Ceramic Disc Capacitors
Vishay BCcomponents

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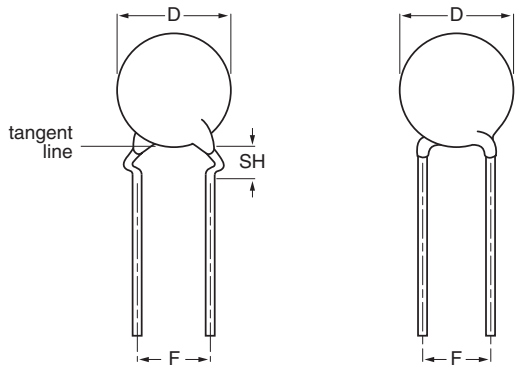
Ceramic Disc Capacitors
Safety, Class X1/Y2 400/250 V (AC) Series DN



Capacitors with 7.5 mm (0.30")10 mm (0.40") lead spacing

FEATURES

- Complying with “EN 132 400” and “IEC 60384-14, 2nd edition, including amendment 1.1995”
- High reliability
- Kinked (preferred) or straight leads
- Lead (Pb)-free available

RoHS COMPLIANT

APPLICATIONS

- Across-the-line
- Line by-pass
- Antenna coupling

DESIGN

The capacitors consist of a ceramic disc both sides of which are silver-plated. Connection leads are made of tinned copper having a diameter of 0.6 mm or 0.8 mm.

The capacitors may be supplied with kinked or straight leads having a lead spacing of 7.5 mm (0.300") or 10 mm (0.400") and a lead length from 4 to 30 mm. The standard tolerance on capacitance is ± 10 % for U2M, Y5P material, ± 20 % for Z5U, Y5U material and - 20/+ 80 % for Y5V. Encapsulation is made of flammable resistant epoxy resin in accordance with “UL94V-0”.

INSULATION RESISTANCE AT 500 V (DC):

≥ 10 000 MΩ

TOLERANCE ON CAPACITANCE:

± 10 %; ± 20 %; - 20/+ 80 %

DISSIPATION FACTOR:

at 1 kHz; 1 V (RMS); 2.5 % max

TEMPERATURE COEFFICIENTS:

U2M; Y5P; Z5U; Y5U; Y5V

APPROVALS:

ENEC, UL, CSA

CLIMATIC CATEGORY:

25/125/56 or 25/85/21

OPERATING TEMPERATURE RANGE:

- 30 to + 125 °C

MARKING

Marking indicates capacitance value and tolerance in accordance with “EIA 198”, voltage and approval marks.

CAPACITANCE RANGE:

at 1 kHz, 1 V (RMS); 10 to 10 000 pF

RATED VOLTAGE U_R:

(X1): 400 V (AC), 50 Hz (IEC 60384-14.2)

(Y2): 250 V (AC), 50 Hz (IEC 60384-14.2)

DIELECTRIC STRENGTH BETWEEN LEADS:

Component test:

2500 V (AC), 50 Hz, 2 seconds

As repeated test admissible only once with:

2250 V (AC), 50 Hz, 2 seconds

Random sampling test (destructive test):

2500 V (AC), 50 Hz, 60 seconds

DIELECTRIC STRENGTH OF BODY INSULATION:

2500 V (AC), 50 Hz, 60 seconds (destructive test)

The capacitors meet the essential requirements of “EIA 198”. Unless stated otherwise all electrical values apply at an ambient temperature of 25 ± 3 °C, at normal atmospheric conditions.

ORDERING INFORMATION 250 V (AC)

C (pF)	TOL. (%)	D_{max} (mm)	LEAD SPACING F (mm)	SH[2] (mm)	CLEAR TEXT CODE: 13th DIGIT: T = REEL; U = AMMO; 3 = BULK[3] 16th DIGIT: R = RoHS COMPLIANT
U2M					
10	± 10	6.5	7.5	4.0	S100K25U2MS6.K7.
15					S150K25U2MS6.K7.
22					S220K25U2MS6.K7.
33					S330K25U2MS6.K7.
47		7.5			S470K29U2MS6.K7.
68		8.5			S680K33U2MS6.K7.
Y5P					
100	± 10	8.5	7.5	4.0	S101K33Y5PS6.K7.
150					S151K33Y5PS6.K7.
220					S221K33Y5PS6.K7.
330					S331K33Y5PS6.K7.
470					S471K33Y5PS6.K7.
680		10.0			S681K39Y5PS6.K7.
1000		11.0			S102K43Y5PS6.K7.
Z5U					
1000	± 20	8.5	7.5	4.0	S102M33Z5US6.K7.
1500		10.0			S152M39Z5US6.K7.
2200		11.0			S222M43Z5US6.K7.
3300		13.5			S332M53Z5US6.K7.
3900					S392M53Z5US6.K7.
4700		15.0			S472M59Z5US63K7.
6800		17.5	10		S682M69Z5US83K0.
10 000		21.5			S103M84Z5US83K0.
Y5U					
1000	± 20	7.5	7.5	4.0	S102M29Y5US6.K7.
1500		8.5			S152M33Y5US6.K7.
2200		10.0			S222M39Y5US6.K7.
3300		12.0			S332M47Y5US6.K7.
3900		13.5			S392M53Y5US6.K7.
4700					S472M53Y5US6.K7.
Y5V					
2200	- 20/+ 80	8.5	7.5	4.0	S222Z33Y5VS6.K7.
4700		12.0			S472Z47Y5VS6.K7.
10 000		16.0			S103Z63Y5VS83K7.

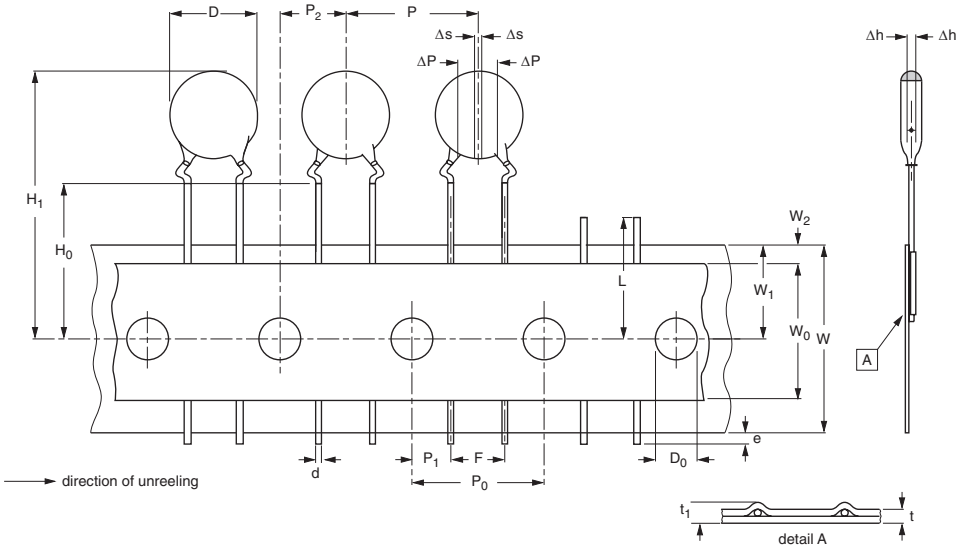
Notes
1. Maximum thickness 6.0 mm
2. SH = seated height
3. Straight leads are available on request

