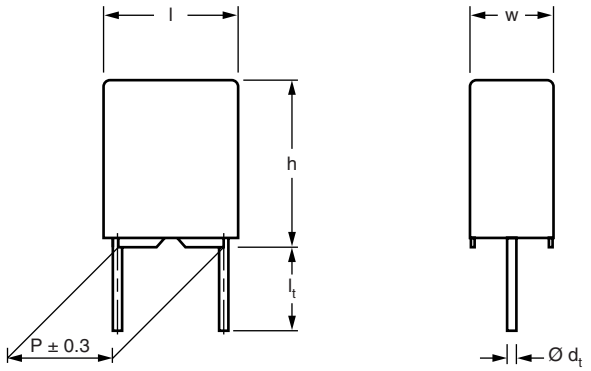
DC Film Capacitor
MKT Radial Potted Type



Dimensions in mm

APPLICATIONS
Blocking and coupling, bypass and energy reservoir, telecom, industrial, consumer

REFERENCE STANDARDS
IEC 60384-2

MARKING
C-value; tolerance; rated voltage; manufacturer's symbol; year and week of manufacturer; manufacturer's type

DIELECTRIC
Polyester film

ELECTRODES
Metallized

CONSTRUCTION
Mono construction
Series construction for 630 V 0.00068 µF ~ 0.0018 µF

RATED (DC) VOLTAGE
Standard size: 63 V, 100 V, 250 V, 400 V
Compact size: 100 V, 250 V, 400 V, 630 V

RATED (AC) VOLTAGE
Standard size: 40 V, 63 V, 160 V, 220 V
Compact size: 40 V, 63 V, 160 V, 220 V

FEATURES
Available taped and loose in box
RoHS compliant

Pb-free

e3

RoHS COMPLIANT

ENCAPSULATION
Flame retardant plastic case and epoxy resin (UL-class 94 V-0)

CLIMATIC TESTING CLASS ACC. TO IEC 60068-1
55/100/56

CAPACITANCE RANGE (E12 SERIES)
0.00068 µF to 1.5 µF

CAPACITANCE TOLERANCE
± 10 %, ± 5 %

LEADS
Tinned wire

RATED TEMPERATURE
85 °C

MAXIMUM APPLICATION TEMPERATURE
100 °C

PERFORMANCE GRADE
Grade 1 (long life)

DETAIL SPECIFICATION
For more detailed data and test requirements contact:
dc-film@vishay.com

COMPOSITION OF CATALOG NUMBER

TYPE AND PITCHES	
370	5.08 mm

CAPACITANCE (numerically)

Example:
104 = 10 x 10 = 100 nF

MULTIPLIER (nF)	
0.1	2
1	3
10	4
100	5

BFC2	370	XX	YY	Y
2222 (*)	370	XX	YY	Y

(*) Old ordering number

TYPE	PACKAGING	LEAD CONFIGURATION	PREFERRED TYPES				
			C-TOL.	63 V	100 V	250 V	400 V
370 (standard size)	Loose in box	Lead length 4.0 + 1.0/- 0.5 mm	± 10 %	11	21	41	51
			± 5 %	12	22	42	52
		Lead length 26.0 ± 2.0 mm	± 10 %	15	25	45	55
			± 5 %	16	26	46	56
	Taped on reel (1)	H = 18.5 mm; P_0 = 12.7 mm; Reel diameter = 356 mm	± 10 %	18	28	48	58
			± 5 %	19	29	49	59
	Ammopack (1)	H = 18.5 mm; P_0 = 12.7 mm	± 10 %	75	85	35	65
			± 5 %	76	86	36	66

TYPE	PACKAGING	LEAD CONFIGURATION	PREFERRED TYPES				
			C-TOL.	100 V	250 V	400 V	630 V
370 (compact size)	Loose in box	Lead length 4.0 + 1.0/- 0.5 mm	± 10 %	CE	EE	FE	GE
			± 5 %	CF	EF	FF	GF
		Lead length 26.0 ± 2.0 mm	± 10 %	CH	EH	FH	GH
			± 5 %	CI	EI	FI	GI
	Taped on reel (1)	H = 18.5 mm; P_0 = 12.7 mm; Reel diameter = 356 mm	± 10 %	CL	EL	FL	GL
			± 5 %	CM	EM	FM	GM
	Ammopack (1)	H = 18.5 mm; P_0 = 12.7 mm	± 10 %	CB	EB	FB	GB
			± 5 %	CC	EC	FC	GC

Notes

(1) For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139 or end of catalog

(2) SPQ = Standard Packing Quantity

SPECIFIC REFERENCE DATA (STANDARD SIZE)

DESCRIPTION	VALUE			
Tangent of loss angle:	at 1 kHz		at 10 kHz	at 100 kHz
C ≤ 0.1 µF	≤ 75 x 10^{-4}		≤ 130 x 10^{-4}	≤ 250 x 10^{-4}
0.1 µF < C ≤ 0.47 µF	≤ 75 x 10^{-4}		≤ 130 x 10^{-4}	≤ 300 x 10^{-4}
0.47 µF < C ≤ 1.5 µF	≤ 75 x 10^{-4}		≤ 130 x 10^{-4}	-
Rated voltage pulse slope $(dU/dt)_R$ at	63 Vdc	100 Vdc	250 Vdc	400 Vdc
	60 V/µs	110 V/µs	330 V/µs	630 V/µs
R between leads, for C ≤ 0.33 µF				
at 10 V; 1 min	> 15 000 MΩ			
at 100 V; 1 min		> 15 000 MΩ	> 30 000 MΩ	> 30 000 MΩ
RC between leads				
0.33 µF < C ≤ 1.0 µF at 10 V; 1 min	> 5000 s			
C > 1.0 µF at 10 V; 1 min	> 1000 s			
C > 0.33 µF at 100 V; 1 min		> 5000 s		
R between interconnecting leads and case (foil method)	> 30 000 MΩ	> 30 000 MΩ	> 30 000 MΩ	> 30 000 MΩ
Withstanding (DC) voltage (cut off current 10 mA);	100 V; 1 min	160 V; 1 min	400 V; 1 min	640 V; 1 min
Withstanding (DC) voltage between leads and case	200 V; 1 min	200 V; 1 min	500 V; 1 min	800 V; 1 min
Maximum application temperature	100 °C			

SPECIFIC REFERENCE DATA (COMPACT SIZE)

