVE GOLD (0.38µM)/.000015 OVER (0.76µM)/.000030 IN CONTACT AREA ONLY.
- (558) GOLD PLATE (0.76-1.5µM)/.000030-.000060 OVER (1.25-2.0µM)/.000050-.000080 NICKEL IN CONTACT AREA WITH (0.12µM)/.000005 MIN. GOLD FLASH OVERALL.



TERMINALS FEEDING FROM THE TOP OF THE REEL ARE STANDARD WOUND



TERMINALS FEEDING FROM THE BOTTOM OF THE REEL ARE REVERSE WOUND SEE NOTE 5

NT	4809-(506)	CHAIN	(506)	ES-99001-0014	(2.1)/.083 REF
NT	↑ -(506) L	LOOSE	(506)		(2.1)/.083 REF
I 08-56-0158	↓ -(558)	CHAIN	(558)		(2.1)/.083 REF
NT	↓ -(558) L	LOOSE	(558)		(2.1)/.083 REF
NT	↓ -(509)	CHAIN	(509)		(2.1)/.083 REF
NT	↓ -(509) L	LOOSE	(509)		(2.1)/.083 REF
NT	↓ -(109)	CHAIN	(109)		(2.1)/.083 REF
NT	↓ -(109) L	LOOSE	(109)		(2.1)/.083 REF
I 40-01-0829	↓ -(999)	CHAIN	(999)		(2.1)/.083 REF
I 40-01-0830	↓ -(999) L	LOOSE	(999)		(2.1)/.083 REF
NT	↓ -(505)	CHAIN	(505)		(2.1)/.083 REF
NT	↓ -(505) L	LOOSE	(505)		(2.1)/.083 REF
NT	↓ -(507)	CHAIN	(507)		(2.1)/.083 REF
NT	↓ -(507) L	LOOSE	(507)		(2.1)/.083 REF
I 08-55-0110	↓ -(555)	CHAIN	(555)		(2.1)/.083 REF
I 08-55-0111	↓ -(555) L	LOOSE	(555)		(2.1)/.083 REF
08-56-0120	↓ -(550)	CHAIN	(550)	ES-99001-0014	(2.1)/.083 REF
08-56-0115	↓ -(550) L	LOOSE	(550)	ES-99001-0014	(2.1)/.083 REF
I 08-50-0135	↓ -(P902)	CHAIN	(P914)	ES-99001-0015	(2.1)/.083 REF
I 08-50-0136	↓ 4809-(P902) L	LOOSE	(P914)	ES-99001-0015	(2.1)/.083 REF
PART No	ENG No	FORM	FINISH	MATL. SPEC.	DIM. A

TOP FEEDING REELS ONLY

I 08-50-0022	4809-(109) BF	CHAIN	(109)	(2.1)/.083 REF
I 40-01-0831	↑ -(999) BF		(999)	(2.1)/.083 REF
NT	↓ -(505) BF		(505)	(2.1)/.083 REF
NT	↓ -(507) BF		(507)	(2.1)/.083 REF
I 08-55-0119	↓ -(555) BF		(555)	(2.1)/.083 REF
I 08-56-0155	↓ -(550) BF		(550)	(2.1)/.083 REF
I 08-50-0021	4809-(P902) BF	CHAIN	(P902)	(2.1)/.083 REF
PART No	ENG No	FORM	FINISH	DIM. A

BOTTOM FEEDING REELS ONLY

ADDED PART OPTION EC NO: E2005-0286 DRWNG: MGSWEEN 2004/11/03 CHK'D: DMOR IART 2004/11/03 APPR: JDENNEHY 2004/11/04 REV	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .010 2 PLACES ± 0.25 ± .014 1 PLACE ± 0.35 ± --- ANGULAR ± --- °	DIMENSION STYLE MM/IN MCC 1986/07/30 DMOR IART 2004/10/18 JDENNEHY 2004/10/19	SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION ☉
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART			
			THIS DRAWING CONTAINS INFORMATION THAT IS PR			
			A2			