PACKAGING

D_{max} (mm)	SIZE CODE	PACKAGING QUANTITIES		
		BULK	REEL	AMMO
8.5 (0.33")	33	1000	1000	1000
10.0 (0.39")	39			
11.0 (0.43")	43			
12.0 (0.47")	47			
13.5 (0.53")	53	500	-	-
15.0 (0.59")	59			
17.5 (0.69")	69			
19.0 (0.75")	75			
21.5 (0.84")	84	250		

Note
1. The capacitors are supplied in bulk packaging (cardboard boxes), in tape on reel or in ammopack

Ceramic Disc Capacitors
Sarfety, Class X1/Y2 400/250 V (AC)
Series DN



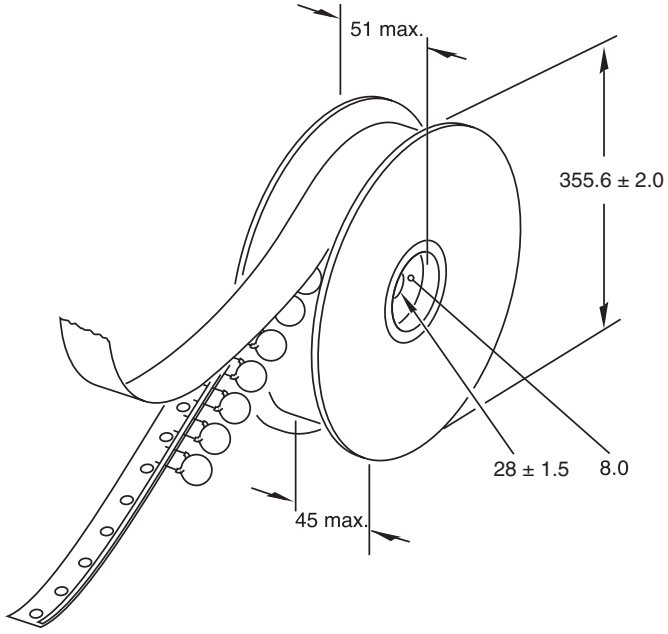
Kinked capacitors on tape, lead spacing 7.5 mm (0.30")

DIMENSIONS OF TAPE			
SYMBOL	PARAMETER	DIMENSIONS (mm)	
		NOMINAL	TOLERANCE
D	body diameter	14.0 max.	-
d	lead diameter	0.6	± 0.05
P	pitch between capacitors	15	± 1.0
P_0	feed-hole pitch	15	± 0.3; note 1
ΔP	plane deviation	1.0 max.	-
P_1	feed-hole centre to lead centre	3.75	± 0.7; note 2
P_2	feed-hole centre to component centre	7.5	± 1.3; note 2
F	lead spacing	7.5	+ 0.6/- 0.4
Δh	component alignment	0	± 1.0
W	tape width	18.0	+ 1.0 - 0.5
W_0	hold-down tape width	5.0 min.	-
W_1	hole position	9.0	+ 0.75 - 0.5
W_2	hold-down tape margin	3.0 max.	-
H_0	height to seating plane	16.0	± 0.5
H_1	maximum component height	40	-
e	lead end protrusion	1.0 max.	-
L	maximum length of snipped lead	11.0	-
D_0	feed-hole diameter	4.0	± 0.2
t	total tape thickness	0.9 max.	–
t_1	maximum thickness of tape and wires	1.5 max.	–

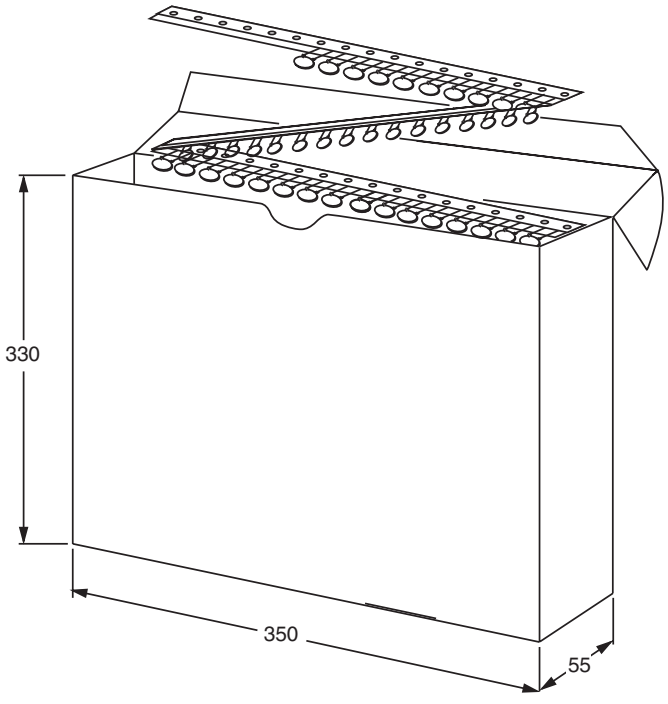
Notes

1. Cumulative pitch error: ± ≤ 1 mm/20 pitches
2. Obliquity maximum 3°

REEL AND TAPE DATA in millimeters



Reel with capacitors on tape



Ammopack with capacitors on tape

CERAMIC DISC CAPACITORS

General Information 2

Low Voltage 50 V 19

Low Voltage 100 V 24

Low Voltage 100 V Narrow Tolerance 29

High Voltage 500 V 35

High Voltage 500 V Narrow Tolerance 40

High Voltage X7R 500 V, 1 kV 45

High Voltage 1-6 kV 49

High Voltage LDF 0.5 % 59

High Voltage LDF 0.2 % 64

High Voltage 3 kV LCD 70

High Voltage 4 kV LCD 73

High Voltage 6 kV LCD 76

Safety Class EMI/RFI Y2-DN 78

Safety Class EMI/RFI Y1-VY1 82

Safety Class EMI/RFI Y2-VY2 86

Gap-KAP 91

Ceramic Disc, RFI and Safety Capacitors

IN ACCORDANCE WITH IEC RECOMMENDATIONS CERAMIC CAPACITORS ARE SUBDIVIDED INTO TWO CLASSES:

- CERAMIC CLASS 1 or low-K capacitors are mainly manufactured of titanium dioxide or magnesium silicate
- CERAMIC CLASS 2 or high-K capacitors contain mostly alkaline titanates

RoHS COMPLIANT

MAIN FEATURES		
	CLASS 1	**CLASS 2**
APPLICATION	For temperature compensation of frequency discriminating circuits and filters, coupling and decoupling in high-frequency circuits where low losses and narrow capacitance tolerances are demanded. As RFI and safety capacitors.	As coupling and decoupling capacitors for such application where higher losses and a reduced capacitance stability are required. As RFI and safety capacitors
PROPERTIES Temperature Dependence Capacitance	High stability of capacitance. Low dissipation factor up to higher frequencies. Defined temperature coefficient of capacitance, positive or negative, linear and reversible. High insulation resistance. No voltage dependence. High long-term stability of electrical values.	High capacitance values with small dimensions. Non-linear dependence of capacitance on temperature.
DC VOLTAGE CAPACITANCE DEPENDENCE	None	Increasing with ε
DISSIPATION FACTOR TAN δ	max. 0.15 % (Typical)	max. 3.5 % (Typical)
INSULATION RESISTANCE	$\geq$ 10G Ohm	$\geq$ 1G Ohm
CAPACITANCE TOLERANCES	< 10 pF: ± 0.25 pF, ± 0.5 pF, ± 1 pF $\geq$ 10 pF: ± 2 %, ± 5 %, ± 10 %, ± 20 %	± 10 %, ± 20 %, (+ 80 - 20) %
RATED VOLTAGE	Up to 6 kVDC	Up to 6 kVDC

STANDARDS AND SPECIFICATIONS	
GENERAL STANDARDS	
IEC 60062	Marking codes for resistors and capacitors
IEC 60068	Basic environmental testing procedures
Special Standards for Ceramic Capacitors	
EN 130600 and IEC 60384-8	Fixed capacitors of ceramic dielectric, class 1
EN 130700 and IEC 60384-9	Fixed capacitors of ceramic dielectric, class 2
Standards for Special Application Purposes	
CSA C22.2	RFI - and safety capacitors
EN 132400	
IEC 60065	
IEC 60384-14.2	
UL 1414	
VDE 0560, part 2'5.70 and VDE 0860/8.81	

MEASURING AND TESTING CONDITIONS			
	CLASS 1		**CLASS 2**
CAPACITANCE AND DISSIPATION FACTOR	C ≥ 1000 pF 1 kHz, 1 to 5 VRMS C < 1000 pF 1 MHz, 1 to 5 VRMS		C ≥ 100 pF 1 kHz, 1.0 ± 0.2 VRMS C < 100 pF 1 MHz, 1.0 ± 0.2 VRMS
INSULATION RESISTANCE Temperature Dependence Capacitance	Rated voltage Measuring time:	< 100 V: ≥ 100 V to < 500 V: ≥ 500 V:	measuring voltage = (10 ± 1) V measuring voltage = (100 ± 15) V measuring voltage = (500 ± 50) V 60 ± 5 s
DIELECTRIC STRENGTH	Rated voltage Measuring time:	≤ 500 V: > 500 V:	Test voltage = 2.5 • UR measuring voltage = 1.5 • UR 2 s

Note

1. Climatic test conditions: Temperature 20 °C to 25 °C
2. Relative humidity 50 % to 70 %

NOMINAL VALUE SERIES ACCORDING TO IEC 60063		
E 6 (± 20 % TOLERANCE)	**E 12 (± 10 % TOLERANCE)**	**E 24 (± 5 % TOLERANCE)**
100	100	100
		110
	120	120
		130
150	150	150
		160
	180	180
		200
220	220	220
		240
	270	270
		300
330	330	330
		360
	390	390
		430
470	470	470
		510
	560	560
		620
680	680	680
		750
	820	820
		910

Note

1. E6 values preferred.

CAPACITANCE CODING SYSTEM			
CAPACITANCE VALUE	**CODE**	**CAPACITANCE VALUE**	
	p33	0.33 pF	
	3p3	3.3 pF	
	33p	33 pF	
	330p	330 pF	
	n33	330 pF (0.33 nF)	
	3n3	3300 pF (3.3 nF)	
	33n	33 000 pF (33 nF)	
	330n	330 000 pF (330 nF)	
	µ33	0.33 µF	
	3µ3	3.3 µF	
CAPACITANCE TOLERANCE	**CODE LETTER**	**C - TOLERANCE < 10 pF: IN pF**	**C - TOLERANCE ≥ 10 pF: IN %**
	C	± 0.25	-
	D	± 0.5	± 0.5
	G	-	± 2
	J	-	± 5
	K	-	± 10
	M	-	± 20
	Z	-	+ 80/- 20
RATED VOLTAGE	Clear text		

CERAMIC DIELECTRIC	CLASS 1	CLASS 2
	P100	X7R
	NP0	Y5P
	N150	Z5U
	N750	Z5V
	N1500	Y5V
	SL0	Y5U
	S3N	

Notes

The types of ceramic in bold print are standard versions, the color coding is applied to the top edge of the capacitor.
The actual markings are given in detail on the respective data sheet.

PRODUCTION CODE ACC. TO IEC 60062

• The production code is indicated with a 4 FIGURE CODE

4 figure code (year/WEEK)

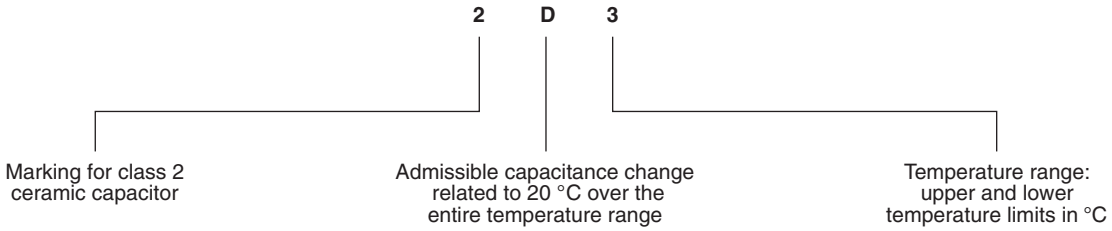
• The 1st two figures indicate the year and the second two figures indicate the week.

