

HSS Split Point Jobber Drills

Metric



DIN 338/BS 328

Flute Geometry

Standard Helix, right hand spiral

Surface finish

Blue

Point geometry

Up to 2.9mm - 118°

3.0mm and above - 135° split point

494487

Size (mm)	Flute Length (mm)	Overall Length (mm)	Order Code	Price Each
1.00	12	34	387-1034	
1.50	18	40	387-1046	
2.00	24	53	387-1058	
2.50	30	57	387-1060	
3.00	33	61	387-1071	
3.30	36	70	387-1290	
3.50	39	70	387-1083	
4.00	43	75	387-1095	
4.20	43	75	387-1307	
4.50	47	80	387-1101	
5.00	52	86	387-1113	
5.50	57	93	387-1125	
6.00	57	93	387-1137	
6.50	63	101	387-1149	
6.80	69	109	387-1319	
7.00	69	109	387-1150	
7.50	69	109	387-1162	
8.00	75	117	387-1174	
8.50	75	117	387-1186	
9.00	81	125	387-1198	
9.50	81	125	387-1204	
10.00	87	133	387-1216	
10.20	87	133	387-1435	
10.50	87	133	387-1228	
11.00	94	142	387-1230	
11.50	94	142	387-1241	
12.00	101	151	387-1253	
12.50	101	151	387-1265	
13.00	101	151	387-1277	