Vishay Dale



Metal Film Resistors, Industrial, Precision



FEATURES

- · Small size conformal coated
- · Flame retardant epoxy coating
- Controlled temperature coefficient
- Excellent high frequency characteristics
- Exceptionally low noise; typically 0.10 μV/V
- Low voltage coefficient to ± 5 ppm/V
- Compliant to RoHS directive 2002/95/EC
- Special tolerance and or TC matching available on request





Vishay Dale Model CMF is also available as Military Qualified Styles RN and RL. See appropriate catalog or web page for the MIL-SPEC ratings/attributes. (Except for marking, the Industrial and Military versions are exactly the same. Depending upon stock, military marked parts may be supplied as industrial rated parts).

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STAN	STANDARD ELECTRICAL SPECIFICATIONS										
		MAXIMUM				RESIS	TANCE RAN	GE Ω			
GLOBAL MODEL	HISTORICAL MODEL	WORKING VOLTAGE (1)	0.1 % to 1 %	0.1 % to 0.5 %	1 % to 5 %	1 %	2 %, 5 %	1 %	2 %, 5 %	1 %	2 %, 5 %
WODEL	WODEL VOLIAGE (25 ppm/°C	50 ppm/°C	50 ppm/°C	100 ppm/°C	100 ppm/°C	150 ppm/°C	150 ppm/°C	200 ppm/°C	200 ppm/°C
CMF50	CMF-50	200	10 to 2.5M	10 to 2.5M	10 to 2.5M	10 to 2.5M	10 to 2.5M	10 to 22M	10 to 22M	10 to 22M	10 to 22M
CMF55	CMF-55	250	10 to 2.5M	10 to 2.5M	10 to 5M	1 to 22.1M	1 to 22.1M	0.5 to 50M	0.5 to 50M	0.5 to 50M	0.1 to 50M
CMF60	CMF-60	500	10 to 2.5M	10 to 2.5M	10 to 10M	1 to 10M	1 to 10M	0.5 to 10M	0.5 to 10M	0.5 to 10M	0.1 to 10M
CMF65	CMF-65	500	10 to 2.5M	10 to 2.5M	10 to 10M	1 to 15M	1 to 15M	0.5 to 22M	0.5 to 22M	0.5 to 22M	0.1 to 22M
CMF70	CMF-70	500	10 to 2.5M	10 to 2.5M	10 to 10M	1 to 15M	1 to 15M	1 to 22M	1 to 22M	1 to 22M	1 to 22M
CMF07	CMF-07	250	-	-	-	-	5 to 5M	=	1 to 5M	=	1 to 5M
CMF20	CMF-20	500	-	-	-	-	5 to 10M	-	1 to 10M	=	1 to 10M

⁽¹⁾ Continuous working voltage shall be $\sqrt{P \times R}$ or maximum working voltage, whichever is less

MAXIMUM COMMERCIAL POWER RATING							
WATTAGE (2)				MODEL			
WATTAGE (*)	CMF50	CMF55	CMF60	CMF65	CMF70	CMF07	CMF20
At + 70 °C	0.25 W	0.5 W	1 W	1 W	1 W	0.5 W	1 W
At + 125 °C	0.125 W	0.25 W	0.5 W	0.75 W	0.75 W	-	-

Note

(2) See the load life shift due to power and derating table for a summary of the more common combinations of power rating, case size and ambient control of the more common combinations. The "nerformance" table qualifies the load life operating temperature that prevail in various industrial and military resistor specifications. The "performance" table qualifies the load life stability under these combinations.

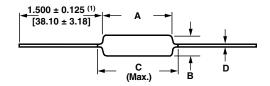
GLOBAL PAR	SLOBAL PART NUMBER INFORMATION							
New Global Part N	umbering: CMF55301R00	FKRE (preferred pa	art numbering form	at)				
С	New Global Part Numbering: CMF55301R00FKRE (preferred part numbering format) C M F 5 5 3 0 1 R 0 0 F K R E							
GLOBAL MODEL	RESISTANCE VALUE	TOLERANCE CODE	TEMPERATURE COEFFICIENT (3)	PACKAGING	SPECIAL			
(See Standard	$\mathbf{R} = \Omega$	B = ± 0.1 %	E = 25 ppm	EK = Lead (Pb)-free, bulk	Blank = Standard			
Electrical	$\mathbf{K} = \mathbf{k}\Omega$	$C = \pm 0.25 \%$	H = 50 ppm	EA = Lead (Pb)-free, T/R (full)	(Dash Number)			
Specifications	$\mathbf{M} = M\Omega$	$D = \pm 0.5 \%$	K = 100 ppm	EB = Lead (Pb)-free,	(Up to 3 digits)			
table)	$R10000 = 0.1 \Omega$	F = ± 1 %	L = 150 ppm	T/R (1000 pieces)	From 1 to 999 as applicable			
	680K00 = 680 kΩ	G = ± 2 %	N = 200 ppm	BF = Tin/lead, bulk	70 = Color banded.			
	1M0000 = 1.0 MΩ	$J = \pm 5 \%$		RE = Tin/lead, T/R (full)	5 bands (≤ 1 %)			
				R6 = Tin/lead, T/R (1000 pieces)	80 = Color banded,			
Historical Part Nur	Historical Part Number example: CMF-553010FT-1 (will continue to be accepted) 4 bands (≥ 2 %)							
CMF-55	3010		F	T-1	R36			
HISTORICAL MOD	HISTORICAL MODEL RESISTANCE VALUE TOLERANCE CODE TEMP. COEFFICIENT PACKAGING							

