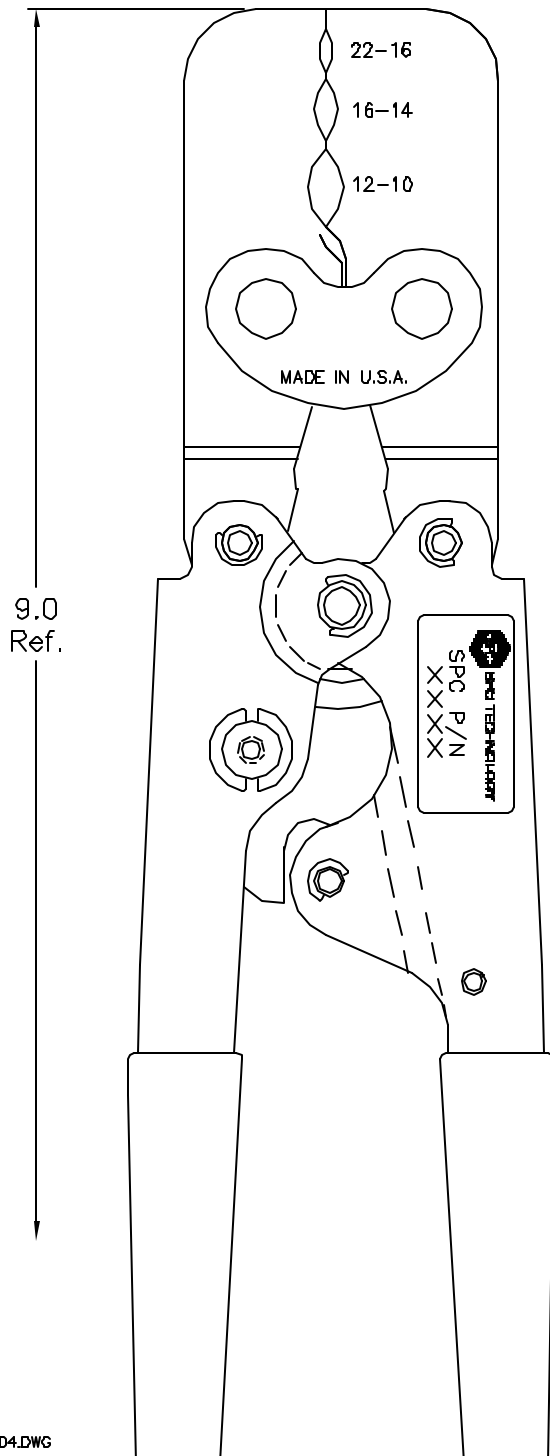


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REVISIONS				DOC. NO. SPC-F004 * Effective: 12/21/98 * DCP No: 680				
DCP #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
	A	Released		10/7/92			JL	
1322	B	Redrawn in Autocad	JWM	2/8/02	JC	2/22/02	JC	2/22/02



HEAT TREATED COMPONENTS BLACK OXIDE HANDLES BLACK OXIDE JAW ASSEMBLY. RATCHET CONTROLLED RELEASE. RATCHET SET TO RELEASE WHEN A 30-50 LB. LOAD IS APPLIED APPROX. 1 3/4" FROM END OF HANDLE. BLUE TEXTURED PLASTISOL GRIPS

Gaging Information

Nest (AWG)	Gaging (GO/NO GO)
22-16 (Red)	.096/.092
16-14 (Blue)	.117/.112
12-10 (Yellow)	.165/.158

Gaging using flattened GO/NOGO pin with tool closed to last tooth of ratchet

SPC-F004.DWG

DISCLAIMER:
ALL STATEMENTS AND TECHNICAL INFORMATION CONTAINED HEREIN ARE BASED UPON INFORMATION AND/OR TESTS WE BELIEVE TO BE ACCURATE AND RELIABLE. SINCE CONDITIONS OF USE ARE BEYOND OUR CONTROL, THE USER SHALL DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE INTENDED USE AND ASSUME ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.



SPC TECHNOLOGY

DRAWING TITLE:

Crimp Tool (Insulated Terminals)

SIZE DWG. NO.

A

CTR-100-IT

ELECTRONIC FILE

81N5433.dwg

REV

B

SCALE: NTS

U.O.M.: Inches

SHEET: 1 OF 1

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE FOR REFERENCE PURPOSES ONLY.

DRAWN BY:

JC

DATE:

10/5/92

CHECKED BY:

JAP

DATE:

10/5/92

APPROVED BY:

JL

DATE:

10/5/92