DESCRIPTION	VALUE			
Tangent of loss angle:	at 1 kHz		at 10 kHz	at 100 kHz
$C \leq 0.1$ µF	$\leq 75 \times 10^{-4}$		$\leq 130 \times 10^{-4}$	$\leq 250 \times 10^{-4}$
0.1 µF < C ≤ 0.47 µF	$\leq 75 \times 10^{-4}$		$\leq 130 \times 10^{-4}$	$\leq 300 \times 10^{-4}$
C > 0.47 µF	$\leq 75 \times 10^{-4}$		$\leq 130 \times 10^{-4}$	-
Rated voltage pulse slope $(dU/dt)_R$ at	100 Vdc	250 Vdc	400 Vdc	630 Vdc
	37 V/µs	44 V/µs	200 V/µs	540 V/µs
R between leads, for C ≤ 0.33 µF at 100 V; 1 min	> 15 000 MΩ	> 30 000 MΩ	> 30 000 MΩ	> 30 000 MΩ
RC between leads C > 0.33 µF at 100 V; 1 min	> 5000 s			
R between interconnecting leads and case (foil method)	> 30 000 MΩ	> 30 000 MΩ	> 30 000 MΩ	> 30 000 MΩ
Withstanding (DC) voltage (cut off current 10 mA);	160 V; 1 min	400 V; 1 min	640 V; 1 min	1008 V; 1 min
Withstanding (DC) voltage between leads and case	200 V; 1 min	500 V; 1 min	800 V; 1 min	1260 V; 1 min
Maximum application temperature	100 °C			

U_{Rdc} = 63 V; U_{Rac} = 40 V

C (µF)	DIMENSIONS w x h x l (mm)	MASS (g) [1]	CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING								
			AMMOPACK		LOOSE IN BOX				REEL		C-VALUE
			H = 18.5 mm; P_0 = 12.7 mm		Short leads		Long leads				
			C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	
			XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY
Pitch = 5.08 ± 0.30 mm; d_t = 0.50 ± 0.05 mm											
0.056	2.5 x 6.5 x 7.2	0.18	**75…** (2000)	**76…** (2000)	**11…** (2000)	**12…** (2000)	**15…** (1000)	**16…** (1000)	**18…** (2000)	**19…** (2000)	**563**
0.068											**683**
0.082											**823**
0.1											**104**
0.12											**124**
0.15											**154**
0.18											**184**
0.22	3.5 x 8.0 x 7.2	0.3	**75…** (1500)	**76…** (1500)	**11…** (2000)	**12…** (2000)	**15…** (1000)	**16…** (1000)	**18…** (1500)	**19…** (1500)	**224**
0.27											**274**
0.33											**334**
0.39											**394**
0.47											**474**
0.56	4.5 x 9.0 x 7.2	0.42	**75…** (1000)	**76…** (1000)	**11…** (2000)	**12…** (2000)	**15…** (1000)	**16…** (1000)	**18…** (1000)	**19…** (1000)	**564**
0.68											**684**
0.82	6.0 x 11.0 x 7.2	0.64	**75…** (750)	**76…** (750)	**11…** (2000)	**12…** (2000)	**15…** (1000)	**16…** (1000)	**18…** (1000)	**19…** (1000)	**824**
1.0											**105**

Note
[1] Weight for short lead products only

U_{Rdc} = 100 V; U_{Rac} = 63 V (standard size)

C (µF)	DIMENSIONS w x h x l (mm)	MASS (g) (1)	CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING								C-VALUE
			AMMOPACK		LOOSE IN BOX				REEL		
			H = 18.5 mm; P_0 = 12.7 mm		Short leads		Long leads				
			C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	
			XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY
Pitch = 5.08 ± 0.30 mm; d_t = 0.50 ± 0.05 mm											
0.001	2.5 x 6.5 x 7.2	0.18	**85...** (2000)	**86...** (2000)	**21...** (2000)	**22...** (2000)	**25...** (1000)	**26...** (1000)	**28...** (2000)	**29...** (2000)	**102**
0.0012											**122**
0.0015											**152**
0.0018											**182**
0.0022											**222**
0.0027											**272**
0.0033											**332**
0.0039											**392**
0.0047											**472**
0.0056											**562**
0.0068											**682**
0.0082											**822**
0.010											**103**
0.012											**123**
0.015											**153**
0.018											**183**
0.022											**223**
0.027											**273**
0.033											**333**
0.039											**393**
0.047											**473**
0.056											**563**
0.068											**683**
0.082											**823**
0.10											**104**
0.12	3.5 x 8.0 x 7.2	0.30	**85...** (1500)	**86...** (1500)	**21...** (2000)	**22...** (2000)	**25...** (1000)	**26...** (1000)	**28...** (1500)	**29...** (1500)	**124**
0.15											**154**
0.18											**184**
0.22	4.5 x 9.0 x 7.2	0.42	**85...** (1000)	**86...** (1000)	**21...** (2000)	**22...** (2000)	**25...** (1000)	**26...** (1000)	**28...** (1000)	**29...** (1000)	**224**
0.27											**274**
0.33											**334**
0.39	6.0 x 11.0 x 7.2	0.64	**85...** (750)	**86...** (750)	**21...** (2000)	**22...** (2000)	**25...** (1000)	**26...** (1000)	**28...** (1000)	**29...** (1000)	**394**
0.47											**474**

Note

(1) Weight for short lead products only

U_{Rdc} = 100 V; U_{Rac} = 40 V (compact size)

C (µF)	DIMENSIONS w x h x l (mm)	MASS (g) [1]	CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING								
			AMMOPACK		LOOSE IN BOX				REEL		C-VALUE
			H = 18.5 mm; P_0 = 12.7 mm		Short leads		Long leads				
			C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	
			XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY
Pitch = 5.08 ± 0.30 mm; d_t = 0.50 ± 0.05 mm											
0.12	3.5 x 8.0 x 7.2	0.30	CB... (1500)	CC... (1500)	CE... (2000)	CF... (2000)	CH... (1000)	CI... (1000)	CL... (1500)	CM... (1500)	124
0.15											154
0.18											184
0.22											224
0.27											274
0.33											334
0.39	4.5 x 9.0 x 7.2	0.42	CB... (1000)	CC... (1000)	CE... (2000)	CF... (2000)	CH... (1000)	CI... (1000)	CL... (1000)	CM... (1000)	394
0.47											474
0.56	6.0 x 11.0 x 7.2	0.64	CB... (750)	CC... (750)	CE... (2000)	CF... (2000)	CH... (1000)	CI... (1000)	CL... (1000)	CM... (1000)	564

Note
[1] Weight for short lead products only

U_{Rdc} = 250 V; U_{Rac} = 160 V (standard size)

