

## TiN Coated Jobber Drills

Metric



DIN 338/BS 328

**Flute geometry**

Standard helix

**Point angle**

118°

**Surface treatment**

TiN coated (Titanium Nitride coating)

**Application**

General purpose engineering drills where higher productivity is required.

492767

Size (mm)	Flute Length (mm)	Overall Length (mm)	Order Code	Price Each
1.00	12	34	203-606	0.87
1.50	18	40	203-607	0.66
2.00	24	53	203-608	0.59
2.50	30	57	203-609B	0.59
3.00	33	61	203-610B	0.60
3.30	36	70	203-611	0.64
3.50	39	70	203-612	0.65
4.00	43	75	203-613	0.72
4.20	43	75	203-614	0.77
4.50	47	80	203-615	0.81
5.00	52	86	203-616	0.93
5.50	57	93	203-617	1.29
6.00	57	93	203-618	1.20
6.50	63	101	150-6418	1.46
6.80	69	109	203-620	1.62
7.00	69	109	203-621	1.60
7.50	69	109	203-622B	1.93
8.00	75	117	203-623	2.14
8.50	75	117	203-624	2.43
9.00	81	125	203-625	2.71
9.50	81	125	203-626	2.89
10.00	87	133	203-627	3.36
10.20	87	133	203-628	4.88
10.50	87	133	203-629	3.87
11.00	94	142	203-630	4.17
11.50	94	142	203-631	4.46
12.00	101	151	203-632	4.96
12.50	101	151	203-633	5.62
13.00	101	151	203-635	6.11