EXAMPLES:

18th Week 1998 = 9818
50th Week 1999 = 9950
32nd Week 2000 = 0032
41st Week 2001 = 0141
27th Week 2002 = 0227
22nd Week 2003 = 0322
15th Week 2004 = 0415

MARKING OF THE TEMPERATURE CHARACTERISTIC OF CAPACITANCE FOR CLASS 2 CERAMIC CAPACITORS

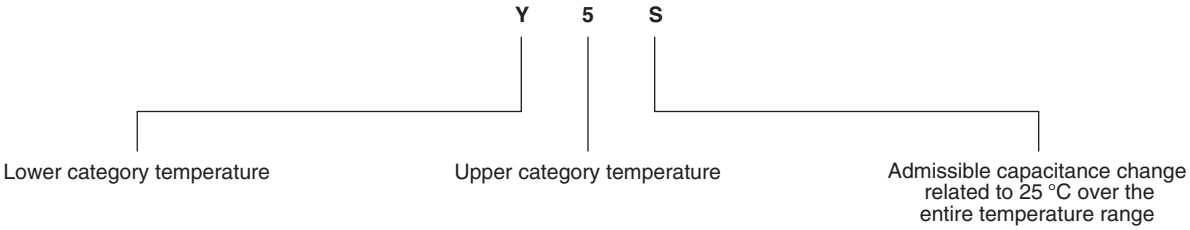
ACCORDING TO EN 130700 OR IEC 60384-9



DC VOLTAGE		CODE LETTER
WITHOUT	WITH	
± 10 %	+ 10 %/- 15 %	B
± 20 %	+ 20 %/- 30 %	C
+ 20 %/- 30 %	+ 20 %/- 40 %	D
+ 22 %/- 56 %	+ 22 %/- 70 %	E
+ 30 %/- 80 %	+ 30 %/- 90 %	F
± 15%	+ 15 %/- 40 %	R
± 15%	+ 15 %/- 25 %	X

TEMPERATURE RANGE	CODE FIGURE
- 55 to + 125	1
- 55 to + 85	2
- 40 to + 85	3
- 25 to + 85	4
- 10 to + 85	5

ACCORDING TO EIA STANDARD RS 198



TEMPERATURE	CODE LETTER
- 55 °C	X
- 30 °C	Y
+ 10 °C	Z

TEMPERATURE	CODE FIGURE
+ 45 °C	2
+ 65 °C	4
+ 85 °C	5
+ 105 °C	6
+ 125 °C	7

CHANGE	CODE LETTER
± 1 %	A
± 1.5 %	B
± 2.2 %	C
± 3.3 %	D
± 4.7 %	E
± 7.5 %	F
± 10 %	P
± 15 %	R
± 22 %	S
+ 22 %/- 33 %	T
+ 22 %/- 56 %	U
+ 22 %/- 82 %	V

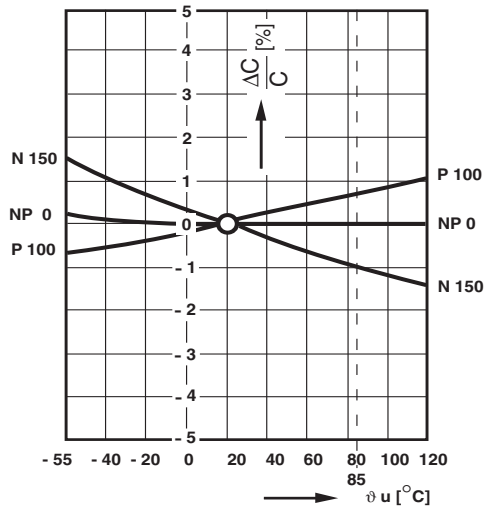
CLASS 1 CERAMIC TYPE
TEMPERATURE COEFFICIENT OF THE CAPACITANCE FOR CLASS 1 CERAMIC CAPACITORS

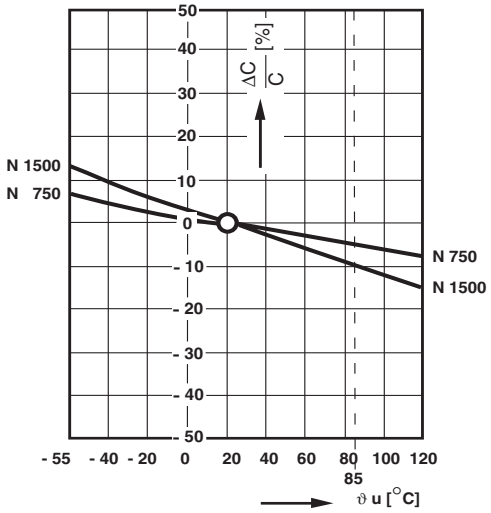
$$\frac{\Delta C}{C}\ [\%] = 100 \bullet \alpha \bullet \Delta\vartheta$$

