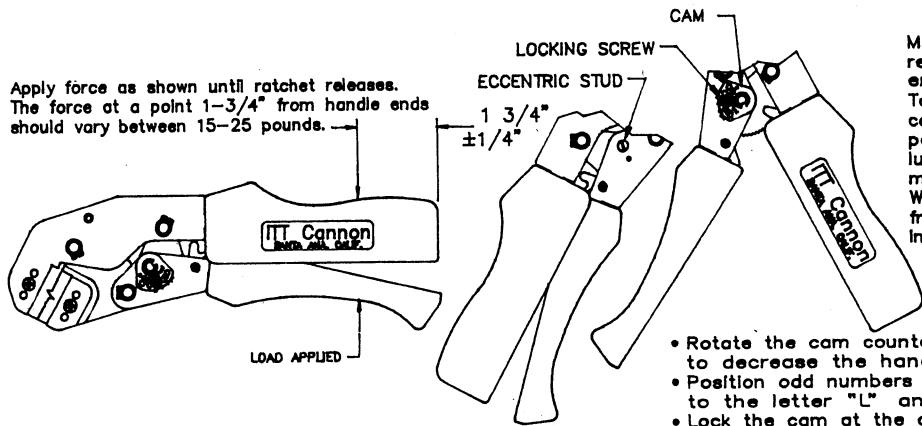


Apply force as shown until ratchet releases.
The force at a point 1-3/4" from handle ends
should vary between 15-25 pounds.



TOOL MAINTENANCE

Maintenance and inspection should be performed regularly. Tool should be wiped clean with special emphasis on the crimping cavities. Tool may be cleaned by immersing in a suitable commercial solvent or cleaner which does not attack paints or plastic material. The tool should be re-lubricated after cleaning using a light film of a medium weight oil on bearing surfaces and pivot pins. When not in use, keep handles closed to prevent objects from becoming lodged in the crimping dies and store in a clean dry area.

ECCENTRIC ADJUSTMENT

- To adjust the tool to obtain the proper force values, open the handles and remove the cam locking screw with a 1/16" hex wrench.
- Rotate the cam counterclockwise to increase handle load or clockwise to decrease the handle load.
- Position odd numbers on the cam in the locking screw hole adjacent to the letter "L" and even numbers adjacent to the letter "T".
- Lock the cam at the desired handle load setting and remeasure force. Continue adjustment if necessary.