C (µF)	DIMENSIONS w x h x l (mm)	MASS (g) [1]	CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING								
			AMMOPACK		LOOSE IN BOX				REEL		C-VALUE
			H = 18.5 mm; P_0 = 12.7 mm		Short leads		Long leads				
			C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	
			XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY
Pitch = 5.08 ± 0.30 mm; d_t = 0.50 ± 0.05 mm											
0.001	2.5 x 6.5 x 7.2	0.18	35... (2000)	36... (2000)	41... (2000)	42... (2000)	45... (1000)	46... (1000)	48... (2000)	49... (2000)	102
0.0012											122
0.0015											152
0.0018											182
0.0022											222
0.0027											272
0.0033											332
0.0039											392
0.0047											472
0.0056											562
0.0068											682
0.0082											822
0.010											103
0.012											123
0.015											153
0.018											183
0.022	3.5 x 8.0 x 7.2	0.30	35... (1500)	36... (1500)	41... (2000)	42... (2000)	45... (1000)	46... (1000)	48... (1500)	49... (1500)	223
0.027											273
0.033											333
0.039	4.5 x 9.0 x 7.2	0.42	35... (1000)	36... (1000)	41... (2000)	42... (2000)	45... (1000)	46... (1000)	48... (1000)	49... (1000)	393
0.047											473
0.056											563
0.068	6.0 x 11.0 x 7.2	0.64	35... (750)	36... (750)	41... (2000)	42... (2000)	45... (1000)	46... (1000)	48... (1000)	49... (1000)	683
0.082											823
0.10											104

Note
[1] Weight for short lead products only

U_{Rdc} = 250 V; U_{Rac} = 63 V (compact size)

C (µF)	DIMENSIONS w x h x l (mm)	MASS (g) (1)	CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING								
			AMMOPACK		LOOSE IN BOX				REEL		C-VALUE
			H = 18.5 mm; P_0 = 12.7 mm		Short leads		Long leads				
			C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	
			XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY
Pitch = 5.08 ± 0.30 mm; d_t = 0.50 ± 0.05 mm											
0.022	2.5 x 6.5 x 7.2	0.18	EB... (2000)	EC... (2000)	EE... (2000)	EF... (2000)	EH... (1000)	EI... (1000)	EL... (2000)	EM... (2000)	223
0.027											273
0.033	3.5 x 8.0 x 7.2	0.30	EB... (1500)	EC... (1500)	EE... (2000)	EF... (2000)	EH... (1000)	EI... (1000)	EL... (1500)	EM... (1500)	333
0.039											393
0.047											473
0.056											563
0.068											683
0.082	4.5 x 9.0 x 7.2	0.42	EB... (1000)	EC... (1000)	EE... (2000)	EF... (2000)	EH... (1000)	EI... (1000)	EL... (1000)	EM... (1000)	823
0.10											104
0.12	6.0 x 11.0 x 7.2	0.64	EB... (750)	EC... (750)	EE... (2000)	EF... (2000)	EH... (1000)	EI... (1000)	EL... (1000)	EM... (1000)	124
0.15											154
0.18											184
0.22											224

Note
(1) Weight for short lead products only

U_{Rdc} = 400 V; U_{Rac} = 220 V (standard size)

C (µF)	DIMENSIONS w x h x l (mm)	MASS (g) (1)	CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING								
			AMMOPACK		LOOSE IN BOX				REEL		C-VALUE
			H = 18.5 mm; P_0 = 12.7 mm		Short leads		Long leads				
			C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	
			XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY
Pitch = 5.08 ± 0.30 mm; d_t = 0.50 ± 0.05 mm											
0.001	2.5 x 6.5 x 7.2	0.18	65... (2000)	66... (2000)	51... (2000)	52... (2000)	55... (1000)	56... (1000)	58... (2000)	59... (2000)	102
0.0012											122
0.0015											152
0.0018											182
0.0022											222
0.0027											272
0.0033											332
0.0039											392
0.0047											472
0.0056											562
0.0068											682
0.0082											822
0.010	3.5 x 8.0 x 7.2	0.30	65... (1500)	66... (1500)	51... (2000)	52... (2000)	55... (1000)	56... (1000)	58... (1500)	59... (1500)	103
0.012											123
0.015											153
0.018	4.5 x 9.0 x 7.2	0.42	65... (1000)	66... (1000)	51... (2000)	52... (2000)	55... (1000)	56... (1000)	58... (1000)	59... (1000)	183
0.022											223
0.027											273
0.033	6.0 x 11.0 x 7.2	0.64	65... (750)	66... (750)	51... (2000)	52... (2000)	55... (1000)	56... (1000)	58... (1000)	59... (1000)	333
0.039											393
0.047											473

Note
(1) Weight for short lead products only

U_{Rdc} = 400 V; U_{Rac} = 160 V (compact size)

C (µF)	DIMENSIONS w x h x l (mm)	MASS (g) [1]	CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING								
			AMMOPACK		LOOSE IN BOX				REEL		C-VALUE
			H = 18.5 mm; P_0 = 12.7 mm		Short leads		Long leads				
			C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	
			XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY
Pitch = 5.08 ± 0.30 mm; d_t = 0.50 ± 0.05 mm											
0.01	2.5 x 6.5 x 7.2	0.18	FB... (2000)	FC... (2000)	FE... (2000)	FF... (2000)	FH... (1000)	FI... (1000)	FL... (2000)	FM... (2000)	103
0.012											123
0.015											153
0.018											183
0.022	3.5 x 8.0 x 7.2	0.30	FB... (1500)	FC... (1500)	FE... (2000)	FF... (2000)	FH... (1000)	FI... (1000)	FL... (1500)	FM... (1500)	223
0.027											273
0.033											333
0.039											393
0.047	4.5 x 9.0 x 7.2	0.42	FB... (1000)	FC... (1000)	FE... (2000)	FF... (2000)	FH... (1000)	FI... (1000)	FL... (1000)	FM... (1000)	473
0.056											563
0.068	6.0 x 11.0 x 7.2	0.64	FB... (750)	FC... (750)	FE... (2000)	FF... (2000)	FH... (1000)	FI... (1000)	FL... (1000)	FM... (1000)	683
0.082											823
0.10											104

Note
[1] Weight for short lead products only

U_{Rdc} = 630 V; U_{Rac} = 220 V (compact size)

C (µF)	DIMENSIONS w x h x l (mm)	MASS (g) [1]	CATALOG NUMBER BFC2 370 XXYYY AND PACKAGING								
			AMMOPACK		LOOSE IN BOX				REEL		C-VALUE
			H = 18.5 mm; P_0 = 12.7 mm		Short leads		Long leads				
			C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	C-tol. = ± 10 %	C-tol. = ± 5 %	
			XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	XX (SPQ)	..YYY
Pitch = 5.08 ± 0.30 mm; d_t = 0.50 ± 0.05 mm											
0.00068	3.5 x 8.0 x 7.2	0.35	GB... (1500)	GC... (1500)	GE... (2000)	GF... (2000)	GH... (1000)	GI... (1000)	GL... (1500)	GM... (1500)	681
0.00082											821
0.001											102
0.0012											122
0.0015											152
0.0018											182
0.002											202
0.0022											222
0.0024											242
0.0027											272
0.0033											332
0.0039											392
0.0047											472
0.0056											562
0.0068											682
0.0082											822
0.01											103
0.012	4.5 x 9.0 x 7.2	0.45	GB... (1000)	GC... (1000)	GE... (2000)	GF... (2000)	GH... (1000)	GI... (1000)	GL... (1000)	GM... (1000)	123
0.015											153
0.018	6.0 x 11.0 x 7.2	0.65	GB... (750)	GC... (750)	GE... (2000)	GF... (2000)	GH... (1000)	GI... (1000)	GL... (1000)	GM... (1000)	183
0.022											223
0.027											273
0.033											333

Note
[1] Weight for short lead products only

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.
For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139 or end of catalog.