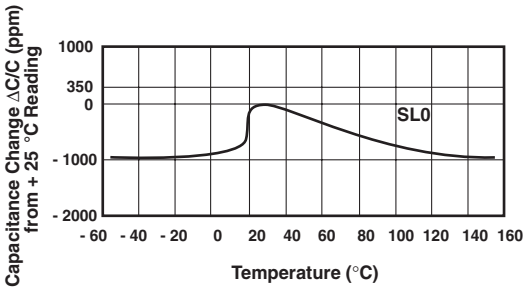
ΔC = Capacitance change

α = Temperature coefficient in $10^{-6}/°C$

ΔJ = Temperature change in °C







VOLTAGE DEPENDENCE OF CAPACITANCE

None

FREQUENCY DEPENDENCE OF CAPACITANCE

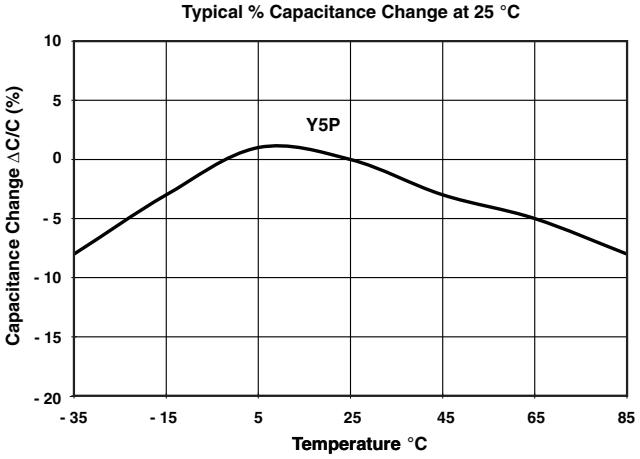
Max. - 2 % at 10 MHz

DISSIPATION FACTOR

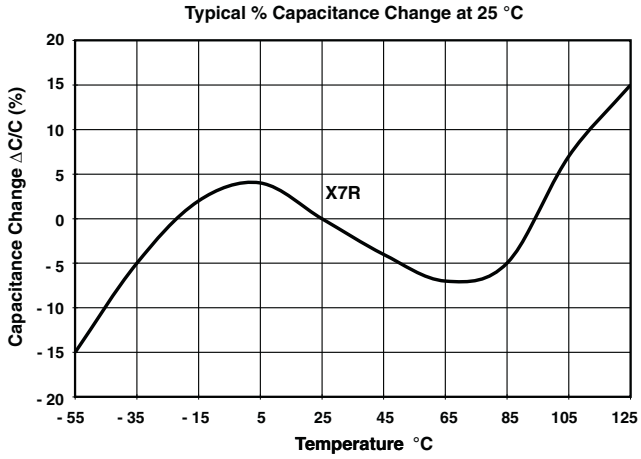
- For values greater than 50 pF: see data sheet.
- For lower values the dissipation factor is calculated according to the type of ceramic (rated temperature coefficient) under consideration of the capacitance acc. to EN 130600.
- The dissipation factor as well as the measuring method to be agreed between manufacturer and user for values lower than 5 pF.

CLASS 2 CERAMIC TYPE

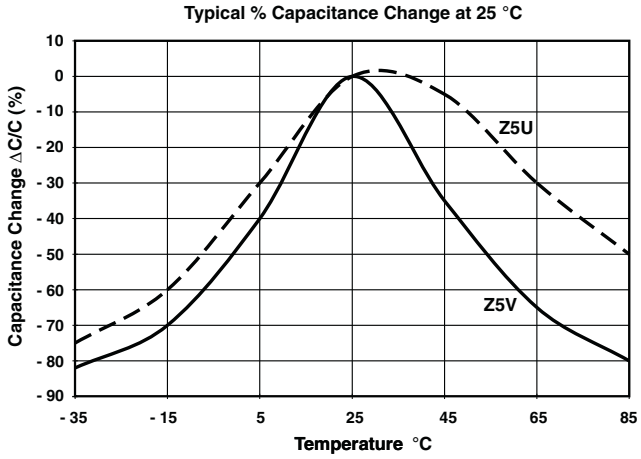
CERAMIC DIELECTRIC: Y5P



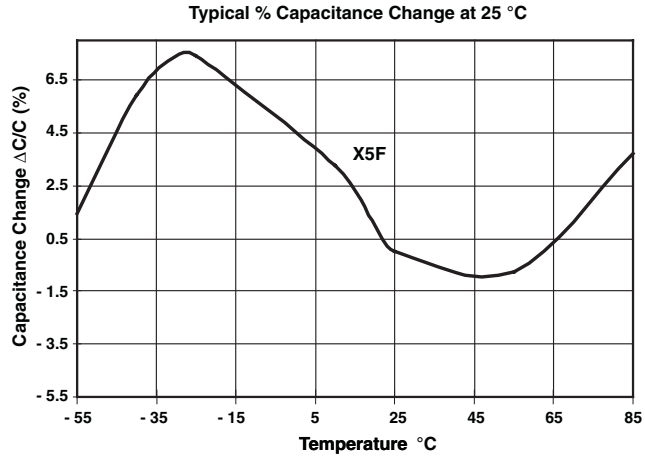
CERAMIC DIELECTRIC: X7R



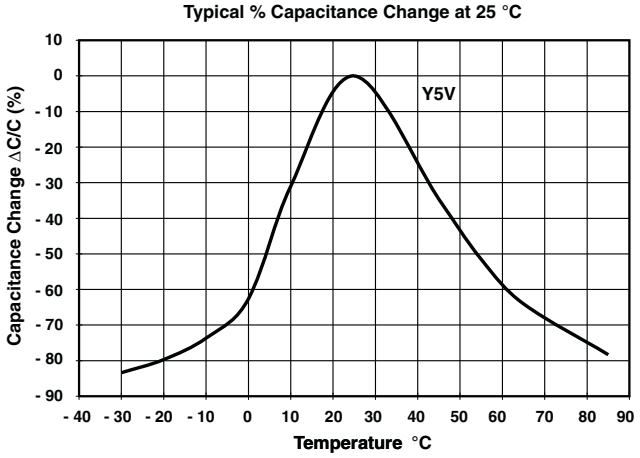
CERAMIC DIELECTRIC: Z5U/Z5V



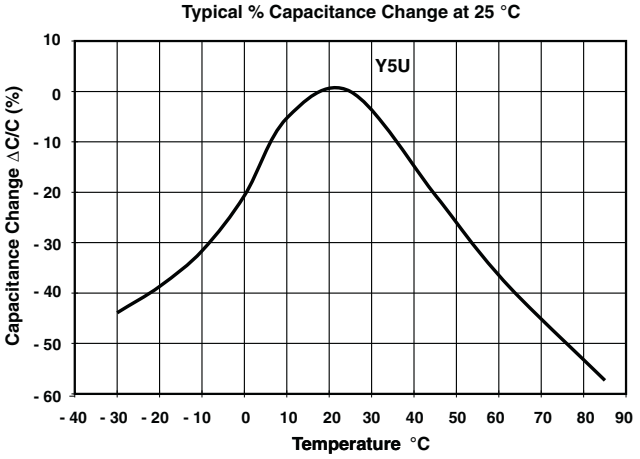
CERAMIC DIELECTRIC: X5F



CERAMIC DIELECTRIC: Y5V



CERAMIC DIELECTRIC: Y5U



CAPACITANCE "AGEING" OF CERAMIC CAPACITORS

Following the final heat treatment, all class 2 ceramic capacitors reduce their capacitance value. According to logarithmic law, this is due to their special crystalline construction. This change is called "ageing". If the capacitors are heat treated (for example when soldering), the capacitance increases again to a higher value deageing, and the ageing process begins again.