(3) Tolerances of ± 0.5 % (D), ± 0.25 % (C) and ± 0.1 % (B) are available only in 50 ppm and 25 ppm temperature coefficients * Pb containing terminations are not RoHS compliant, exemptions may apply

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DIMENSIONS in inches (millimeters)



GLOBAL MODEL	A	В	C (Max.)	D
CMF50	0.150 ± 0.020 (3.81 ± 0.51)	0.065 ± 0.015 (1.65 ± 0.38)	0.187 (4.75)	0.016 ± 0.002 (0.41 ± 0.05)
CMF55	0.240 ± 0.020 ⁽⁴⁾ (6.10 ± 0.51)	0.090 ± 0.008 (2.29 ± 0.20)	0.278 (7.06) ⁽³⁾	0.025 ± 0.002 (0.64 ± 0.05)
CMF60	0.344 ± 0.031 (8.74 ± 0.79)	0.145 ± 0.015 (3.68 ± 0.38)	0.425 (10.80)	0.025 ± 0.002 (2) (0.64 ± 0.05)
CMF65	0.562 ± 0.031 (14.27 ± 0.79)	0.180 ± 0.015 (4.57 ± 0.38)	0.687 (17.45)	0.025 ± 0.002 (0.64 ± 0.05)
CMF70	0.562 ± 0.031 (14.27 ± 0.79)	0.180 ± 0.015 (4.57 ± 0.38)	0.687 (17.45)	0.032 ± 0.002 (0.81 ± 0.05)
CMF07	0.240 ± 0.020 (6.10 ± 0.51)	0.090 ± 0.008 (2.29 ± 0.20)	0.278 (7.06)	0.025 ± 0.002 (0.64 ± 0.05)
CMF20	0.375 ± 0.040 (9.53 ± 1.02)	0.145 ± 0.015 (3.68 ± 0.38)	0.425 (10.80)	0.032 ± 0.002 (0.81 ± 0.05)

Notes

 $^{^{(4)}}$ 0.260" \pm 0.020" (6.60 mm \pm 0.51 mm) for values > 5 $M\Omega$

TECHNICAL SPECIFICATIONS								
PARAMETER	UNIT	CMF50	CMF55	CMF07	CMF60	CMF20	CMF65	CMF70
Maximum Working Voltage	V≅	≤ 200	≤ 250	≤ 250	≤ 500	≤ 500	≤ 500	≤ 500
Insulation Voltage (1 Min)	Veff				> 500			
Voltage Coefficient (Max.)	ppm/V	± 5 (measured between 10 % and full rated voltage)						
Dielectric Strength	V _{AC}	450	450	450	750	750	900	900
Insulation Resistance	Ω	≥ 10 ¹¹						
Operating Temperature Range	°C			- 55	to + 175			
Terminal Strength (Pull Test)	lb	2	2	5	2	5	2	5
Noise	dB	0.10 μV/	V over a decade	e of frequency, with below	low and inter v 0.5 μV/V	mediate resis	tance value	s typically
Weight (Max.)	g	0.12	0.20	0.20	0.50	0.60	1.00	1.10

TEMPERATURE COEFFICIENT CODES						
GLOBAL TC CODE	HISTORICAL TC CODE	TEMPERATURE COEFFICIENT				
E	T-9	25 ppm/°C				
Н	T-2	50 ppm/°C				
К	T-1	100 ppm/°C				
L	T-0	150 ppm/°C				
N	T-00	200 ppm/°C				

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 $^{^{(1)}}$ 1.08" \pm 0.125" (27.43 mm \pm 3.18 mm) if tape and reel

⁽²⁾ Available with 0.032" (0.813 mm) lead [CMF60..95] (3) 0.290" (7.37 mm) for \pm 0.25 % and \pm 0.1 % resistance tolerances and values > 1 M Ω