Specific Method of Mounting to Withstand Vibration and Shock

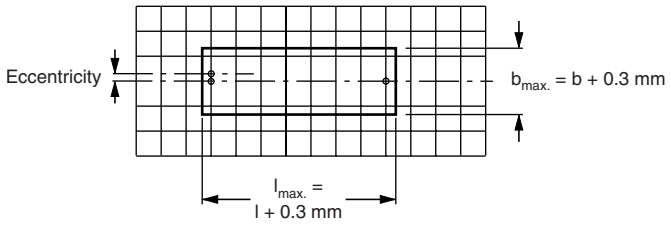
In order to withstand vibration and shock tests, it must be ensured that stand-off pips are in good contact with the printed-circuit board:

- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements On Printed-Circuit Board

The maximum length and width of film capacitors is shown in the drawing:

- Eccentricity as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.
- Product height with seating plane as given by “IEC 60717” as reference: $h_{max.} \leq h + 0.3$ mm



Storage Temperature

- Storage temperature: T_{stg} = - 25 °C to + 40 °C with RH maximum 80 % without condensation

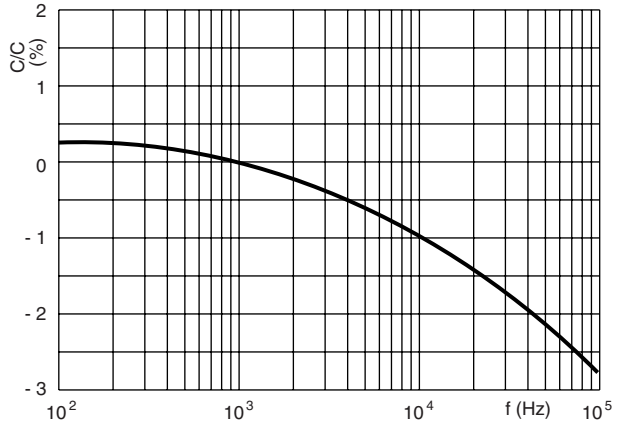
Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 ± 2 %.

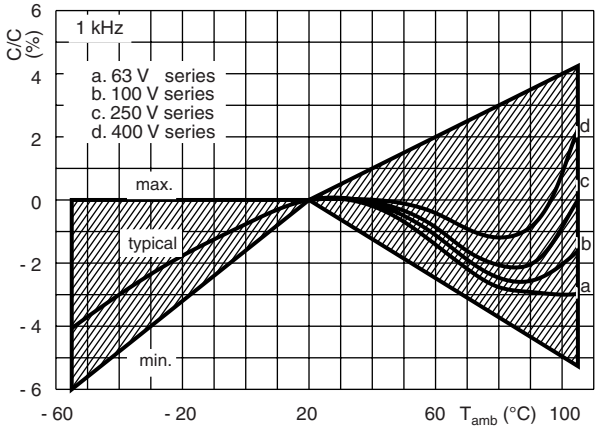
For reference testing, a conditioning period shall be applied over 96 ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

CHARACTERISTICS

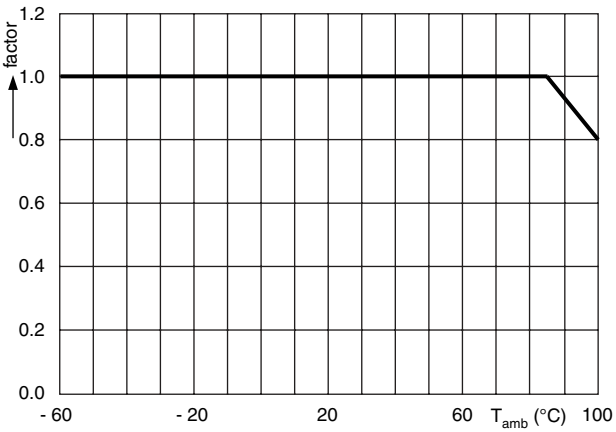
Capacitance as a function of frequency (typical curve)



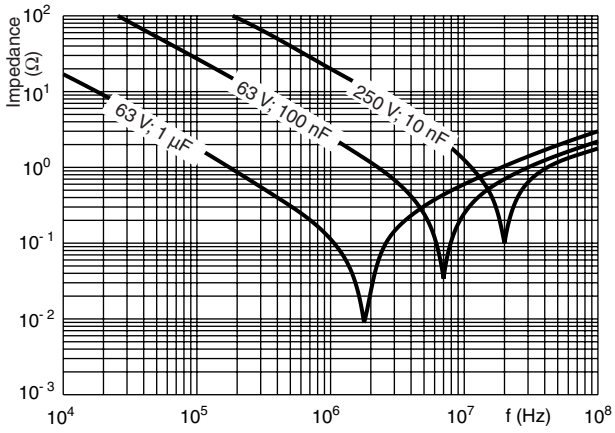
Capacitance as a function of temperature (typical curve)



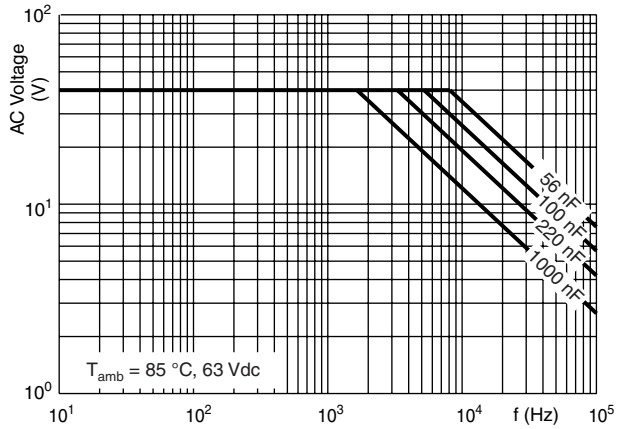
Max. DC and AC voltage as a function of temperature



