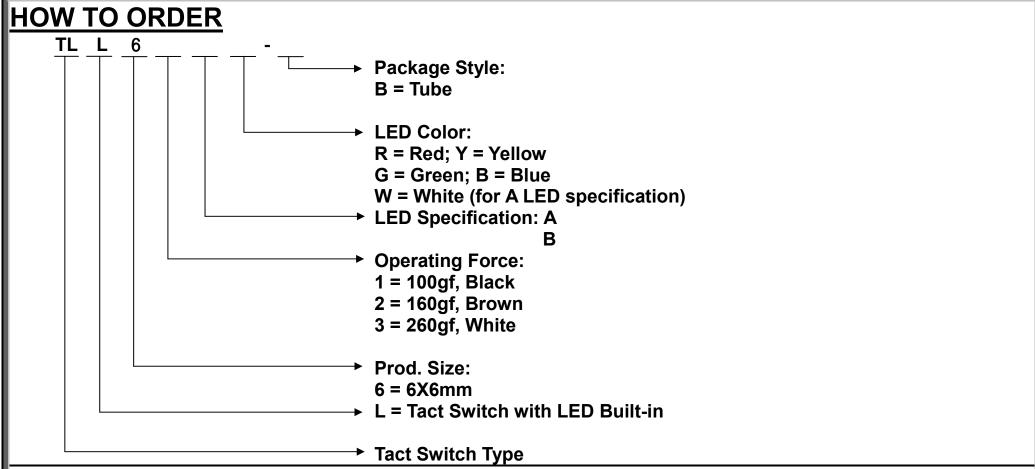
TL(L)-6 SERIES **DIMENSIONS** - [] 6.10[0.2401] -5.00±0.05[0.1969±0.002] 0.650±0.100 [0.0256±0.0039] 0.30±0.05 [0.0118±0.002] -- 4.50[0.1772] 品 名 荷 重 顏 色 TL-61 100±50g K-黑色 TL-62 160±50g N-棕色 3.50[0.1378] TL-63 | 260±50g | W-白色 **4** 3.50[0.1378] - 4.04[0.159] - 4.04[0.159] -**-**|2.90[0.1142]| 2.90[0.1142] 6.00[0.2362] 6.00[0.2362] 0.80[0.315] 0.80[0.315] 7.00/0.2756, [0.02167±0.002] 4.80[0.189] 4.80[0.189] 0.55 ± 0.05 3.50[0.1378] 4.00[0.1575] 3.50/0.1378 1.90[0.075] CATHODE(陰極) 1.90[0.075] 0.40 [0.0157] 0.20[0.0079] - 0.20[0.0079] 5.00[0.1969] 6.50+0.30 [0.256+0.012] 7.80+0.30 [0.307+0.0.0079] 6.50[0.2559] 8.00[0.315] **TL-6** TLL-6 B □ 6.10[0.2401] -3.50[0.1378] - 4.04[0.159] -2.90[0.1142] 6.00[0.2362] <u>TLL</u> - <u>63 ARL</u> LED燈端子腳長為6.0mm 產品名稱 - 4.80[0.189] R Red B Blue Y Yellow W White G Green 有加LED燈 1 100g 操作力(荷重) 2 160g LED燈外觀型式[A]中中|B|中中 | 3 | 260g 3.50[0.1378] 4.00[0.1575] 5.00[0.1969] (6.00[0.2362]) *LED燈外觀型式未註明,表示LED燈由客戶提供,但客戶必須 CATHODE(陰極) 告知LED燈測試之電壓及電流 0.50 [0.02] *白燈外觀型式無B型式 0.20[0.0079] -- 0.20[0.0079] — 5.00[0.1969] — 6.50⁺0.30 [0.256⁺0.012] - 7.80⁺0.30 [0.307⁺0.0079] - 7.80⁺0.40 [0.307⁺0.012]

TL-6 A



SPECIFICATION

MECHANICAL Operation Force:

100 ± 50gf TL(L)-61 160 ± 50gf TL(L)-62 260 ± 50gf TL(L)-63 Stroke: 0.20 + / - 0.10 mm

Operation Temperature: -25 to +70 Storage Temperature: -30 to +80

ELECTRICAL

Electrical Life: 200,000 cycles min. for TL(L)-61,62,63

Rating:50mA, 12VDC

Contact Resistance: 100m max.

Insulation Resistance: 100MΩ min. 500VDC Dielectric Strength: 250VAC/ minute

Contact Arrangement: SPST

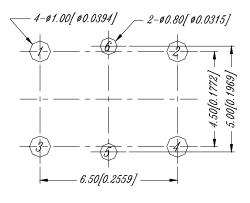
MATERIALS

CONTACT DISC: Stainless steel
TERMINAL: Brass with silver plating
BASE: LCP High-temp. thermoplastic

Color: Black

STEM: NYLON High-temp. Thermoplastic

Color: Black / TL(L)-61 Brown / TL(L)-62 White / TL(L)-63



P.C.B LAYOUT

(1) (2) (3) (4) (5) (6)

CIRCUIT DIAGRAM

SOLDERING PROCESS

WAVE SOLDERING: Recommended solder temperature

at 500 (260) max. 5 seconds.

HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 608 (320) approximately 2 seconds.

