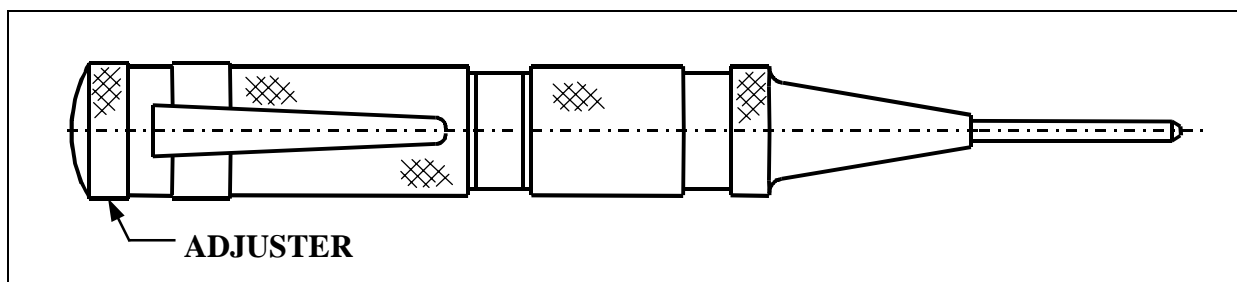


PIN INSERTION PUNCH Z1016-XX

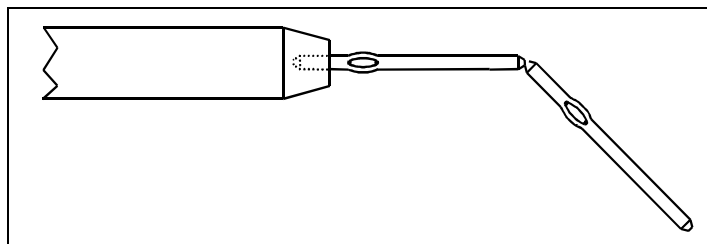


This Insertion Tool has been designed for use with the following pins:

PUNCH No.	PINS	
Z1016-30	8S252F4130	8S252G4130
Z1016-38	8L251F4900	8L251G4900
	8S252F4938	8S252G4938
	8S252F6438	8S252G6438
Z1016-52	8L251F6400	8L251G6400
	8S252F6452	8S252G6452
	8S252F7752	8S252G7752
	8S252F9652	8S252G9652
Z1016-20	E25-4063050XX	
Z1016-19	L25-4075048XX	

OPERATING PROCEDURE

1. It is recommended that the adjuster is set at the lowest pressure consistent with easy pin insertion, usually about two turns from minimum.
2. Insert the pins into the tool short end first, break-off any excess, leaving one pin protruding from the tool.



3. Support the board in a suitable manner, such that the pins are inserted from the underside of the board.
4. Place the pin in the appropriate hole then press the tool down.

HARWIN Inc
U.S.A.
Tel: 812 285 0055
Fax: 812 285 0056
E-Mail: mis@harwin.com

HARWIN plc
U.K.
023 9231 4545
023 9231 4590
mis@harwin.co.uk

HARWIN pte
Singapore
65 779 1304
65 779 3868
mis@harwin.com.sg