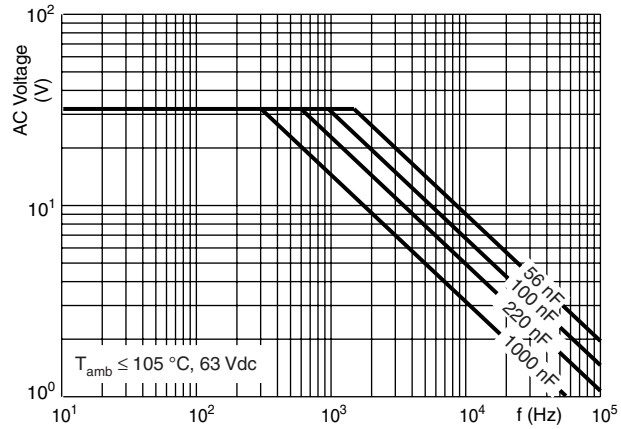
Impedance as a function of frequency



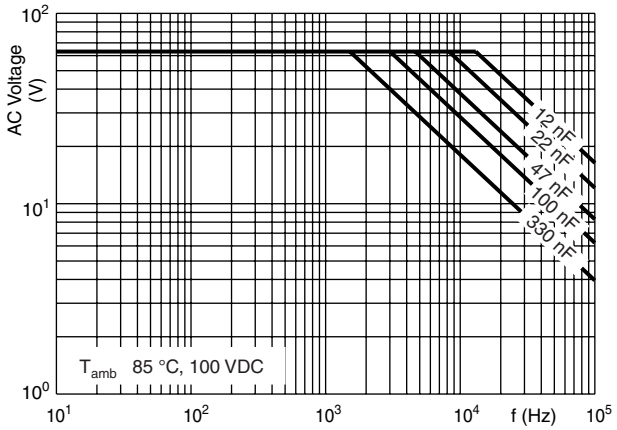
Max. AC voltage as a function of frequency



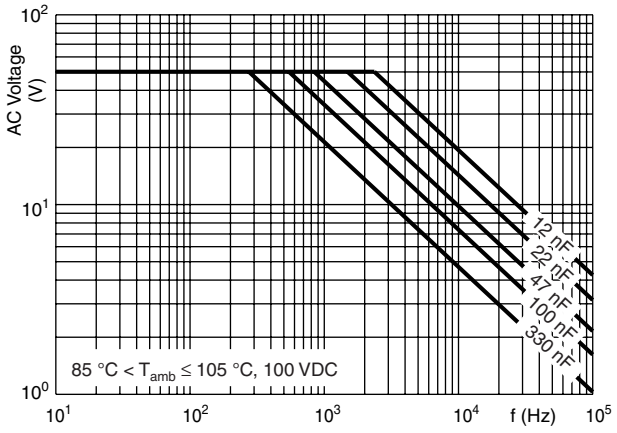
Max. AC voltage as a function of frequency



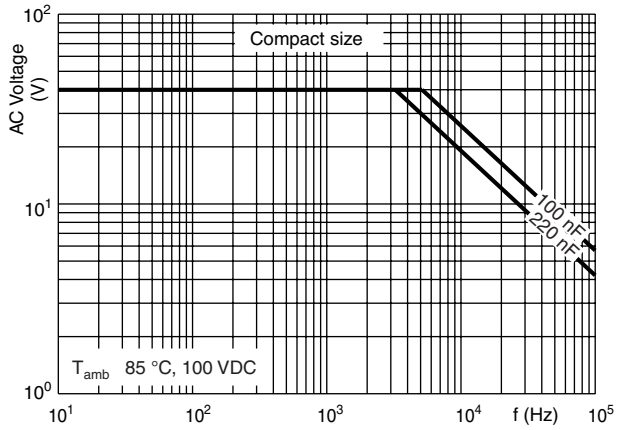
Max. AC voltage as a function of frequency



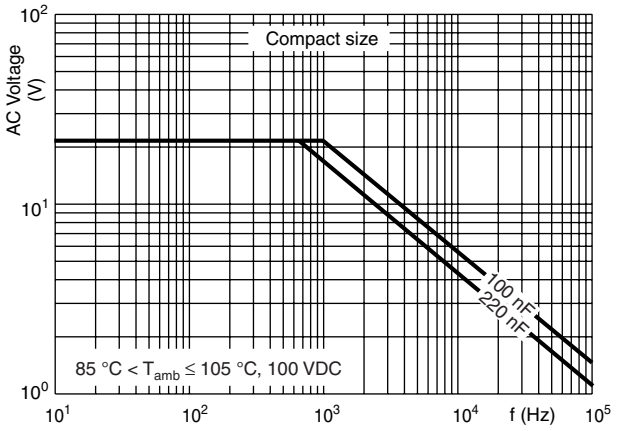
Max. AC voltage as a function of frequency



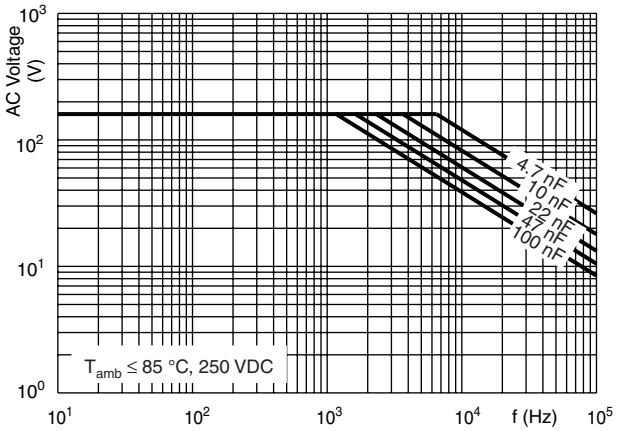
Max. AC voltage as a function of frequency



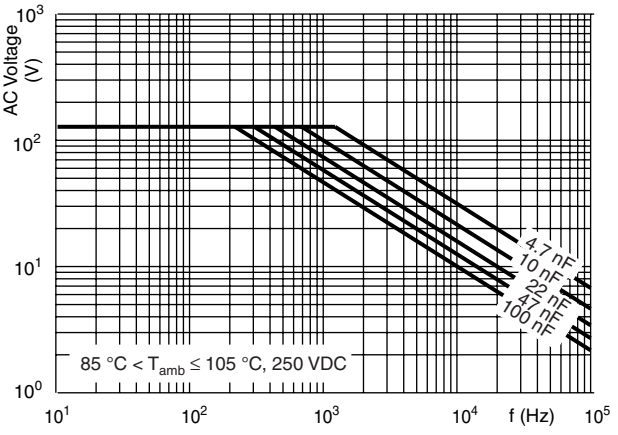
Max. AC voltage as a function of frequency



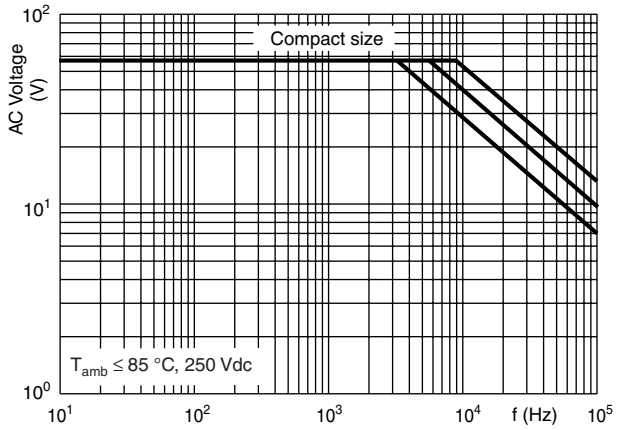
Max. AC voltage as a function of frequency



