## $.100'' \times .100''$ Latch/Ejector Header

4 Wall, Straight & Right Angle, High Temp Option



- Military (with 3M's 3518 polarizing key) and centerbump polarization
- Optional ejector latches
- Mounting holes for securing header to board
- Solder tail and wrap tail options
- Optional polarizing posts
- High temperature option

Date Modified: October 19, 1999

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## **Physical**

Insulation

Material: Glass Filled Polyester (PBT)

Glass Filled Polyester (PCT — High Temp Option)

Flammability: UL 94V-0

Color: Gray, Standard

Beige (High Temp Option)

Marking: 3M Logo, Part Identification Number and Orientation Triangle

Contact

Material: Copper Alloy

Plating

Underplate:  $100 \,\mu''$  [  $2.54 \,\mu m$  ] Nickel — QQ-N-290, Class 2

Wiping Area: Gold — MIL-G-45204, Type II, Grade C

Solder Tails: 200 μ" [ 5.08 μm ] 60/40 Tin Lead — MIL-P-81728

Wrap Tails: Gold Flash, Standard

### **Electrical**

**Current Rating:** 1 A

**Insulation Resistance:**  $>1 \times 10^9 \Omega$  at 500 Vdc **Withstanding Voltage:** 1000 Vrms at Sea Level

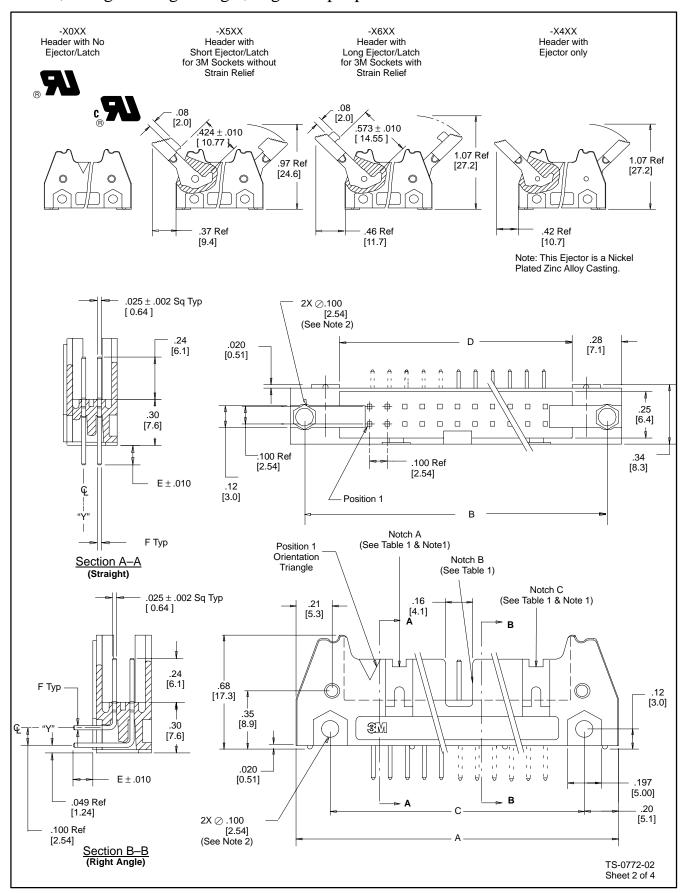
### **Environmental**

**Temperature Rating:** -55°C to +105°C

**High Temp Process Rating:** Maximum 235°C, with 90 seconds over 215°C

UL File No.: E68080

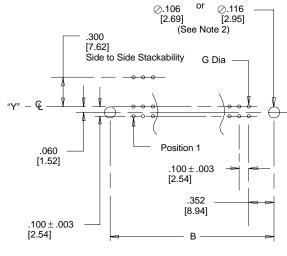
# $.100'' \times .100''$ Latch/Ejector Header 4 Wall, Straight & Right Angle, High Temp Option