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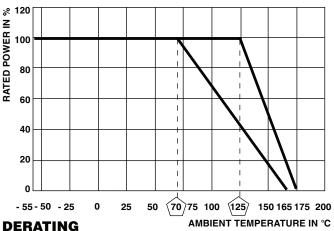


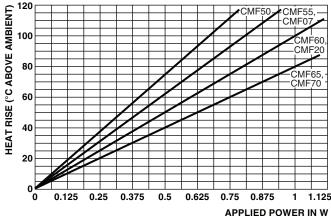
LOAD LIFE SHIFT DUE TO POWER AND DERATING (AT 70 $^{\circ}$ C AND AT + 125 $^{\circ}$ C)

The power rating for the CMF parts is tied to the derating temperature, the heat rise of the parts, and the ΔR for the load life performance. When the tables/graphs below are used together they show that when the parts are run at their higher power ratings, the parts will run hotter, which has the potential of causing the resistance of the parts to shift more over the life of the part.

LOAD LIFE SHIFT VS. POWER RATING								
LOAD LIFE	MAXIMUM ∆R (TYPICAL TEST LOTS)							
LOAD LIFE	± 0.15 %	± 0.5 %	± 1.0 %	± 0.15 %	± 0.5 %	± 1.0 %		
MODEL	POWER RATING AT + 70 °C POWER RATING AT + 125 °C							
CMF50	1/20 W and 1/10 W	1/8 W	1/4 W	1/20 W	1/10 W	1/8 W		
CMF55, CMF07	1/10 W and 1/8 W	1/4 W	1/2 W	1/10 W	1/8 W	1/4 W		
CMF60, CMF20	1/8 W and 1/4 W	1/2 W	3/4 W and 1 W	1/8 W	1/4 W	1/2 W		
CMF65	1/4 W and 1/2 W	3/4 W	1 W	1/4 W	1/2 W	3/4 W		
CMF70	1/4 W and 1/2 W	3/4 W	1 W	1/4 W	1/2 W	3/4 W		

CMF resistors have an operating temperature range of - 55 °C to + 175 °C. They must be derated at high ambient temperatures according to the derating curve.





Example:

THERMAL RESISTANCE

When a CMF55 part is run at 1/8 W in a 70 °C ambient environment, the resistor will generate enough heat that the surface temperature of the part will reach about 19 °C over the ambient temperature, and over the life of the part this could cause the resistance value to shift up to

If the same resistor was instead run at 1/4 W in a 70 °C environment, the element will heat up to about 30 °C over ambient, and over the life of the part the resistance value could shift roughly \pm 0.5 %.

And if the resistor was run at it maximum power rating of 1/2 W in a 70 °C environment, it will heat up to about 58 °C over ambient, and you could see the resistance value shift roughly \pm 1 % over the life of the part.

MATERIAL SPECIFICATIONS							
Element:	Vacuum-deposited nickel-chrome alloy	Coating:	Flame retardant epoxy, formulated for superior moisture protection				
Core:	Fire-cleaned high purity ceramic	Solderability:	Continuous satisfactory coverage when tested in accordance with MIL-R-10509				

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SPECIAL MODIFICATIONS

- 1. Terminals may be supplied in any commercial material with several type finishes.
- 2. Special pre-conditioning (power aging, temperature cycling, etc.) to customer specifications.
- 3. Non-helixed resistors can be supplied for critical high frequency applications.
- 4. Fusible, flameproof versions available.

MARKING

- Value
- Decade and tolerance
- Date code

(Alternately, parts may be MIL marked)

Note

 CMF07 and CMF20 parts are marked with color bands, either per MIL-PRF-22684 (with a wide white band) or using commercial color bands. CMFxx..70 and CMFxx..80 parts are marked using commercial color bands.

PERFORMANCE							
TEST	AT + 70 °C	AT + 125 °C					
(TEST METHODS - MIL-STD-202)	MAXIMUM ∆ <i>R</i> (TYF	PICAL TEST LOTS)					
Short Time Overload	± 0.05 %	± 0.05 %					
Low Temperature Operation	± 0.05 %	± 0.05 %					
Moisture Resistance	± 0.05 %	± 0.05 %					
Shock	± 0.01 %	± 0.01 %					
Vibration	± 0.004 %	± 0.04 %					
Temperature Cycling	± 0.15 %	± 0.15 %					
Load Life	Varies based on power rating used; see loa	ad life shift due to power and derating table					
Dielectric Withstanding Voltage	± 0.01 %	± 0.01 %					
Effect of Solder	± 0.03 %	± 0.03 %					

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