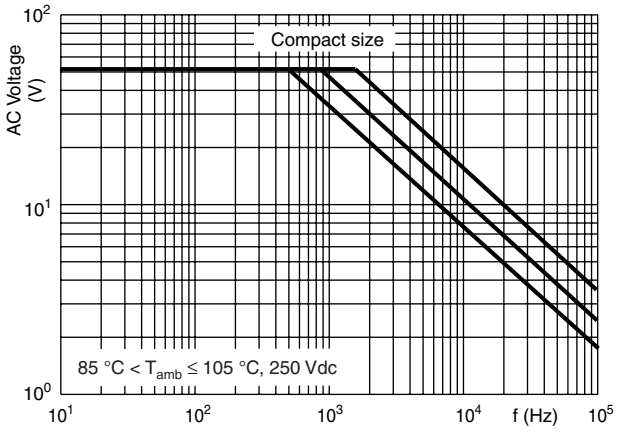
Max. AC voltage as a function of frequency



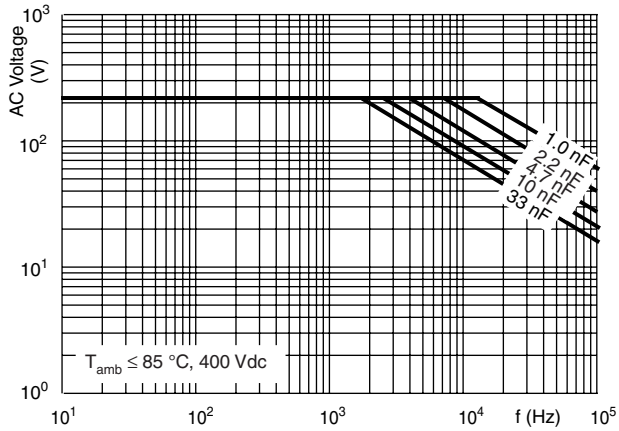
Max. AC voltage as a function of frequency



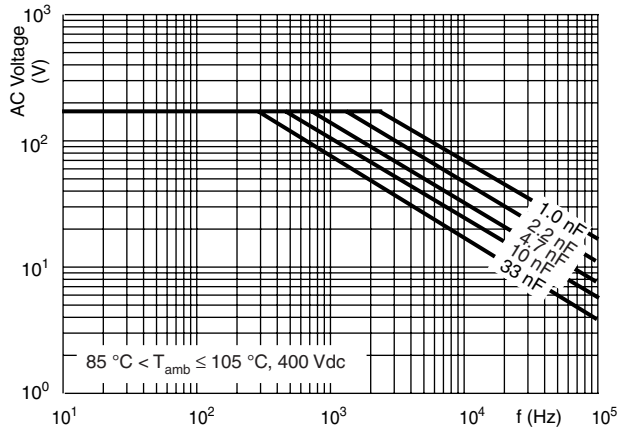
Max. AC voltage as a function of frequency



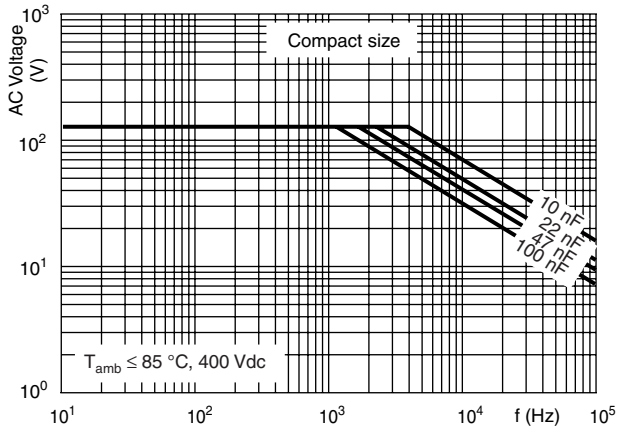
Max. AC voltage as a function of frequency



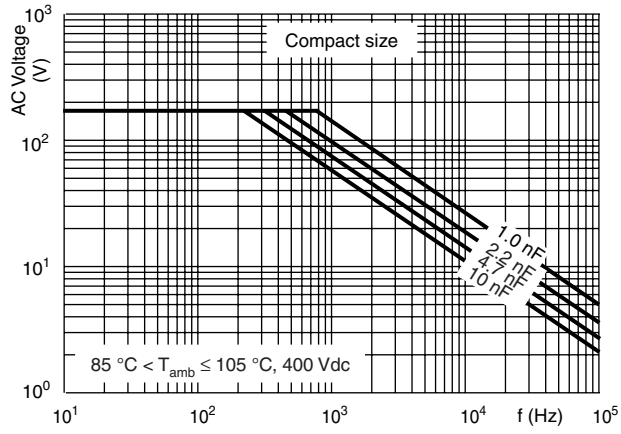
Max. AC voltage as a function of frequency



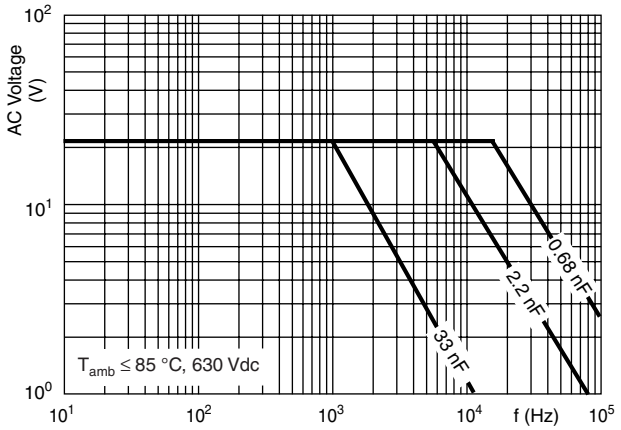
Max. AC voltage as a function of frequency



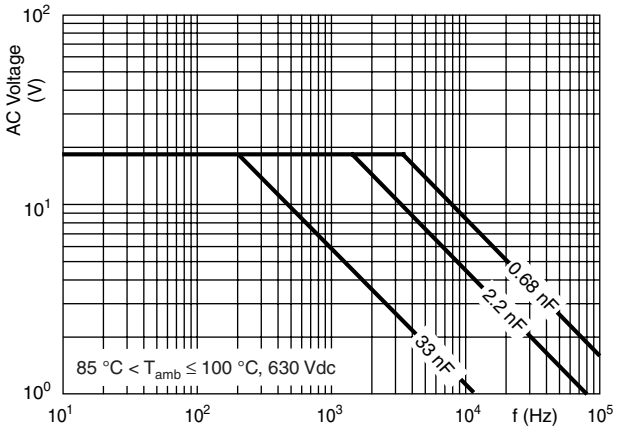
Max. AC voltage as a function of frequency