Note:
The level of this deageing is dependent on the temperature and the duration of the heat; an almost complete deageing is achieved at 150 °C in one hour. These conditions also form the basis for reference measurements when testing. The capacitance change per time decade (ageing constant) differs for the various types of ceramic, but typical values can be taken from the equations below.

$$k = \frac{100 \bullet (C11 - C12)}{C11 \bullet \log_{10}(t2/t1)}$$

$$C12 = C11 \bullet (1 - k/100 \bullet \log_{10}[t2/t1])$$

t1, t2 = measuring time point (h)

C11, C12 = capacitance values for the times t1, t2

k = ageing constant (%)

REFERENCE MEASUREMENT

Due to ageing, it is necessary to quote an age for reference measurements which can be related to the capacitance with fixed tolerance. According to EN 130700, this time period is 1000 hours.

If the shelf-life of the capacitor is known, the capacitance for t = 1000 h can be calculated with the ageing constant.

In order to avoid the influence of ageing, it is important to deage the capacitors before stress-testing. The following procedure is adopted (see also EN 130700):

Deageing at 125 °C, 1 hour

Storage for 24 hours at normal climate temperature

Initial measurement

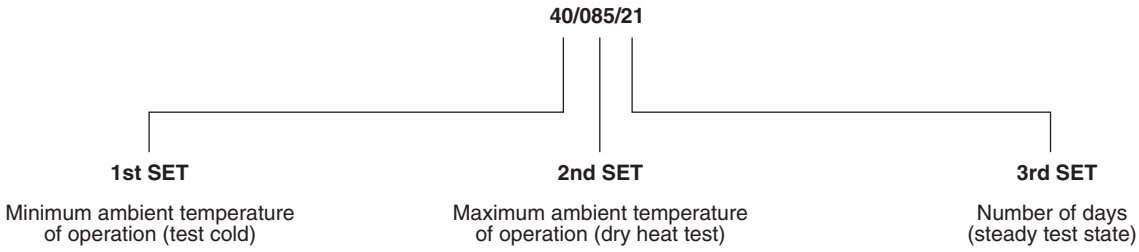
Stress

Deageing at 125 °C, 1 hour

Storage for 24 hours at normal climate temperature

Final measurement

COMPONENT CLIMATIC CATEGORY



The large number of possible combinations of tests and severities may be reduced by the selection of a few standard groupings according to IEC 60068-1

Category examples acc. To IEC 60068-1
25/085/04
25/085/21
40/085/21
55/125/21
55/125/56

First set: Two digits denoting the minimum ambient temperature of operation (Cold test)

65	- 65 °C
55	- 55 °C
40	- 40 °C
25	- 25 °C
10	- 10 °C
00	0 °C
05	+ 5 °C

Second set: Three digits denoting the maximum ambient temperature (Dry heat test)

155	+ 155 °C
125	+ 125 °C
110	+ 110 °C
090	+ 90 °C
085	+ 85 °C
080	+ 80 °C
075	+ 75 °C
070	+ 70 °C
065	+ 65 °C
060	+ 60 °C
055	+ 55 °C

Third set: Two digits denoting the number of days of the damp heat steady state test (Ca)

56	56 Days
21	21 Days
10	10 Days
04	4 Days
00	The component is not required to be exposed to damp heat

STORAGE

The capacitors must not be stored in a corrosive atmosphere, where sulphide or chloride gas, acid, alkali or salt are present. Exposure of the components to moisture, should be avoided. The solderability of the leads is not affected by storage of up to 24 months (temperature + 10 °C to + 40 °C, relative humidity up to 60 % RH). Class 2 Ceramic Dielectric Capacitors are also subject to ageing see previous page.

SOLDERING

SOLDERING SPECIFICATIONS		
Soldering test for capacitors with wire leads: (according to IEC 60068-2-20, solder bath method)		
	SOLDERABILITY	RESISTANCE TO SOLDERING HEAT
Soldering Temperature	(235 ± 5) °C	(260 ± 5) °C
Soldering Duration	(2 ± 0.5) s	(10 ± 1) s
Distance from Component Body	≥ 2 mm	≥ 5mm

SOLDERING RECOMMENDATIONS

Soldering of the component should be achieved using a Sn96.5/Ag3.0/Cu0.5, a Sn60/40 type or a silver-bearing Sn type solder. Ceramic capacitors are very sensitive to rapid changes in temperature (Thermal shock) therefore the solder heat resistance specification (see above table) should not be exceeded. Subjecting the capacitor to excessive heating may result in thermal shocks that can crack the ceramic body. Similarly, excessive heating can cause the internal solder junction to melt.

CLEANING

The components should be cleaned immediately following the soldering operation with vapor degreasers.

SOLVENT RESISTANCE

The coating and marking of the capacitors are resistant to the following test method:

IEC 60068-2-45 (Method XA)

MOUNTING

We do not recommend modifying the lead terminals, e.g. bending or cropping. This action could break the coating or crack the ceramic insert. If however, the lead must be modified in any way, we recommend support of the lead with a clamping fixture next to the coating.

AQL / FIT VALUES / SUPPLIED QUALITY

AQL 0.1 FOR THE SUM OF THE ELECTRIC MAIN FAULTS

- C - Tolerance > 1.5 x Tolerance Limit
- DF > 1.5 x Catalog Value
- RIS < Catalog Value
- Inadequate Dielectric Breakdown
- Interruption

AQL 0.25 FOR THE SUM OF THE MECHANICAL MAIN FAULTS

- Marking wrong or missing
- Dimensions out of Tolerance
- Coating Failure
- Lead Space out of Tolerance
- Poor Solderability of Leads
- Wrong Lead Length

AQL 0.65 FOR SECONDARY FAULTS

- Coating Extension out of Tolerance
- Marking Incomplete
- Tape Dimensions out of Tolerance

Testing in accordance to IEC60410

NOTE

The following agreements are possible on request:

- Lower AQL values
- Confirmed Initial random sampling test with appropriate report
- Report on production test findings
- Agreement on ppm concept