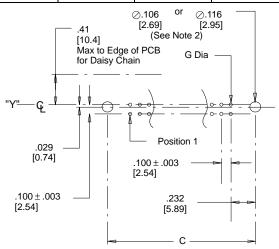


# $.100'' \times .100''$ Latch/Ejector Header 4 Wall, Straight & Right Angle, High Temp Option

Table 1									
Pin Quantity	3M Part Number		Polarization						
		A	В	C	D	Notches Provided			
10	3793	1.26 [32.1]	1.105 [28.07]	.865 [21.97]	.71 [18.0]	ВС			
14	3314	1.46 [37.2]	1.305 [33.15]	1.065 [27.05]	.91 [23.1]	ВС			
16	3408	1.56 [39.7]	1.405 [35.69]	1.165 [29.59]	1.01 [25.6]	ABC			
20	3428	1.76 [44.8]	1.605 [40.77]	1.365 [34.67]	1.21 [30.7]	ABC			
24	3627	1.96 [49.8]	1.805 [45.85]	1.565 [39.75]	1.41 [35.8]	ABC			
26	3429	2.06 [52.4]	1.905 [48.39]	1.665 [42.29]	1.51 [38.3]	ABC			
30	3440	2.26 [57.4]	2.105 [53.47]	1.865 [47.37]	1.71 43.43]	ABC			
34	3431	2.46 [62.6]	2.305 [58.55]	2.065 [52.45]	1.91 [48.5]	ABC			
40	3432	2.76 [70.2]	2.605 [66.17]	2.365 [60.07]	2.21 [56.1]	ABC			
50	3433	3.26 [82.9]	3.105 [78.87]	2.865 [72.77]	2.71 [68.8]	ABC			
60	3372	3.76 [95.6]	3.605 [91.57]	3.365 [85.47]	3.21 [81.5]	ABC			
64	3764	3.96 [100.7]	3.805 [96.65]	3.565 [90.55]	3.41 [86.6]	ABC			

Table 2								
3M Part	G 4 4 T 1	Dimension E	Pin Cross Section			D:		
Number Suffix	Contact Tail		Dimension F	Diagonals	Corner Radii	Dimension G		
-5XX2 -6XX2	Solder Tail for .062 [1.57] Thick PC Board	.112 [2.84]	0.0245 ± .0005 [0.622]	0.028 ± .001 [0.71]	0.0075 Ref [0.191]	.035 ± .003 [0.89] (See Note 3)		
-5X03 -6X03	Solder Tail for .094 [2.39] to .125 [3.18] Thick PC Board	.155 [3.94]	0.0245 ± .0005 [0.622]	0.028 ± .001 [0.71]	0.0075 Ref [0.191]	.035 ± .003 [0.89]		
-5X05 -6X05	Wire Wrap Tail for up to 3 Levels of Wire Wrap	.61 Ref [15.5]	0.0250 ± .002 [0.635]	0.035 ± .003 [0.90]	0.003 Max [0.08]	.045 ± .003 [1.14]		





### Recommended Mounting Hole Pattern (Straight)

Recommended Mounting Hole Pattern (Right Angle)

Inch

- 1. Notches A & C will accomodate 3M Polarizing Keys (3M Part #N3518).
- 2. Accepts Rear and Front mounting hardware:

Rear Entry: #4-24 thread cutting screw, 3M Part #3341-5, .116 [2.95] dia mounting hole Front Entry: (Prior to installation of latch on Straight Versions) #2-56 bolt and nut, 3M Part #3341-6, .106 [2.69] dia mounting hole

The recommended PCB hole size for the kinked tail positions on the .112 solder tail connector is .035 ± .002. Refer to TS-0972 for the positions kinked.

Tolerance Unless Noted						
	.0	.00	.000			
Inch	± .1	± .01	± .005			

[ ] Dimensions for Reference only

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### Ordering Information **30 Microinches Gold Plated Product** XXXXX-XXXX Product Material: N = High Temp Blank = Standard 02 = Solder Tail for .062 [1.57] Thick Board K2=Kinked Solder Tails for .062 [1.57] 3M Part Number Thick Board (See Table 1) 03 = Solder Tails for .094 to .125 [2.39 to 3.18] Thick Board 05 = Wrap Posts for up to 3 levels of Wire Wrap Shroud and Pin Configuration Latch/Ejector System (Not available on High Temp version.) 5 = 4 Wall, Right Angle 0 = No Latch/Ejector 6 = 4 Wall, Straight 4 = Roll Pin Ejectors (3M Part # 3505-4) 5 = Short, Snap-In Latch/Ejectors, (3M Part # 3505-30) 6 = Long, Snap-In Latch/Ejectors (3M Part # 3505-31) 15 Microinches Gold Plated Product XXXXX-XXXXUG Plating Suffix UG = 15 microinch Gold Product Material: N = High Temp Blank = Standard 3M Part Number (See Table 1) 02 = Solder Tail for .062 [1.57] Thick Board K2=Kinked Solder Tails for .062 [1.57] Shroud and Pin Configuration 5 = 4 Wall, Right Angle 6 = 4 Wall, Straight Thick Board 03 = Solder Tails for .094 to .125 [2.39 to 3.18] Thick Board Latch/Ejector System 0 = No Latch/Ejector 6 = No Latch/Ejectors (3M Part #3505-30) 6 = Long, Snap In Latch/Ejectors (3M Part #3505-31) TS-0772-02 Sheet 4 of 4