Max. AC voltage as a function of frequency



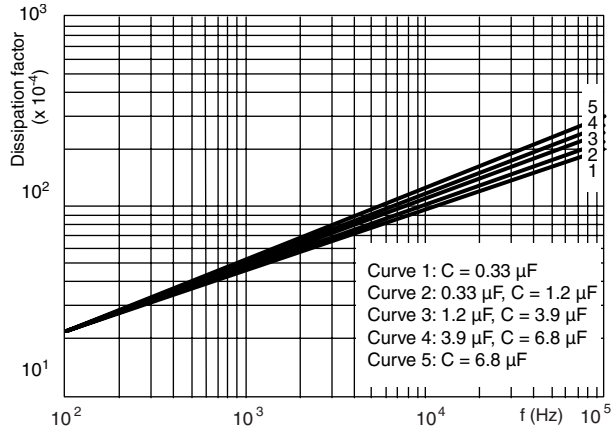
Max. AC voltage as fa unction of frequency



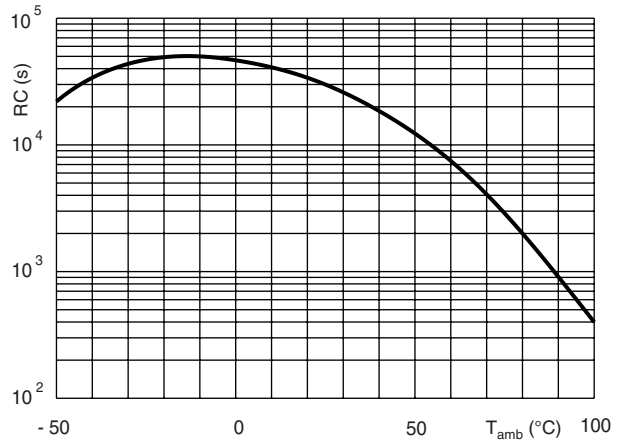
Maximum RMS current (sinewave) as a function of frequency

The maximum RMS current is defined by $I_{ac} = \omega \times C \times U_{ac}$.
U_{ac} is the maximum AC voltage depending on the ambient temperature in the curves “Max. RMS voltage and AC current as a function of frequency”.

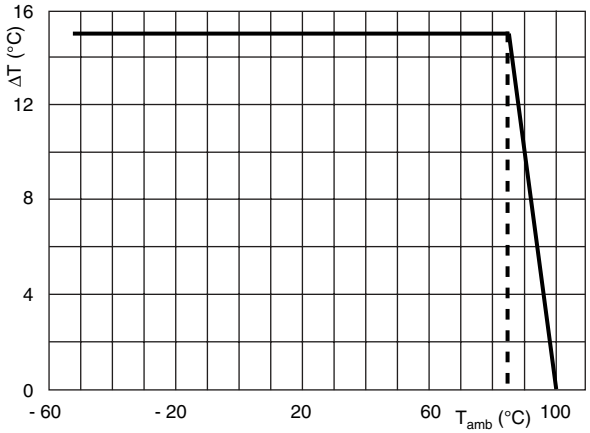
Tangent of loss angle as a function of frequency
(typical curve)



Insulation resistance as a function of the ambient temperature
(typical curve)



Maximum allowed component temperature rise (ΔT)
as a function of the ambient temperature (T_{amb})



HEAT CONDUCTIVITY (G) AS A FUNCTION OF (ORIGINAL) PITCH AND CAPACITOR BODY THICKNESS IN mW/°C

$W_{max.}$ (mm)	HEAT CONDUCTIVITY (mW/°C)
	PITCH 5 mm
2.5	2.5
3.5	3.0
4.5	4.0
6.0	5.5

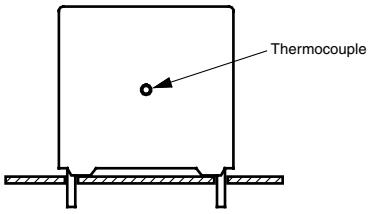
POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free ambient temperature.
The power dissipation can be calculated according type detail specification “HQN-384-01/101: Technical Information Film Capacitors”.
The component temperature rise (ΔT) can be measured (see section “Measuring the component temperature” for more details) or calculated by $\Delta T = P/G$:

- ΔT = Component temperature rise (°C)
- P = Power dissipation of the component (mW)
- G = Heat conductivity of the component (mW/°C)

MEASURING THE COMPONENT TEMPERATURE

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded (T_{amb}) and maximum loaded condition (T_C).
The temperature rise is given by $\Delta T = T_C - T_{amb}$.
To avoid radiation or convection, the capacitor should be tested in a wind-free box.

APPLICATION NOTE AND LIMITING CONDITIONS

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

To select the capacitor for a certain application, the following conditions must be checked:

1. The peak voltage (U_P) shall not be greater than the rated DC voltage (U_{Rdc})
2. The peak-to-peak voltage (U_{P-P}) shall not be greater than $2\sqrt{2} \times U_{Rac}$ to avoid the ionisation inception level
3. The voltage peak slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by U_{Rdc} and divided by the applied voltage.
   For all other pulses following equation must be fulfilled: $2 \times \int_0^T \left(\frac{dU}{dt}\right)^2 \times dt < U_{Rdc} \times \left(\frac{dU}{dt}\right)_{rated}$
   T is the pulse duration.
4. The maximum component surface temperature rise must be lower than the limits (see figure max. allowed component temperature rise).
5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: “Heat conductivity”
6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).

Voltage Conditions for 6 Above

ALLOWED VOLTAGES	$T_{amb} \leq 85$ °C	85 °C < $T_{amb} \leq 100$ °C
Maximum continuous RMS voltage	U_{Rac}	See "Max. AC voltage as function of temperature CBB952" per characteristics
Maximum temperature RMS-overvoltage (< 24 h)	1.25 x U_{Rac}	U_{Rac}
Maximum peak voltage (V_{O-P}) (< 2 s)	1.6 x U_{Rdc}	1.3 x U_{Rdc}

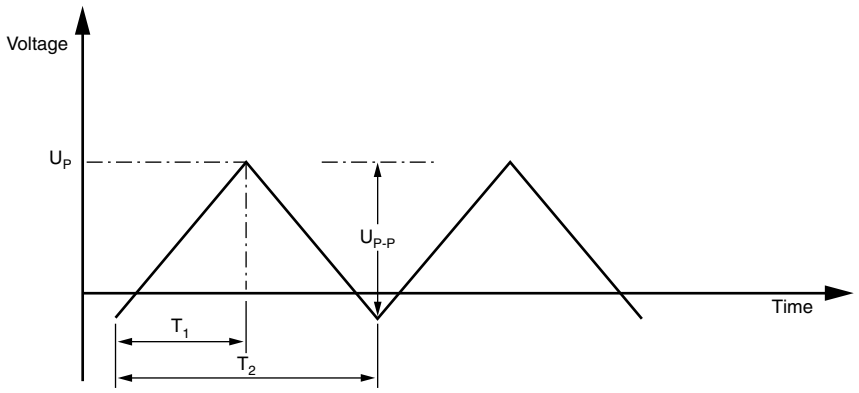
EXAMPLE

C = 330 nF - 63 V used for the voltage signal shown in next drawing.
U_{P-P} = 40 V; U_P = 35 V; T_1 = 100 µs; T_2 = 200 µs
The ambient temperature is 35 °C