RELIABILITY

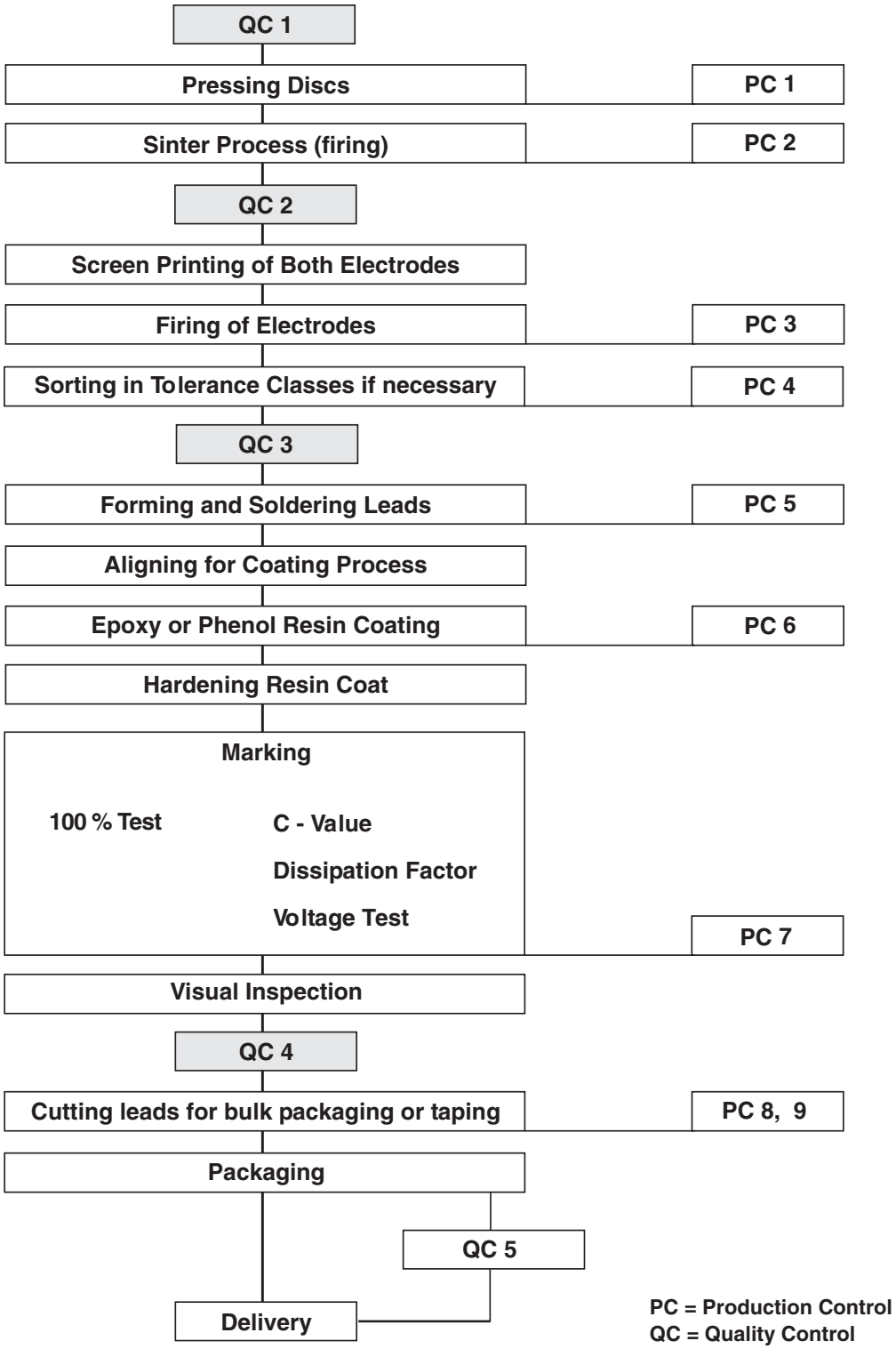
By careful control of the manufacturing process stages, the quality of the product is maintained at the highest possible level. To obtain data on the reliability of our ceramic capacitors, many long-term tests under increased temperature and voltage conditions have been carried out in our laboratories.

Based on the results of these tests, the following can be stated:

Reference Conditions:	Ambient Temperature: (40 ± 2) °C
	Relative Humidity: 90 - 95 %
	Electrical Stress: 0 V Rated Voltage (UR), RFI Safety Cap 100 % Ur
Failure Criteria:	Short Circuit ($R \leq 1$ GΩ) or short circuit ($R \leq 3$ GΩ RFI Safety Caps)
Failure Tests:	Class 1 Capacitors: l = 500 FIT
	Class 2 Capacitors: l = 500 FIT

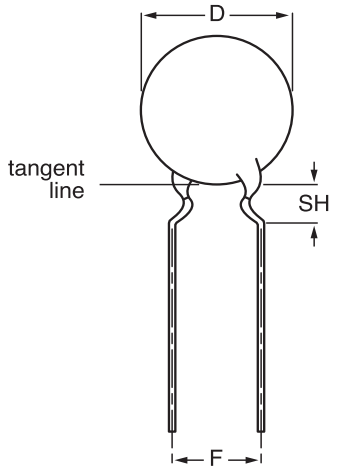
By derating the voltage load, greatly increased reliability can be predicted.
Temperature, up to the maximum category temperature, is not believed to significantly affect the reliability.

PRODUCTION FLOWCHART

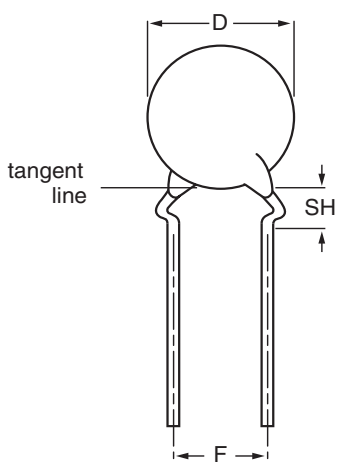


STANDARD LEAD CONFIGURATIONS

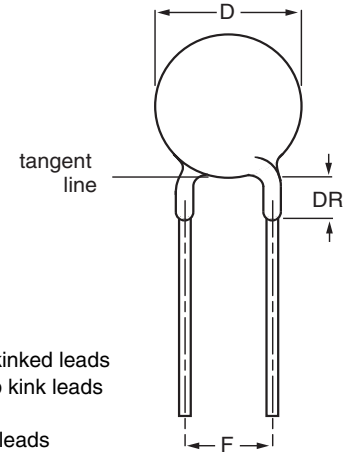
J



K

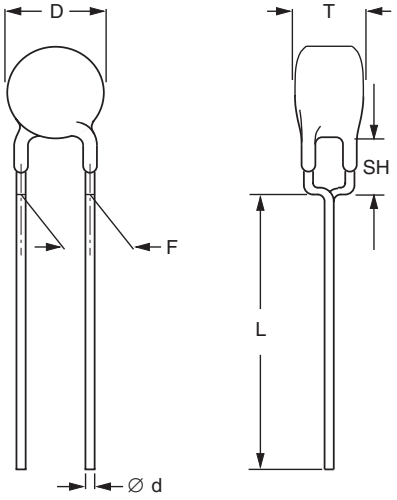


L



J = inside crimp kinked leads
K = outside crimp kink leads
L = straight leads
V = inline kinked leads

