



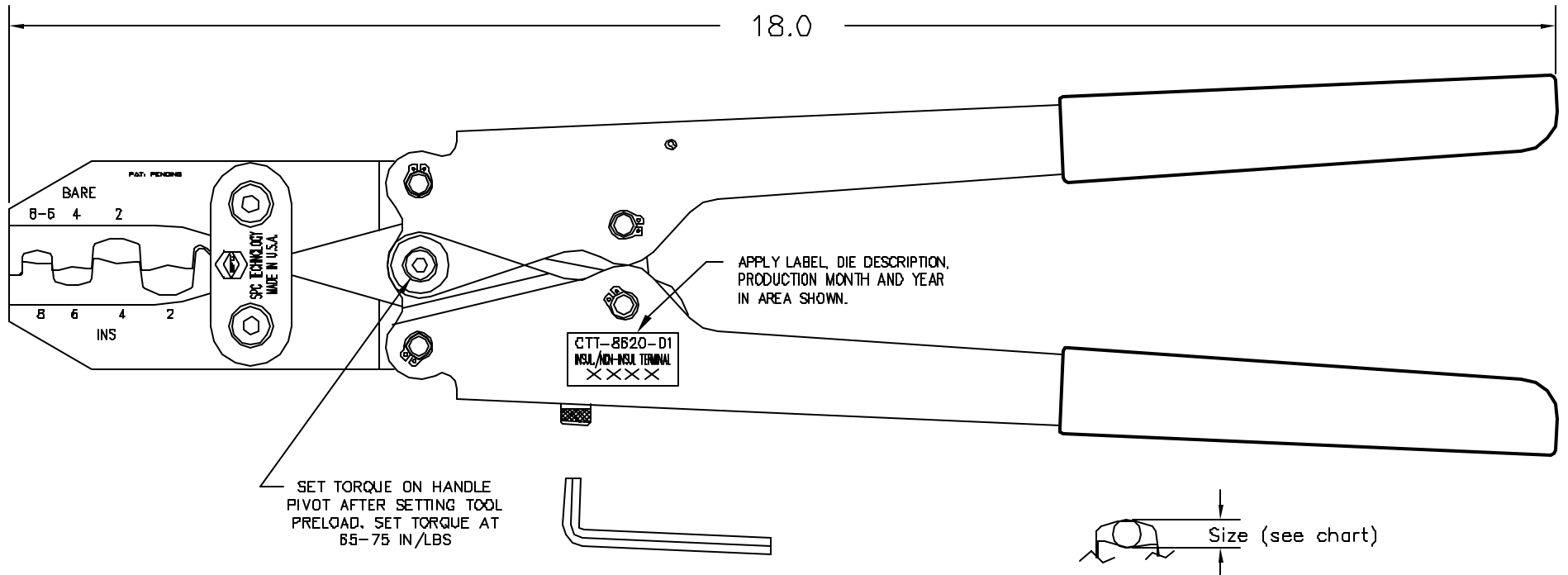
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SPC-F008.DWG

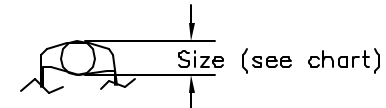
REVISIONS

DOC. NO. SPC-F005 \* Effective: 7/8/02 \* DCP No: 1398

DCP #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
1378	D	Added Gaging Info.	HO	12/27/02	DJC	12/27/02	DJC	12/27/02
1672	E	Gage and Dim. corrected	JWM	12/30/03	JN	12/03/08	JN	12/03/08



SET TORQUE ON HANDLE PIVOT AFTER SETTING TOOL PRELOAD. SET TORQUE AT 85-75 IN/LBS



GAGE FRONT NEST (#8 INSUL.) WITH PRELOAD SET & TOOL CLOSED

HEAT TREATED COMPONENTS  
 BLACK OXIDED JAW ASSEMBLY  
 BLACK OXIDED HANDLE ASSEMBLY  
 BLACK TEXTURED PLASTISOL GRIPS  
 TOOL PRELOAD SET TO 11" - 11 7/16" AT  
 END OF HANDLES WITH GRIPS ON

Insul#	Size
8	0.173/0.168
6	.245/.235
4	.335/.325
2	.388/.368

DISCLAIMER:  
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TOLERANCES:  
 UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE FOR REFERENCE PURPOSES ONLY.

DRAWN BY:	DATE:
J. Cole	12/19/91
CHECKED BY:	DATE:
JOHN COLE	11/17/97
APPROVED BY:	DATE:
BRETT BRAATZ	11/17/97

DRAWING TITLE: <b>CRIMP TOOL ASSEMBLY</b>			
SIZE <b>A</b>	DWG. NO. <b>CTT-8620-01</b>	ELECTRONIC FILE <b>84N1444.dwg</b>	REV <b>E</b>
SCALE: NTS	U.O.M.: INCHES [mm]	SHEET: 1 OF 1	