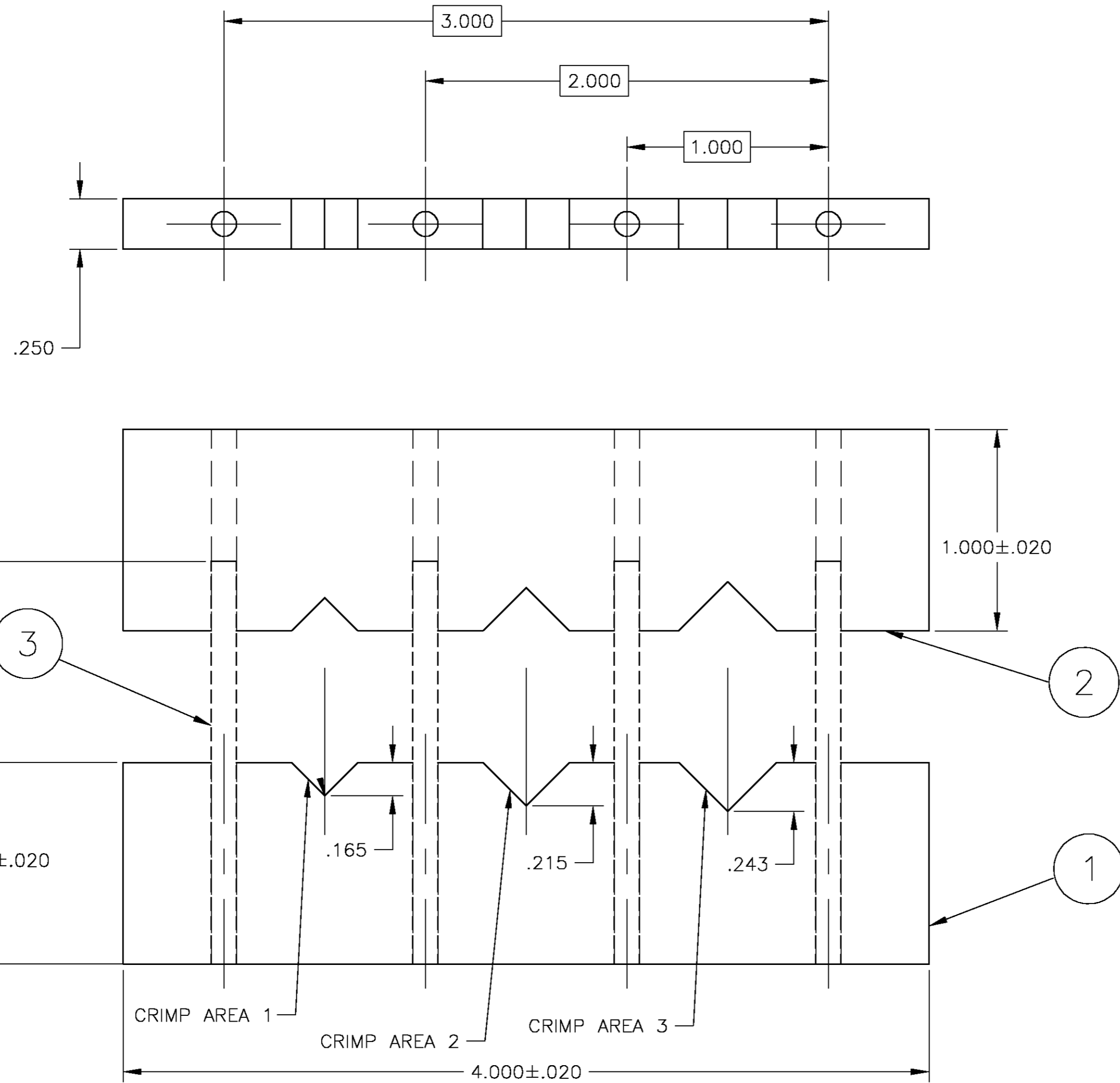


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LOC		DIST		REVISIONS			
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		B		REV PER EC 063C-310-04	14JUN04	MB	JO



1. SLIDE OPEN CRIMP TOOL.
2. PLACE ASSEMBLED CABLE AND CONNECTOR IN APPROPRIATE CRIMP AREA OF TOOL. (SEE TABLE)
3. PRESS CRIMP TOOL CLOSE TO CRIMP.
4. PRESS TO BE SUPPLIED BY CUSTOMER

△5 DEPENDING ON CABLE DIAMETER USED, SMALLER CRIMP AREA CAN BE USED, AT CUSTOMER'S DISCRETION.

RECOMMENDED CRIMPING △5				
CRIMP AREA	KIT SHELL SIZE			
	SIZE 1	SIZE 2	SIZE 3	SIZE 4
AREA 1	1571650-1	1571651-1	1571652-1	-
	1571654-1	1571655-1	1571656-1	-
AREA 2	1571650-2	1571651-2	1571652-2	-
	1571654-2	1571655-2	1571656-2	-
AREA 3	1571650-3	1571651-3	1571652-3	1571653-1
	1571654-3	1571655-3	1571656-3	1571657-1

∅.125 BLANK	1571749-2	1571749-1	1571750-1
ITEM 3	ITEM 2	ITEM 1	PART NUMBER
DWN R BROWN 21OCT03		Tyco Electronics Corporation Harrisburg, PA	
CHK R BENDORF 21OCT03		NAME	
APVD R BENDORF 21OCT03		AMPLIMITE SOLDER CUP SHIELD TO CABLE CRIMP TOOLING ASSEMBLY	
PRODUCT SPEC		RESTRICTED TO	
APPLICATION SPEC		SIZE A2	CAGE CODE 00779
MATERIAL T6 - ALUMINUM		DRAWING NO. 1571750	
FINISH -		SCALE 2:1 SHEET 1 OF 1 REV B	
CUSTOMER DRAWING			

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± -
1 PLC	± -
2 PLC	± -
3 PLC	± .005
4 PLC	± -
ANGLES	± -

MATERIAL: T6 - ALUMINUM

FINISH: -