| multicomp | PART No.MCTAEF - Series | REVISIONS |  |  |  |  |  |  |  |  |
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|  |  | ECN \# | REV | DESCRIPTION | DRAWN | DATE | CHECKD | DATE | APPRVD | DATE |
|  |  | - | A | RELEASED | Ramya | 03/6/08 | Suresh | 03/6/08 | G. C | 16/6/08 |
|  | MCTAEF - Series |  |  |  |  |  |  |  |  |  |

## MCTAE



Dimensions : Millimetres (Inches)

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|  |  | Ramya | 03/06/08 | Tact Switch - Thin Type |  |  |  |  |  |
|  |  | CHECKED BY: | DATE: | $\begin{gathered} \text { SIZE } \\ \mathrm{A} \end{gathered}$ | DWG NO. | M 10001232 | ELECTRONIC FILE Tact Switch_DWG |  | REV |
|  |  | Suresh | 03/06/08 |  |  |  |  |  | A |
|  |  | APPROVED BY: | DATE: | SCALE: NTS |  | U.O.M.: mm (Inches) |  |  |  |
|  |  | G.Cook | 16/06/08 |  |  | SHEET: | OF | 3 |


| spc multicomp | PART NO.MCTAEF - Series | REVISIONS |  |  |  |  |  |  |  |  |
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|  |  | ECN \# | REV | DESCRIPTION | DRAWN | DATE | CHECKD | DATE | APPRVD | DATE |
|  |  | - | A | RELEASED | Ramya | 03/6/08 | Suresh | 03/6/08 | G. C | 16/6/08 |
|  | MCTAEF - Series |  |  |  |  |  |  |  |  |  |

Specifications:

## Machanical:

Operating force
: N: 200gf
R : 300gf.
S: 450gf.
Stroke
: N : $0.30 \pm 015 \mathrm{~mm}$.
$R: 0.35 \pm 015 \mathrm{~mm}$.
$S: 0.45 \pm 015 \mathrm{~mm}$.
Opearting temperature $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$.
Storage temperature
$-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$.
Electrical:
Electrical life $: N: 200,000$ cycles.
R : 200,000 cycles.
S : 100,000 cycles.
Rating
Maximum contact resistance : $25 \mathrm{~mA}, 24 \mathrm{~V}$ dc.
: $100 \mathrm{M} \Omega$.
Minimum insulation resistance
: $100 \mathrm{M} \Omega$.
Dielectric strength
: 300V ac/1 minute.

## Material:

Cover : Stainless steel.

Stem
Rubber.
Color
: Black.
Dome
: Stainless steel with silver plating.
Base
: LCP High-temperature thermoplastic.
: Black.
Color
: Phosphor bronze, with silver plating.

## Soldering Process:

Hand Soldering : Use a soldering iron of 30 watts, controlled at $350^{\circ} \mathrm{C}$ approximately maximum 5 seconds.
Reflow SIdering : When applying reflow soldering, the peak temperature or the reflow oven should be set to $260^{\circ} \mathrm{C}$ maximum.

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|  |  | Ramya | 03/06/08 | Tact Switch - Thin Type |  |  |  |  |  |  |
|  |  | CHECKED BY: | DATE: | $\begin{gathered} \text { SIZE } \\ \text { A } \end{gathered}$ | DWG NO. | M 10001232 | ELECTRONIC FILE Tact Switch_DWG |  |  | REV |
|  |  | Suresh | 03/06/08 |  | DWG NO. |  |  |  |  | A |
|  |  | APPROVED BY: | DATE: | SCALE: NTS |  | U.O.M.: mm (Inches) | SHEET: |  |  |  |
|  |  | G.Cook | 16/06/08 |  |  | 2 |  | OF | 3 |


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|  |  | ECN \# | REV | DESCRIPTION | DRAWN | DATE | CHECKD | DATE | APPRVD | DATE |
|  | MCTAEF - Series | - | A | RELEASED | Ramya | 03/6/08 | Suresh | 03/6/08 | G. C | 16/6/08 |
|  |  |  |  |  |  |  |  |  |  |  |

## Reflow Temperature Profile:



Part Number Table

| Description | Part Number |
| :---: | :---: |
| Switch, Tactile, SMD | MCTAEF-25N-V |
|  | MCTAEF-25R-V |
|  | MCTAEF-25S-V |

## Part Number Explanation:

MC $\underset{\substack{\text { TAE }}}{\substack{\text { Ther }}}$
$\overbrace{\text { Dimension H }}^{25}$

: F = Flat Terminal.
: $25=2.5 \mathrm{~mm}$.
http://www.farnell.com

| Number of Positions | $: F=$ Flat Termina |
| :--- | :--- |
| Dimension H | $: 25=2.5 \mathrm{~mm}$. |
| Operating Force | $: N=200 \mathrm{gf}$. |
| Soldertng | $: V=$ Lead Free. |

http://www.cpc.co.uk

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|  |  | Ramya | 03/06/08 | Tact Switch - Thin Type |  |  |  |  |  |  |
|  |  | CHECKED BY: | DATE: | SIZEA | DWG NO. | M 10001232 | ELECTRONIC FILE Tact Switch_DWG |  | $\begin{gathered} \text { REV } \\ \text { A } \end{gathered}$ |  |
|  |  | Suresh | 03/06/08 |  |  |  |  |  |  |  |
|  |  | APPROVED BY: | DATE: | SCALE: NTS |  | U.O.M.: mm (Inches) |  |  |  |  |
|  |  | G.Cook | 16/06/08 |  |  | SHEET: | 3 | OF | 3 |