Checking conditions:

1. The peak voltage U_P = 35 V is lower than 63 Vdc
2. The peak-to-peak voltage 40 V is lower than $2\sqrt{2}$ x 40 Vac = 113 U_{P-P}
3. The voltage pulse slope (dU/dt) = 40 V/100 µs = 0.4 V/µs
   This is lower than 60 V/µs (see specific reference data for each version)
4. The dissipated power is 16.2 mW as calculated with fourier terms
   The temperature rise for $W_{max.}$ = 3.5 mm and pitch = 5 mm will be 16.2 mW/3.0 mW/°C = 5.4 °C
   This is lower than 15 °C temperature rise at 35 °C, according figure max. allowed component temperature rise
5. Not applicable
6. Not applicable

Voltage Signal



INSPECTION REQUIREMENTS

General Notes:
Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-2 and Specific Reference Data".

Group C Inspection Requirements

SUB-CLAUSE NUMBER AND TEST		CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1			
4.1	Dimensions (detail)		As specified in chapters "MKT 370 General Data" of this specification
4.3.1	Initial measurements	Capacitance Tangent of loss angle: For C ≤ 470 nF at 100 kHz or for C > 470 nF at 10 kHz	
4.3	Robustness of terminations	Tensile and bending	No visible damage
4.4	Resistance to soldering heat	Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s	
4.14	Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 ± 0.5 min Recovery time: Min. 1 h, max. 2 h	
4.4.2	Final measurements	Visual examination	No visible damage Legible marking
		Capacitance	$\lvert\Delta C/C\rvert \leq 2$ % of the value measured initially
		Tangent of loss angle	Increase of tan δ ≤ 0.005 for: C ≤ 100 nF or ≤ 0.010 for: 100 nF < C ≤ 220 nF or ≤ 0.015 for: 220 nF < C ≤ 470 nF and ≤ 0.003 for: C > 470 nF Compared to values measured in 4.3.1
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1			
4.6.1	Initial measurements	Capacitance Tangent of loss angle: For C ≤ 470 nF at 100 kHz or for C > 470 nF at 10 kHz	
4.6	Rapid change of temperature	θA = - 55 °C θB = + 100 °C 5 cycles Duration t = 30 min	
4.7	Vibration	Visual examination Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s² (whichever is less severe) Total duration 6 h	No visible damage
4.7.2	Final inspection	Visual examination	No visible damage

SUB-CLAUSE NUMBER AND TEST		CONDITIONS	PERFORMANCE REQUIREMENTS
4.9	Shock	Mounting: See section “Mounting” of this specification Pulse shape: Half sine Acceleration: 490 m/s² Duration of pulse: 11 ms	
4.9.3	Final measurements	Visual examination	No visible damage
		Capacitance	$\|\Delta C/C\| \leq 3$ % of the value measured in 4.6.1
		Tangent of loss angle	Increase of tan δ ≤ 0.010 for: $C \leq 220$ nF or ≤ 0.015 for: 220 nF < C ≤ 470 nF and ≤ 0.003 for: C > 470 nF Compared to values measured in 4.6.1
		Insulation resistance	As specified in section “Specific Reference Data 370” of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B			
4.10	Climatic sequence		
4.10.2	Dry heat	Temperature: + 100 °C Duration: 16 h	
4.10.3	Damp heat cyclic Test Db, first cycle		
4.10.4	Cold	Temperature: - 55 °C Duration: 2 h	
4.10.6	Damp heat cyclic Test Db, remaining cycles		
4.10.6.2	Final measurements	Voltage proof = U_{Rdc} for 1 min within 15 min after removal from testchamber	No breakdown of flash-over
		Visual examination	No visible damage Legible marking
		Capacitance	$\|\Delta C/C\| \leq 5$ % of the value measured in 4.4.2 or 4.9.3
		Tangent of loss angle	Increase of tan δ ≤ 0.010 for: $C \leq 220$ nF or ≤ 0.015 for: 220 nF < C ≤ 470 nF and ≤ 0.005 for: C > 470 nF Compared to values measured in 4.3.1 or 4.6.1
		Insulation resistance	≥ 50 % of values specified in section “Specific Reference Data 370” of this specification
SUB-GROUP C2			
4.11	Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH	
4.11.1	Initial measurements	Capacitance Tangent of loss angle at 1 kHz	

SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
4.11.3 Final measurements	Voltage proof = U_{Rdc} for 1 min within 15 min after removal from testchamber	No breakdown of flash-over
	Visual examination	No visible damage Legible marking
	Capacitance	$\|\Delta C/C\| \leq 5$ % of the value measured in 4.11.1.
	Tangent of loss angle	Increase of tan $\delta \leq 0.005$ Compared to values measured in 4.11.1
	Insulation resistance	≥ 50 % of values specified in section “Specific Reference Data 370” of this specification
SUB-GROUP C3		
4.12 Endurance	Duration: 2000 h 1.25 x U_{Rdc} at 85 °C 0.8 x 1.25 U_{Rdc} at 100 °C	
4.12.1 Initial measurements	Capacitance Tangent of loss angle: For C ≤ 470 nF at 100 kHz or for C > 470 nF at 10 kHz	
4.12.5 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\|\Delta C/C\| \leq 5$ % compared to values measured in 4.12.1
	Tangent of loss angle	Increase of tan δ ≤ 0.005 for at 85 °C ≤ 0.010 for at 100 °C for: C ≤ 220 nF or ≤ 0.015 for: 220 nF < C ≤ 470 nF and ≤ 0.003 for: C > 470 nF Compared to values measured in 4.12.1
	Insulation resistance	≥ 50 % of values specified in section “Specific Reference Data 370” of this specification
SUB-GROUP C4		
4.13 Charge and discharge	10 000 cycles Charged to U_{Rdc} Discharge resistance: $R = \frac{U_R}{C \times 2.5 \times (dU/dt)_R}$	
4.13.1 Initial measurements	Capacitance Tangent of loss angle: For C ≤ 470 nF at 100 kHz or for C > 470 nF at 10 kHz	
4.13.3 Final measurements	Capacitance	$\|\Delta C/C\| \leq 3$ % compared to values measured in 4.13.1
	Tangent of loss angle	Increase of tan δ ≤ 0.005 for: C ≤ 100 nF or ≤ 0.010 for: 100 nF < C ≤ 220 nF or ≤ 0.015 for: 220 nF < C ≤ 470 nF and ≤ 0.003 for: C > 470 nF Compared to values measured in 4.13.1
	Insulation resistance	≥ 50 % of values specified in section “Specific Reference Data 370” of this specification

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