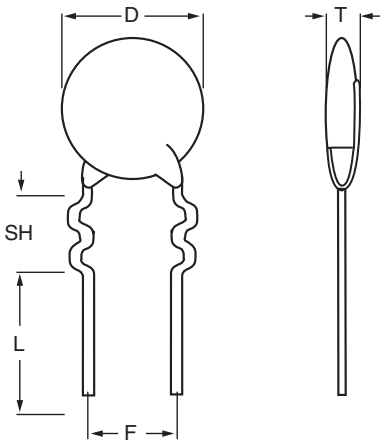
V



D = Diameter
F = Lead Spacing
SH = Seated Height
T = Thickness
L = Lead length
DR = Run Down

NON-STANDARD LEAD STYLES AVAILABLE ON REQUEST

T



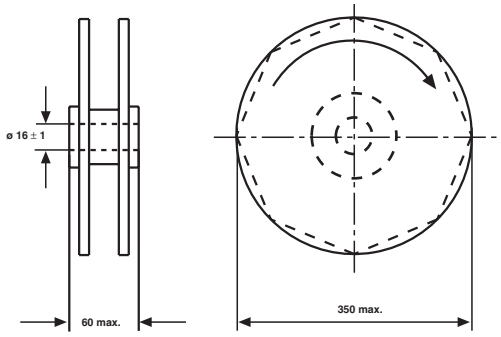
T = double crimp leads

PACKAGING RADIAL TAPE REEL & AMMO PACK dimensions in mm			
DESCRIPTION	**CODE**	**5.0 MM LEAD SPACING 12.7 MM FEED HOLE PITCH**	**7.5 MM LEAD SPACING 15.0 MM FEED HOLE PITCH**
Body Dimension	D	11.0 max.	14.0 max.
Feed Hole Diameter	D_0	4.0 ± 0.2	4.0 ± 0.2
Wire Lead Diameter	d	0.6 ± 0.05	0.60 ± 0.05
Lead End Protrusion	e	1.0 max.	1.0 max.
Lead Spacing	F	5.0 + 0.6/- 0.4	7.5 + 0.6/- 0.4
Height to seating plane (for straight leads)	H_0	20.0 ± 0.5	20.0 ± 0.5
Height to seating plane (for kinked leads)	H_0	16.0 ± 0.5	16.0 ± 0.5
Top of Component Height	H_1	32.0 max.	40.0 max.
Body Inclination	Δh	0 ± 1.0	0 ± 1.0
Rejected Component Cut Height	L	11.0 max.	11.0 max.
Component Pitch	p	12.7 ± 1.0	15.0 ± 1.0
Feed Hole Pitch	P_0	12.7 ± 0.3	15.0 ± 0.3
Feed Hole Off Alignment	P_1	3.85 ± 0.7	3.75 ± 0.7
	P_2	6.35 ± 1.3	7.5 ± 1.5
Plane Deviation	ΔP	1.0 max.	1.0 max.
Overall Tape Thickness	t	0.9 max.	0.9 max.
Overall Tape & Lead Thickness	t_1	1.5 max.	1.5 max.
Carrier Tape Width	W	18.0 + 1.0/- 0.5	18.0 + 1.0/- 0.5
Adhesive Tape Width	W_0	5.0 min.	5.0 min.
Feed Hole Height Off Alignment	W_1	9.0 + 0.75/- 0.5	9.0 + 0.75/- 0.5
Adhesive Tape Margin	W_2	3.0 max.	3.0 max.
Reference Drawing		Fig 1	Fig 1

PACKAGING RADIAL TAPE REEL & AMMO PACK dimensions in mm			
DESCRIPTION	**CODE**	**7.5 MM LEAD SPACING 12.7 MM FEED HOLE PITCH 25.4 MM COMPONENT PITCH**	**10.0 MM LEAD SPACING 12.7 MM FEED HOLE PITCH 25.4 MM COMPONENT PITCH**
Body Dimension	D	22.0 max.	22.0 max.
Feed Hole Diameter	D_0	4.0 ± 0.2	4.0 ± 0.2
Wire Lead Diameter	d	0.6 ± 0.05	0.8 ± 0.05
Lead End Protrusion	e	1.0 max.	1.0 max.
Lead Spacing	F	7.5 + 0.6/- 0.4	10.0 + 0.6/- 0.4
Height to seating plane (for straight leads)	H_0	20.0 ± 0.5	20.0 ± 0.5
Height to seating plane (for kinked leads)	H_0	16.0 ± 0.5	16.0 ± 0.5
Top of Component Height	H_1	43.0 max.	43.0 max.
Body Inclination	Δh	0 ± 1.0	0 ± 1.0
Rejected Component Cut Height	L	11.0 max.	11.0 max.
Component Pitch	p	25.4 ± 1.0	25.4 ± 1.0
Feed Hole Pitch	P_0	12.7 ± 0.3	12.7 ± 0.3
Feed Hole Off Alignment	P_1	8.9 ± 0.7	8.9 ± 0.7
	P_2	12.7 ± 1.5	12.7 ± 1.5
Plane Deviation	ΔP	1.0 max.	1.0 max.
Overall Tape Thickness	t	0.9 max.	0.9 max.
Overall Tape & Lead Thickness	t_1	1.5 max.	1.7 max.
Carrier Tape Width	W	18.0 + 1.0/- 0.5	18.0 + 1.0/- 0.5
Adhesive Tape Width	W_0	5.0 min.	5.0 min.
Feed Hole Height Off Alignment	W_1	9.0 + 0.75/- 0.5	9.0 + 0.75/- 0.5
Adhesive Tape Margin	W_2	3.0 max.	3.0 max.
Reference Drawing		Fig 2	Fig 2

PACKAGING VERSIONS

Reel Packaging



Ammo Packaging

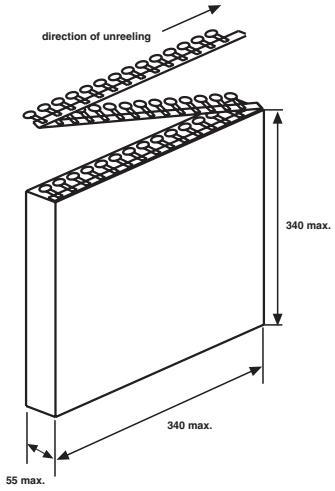


Fig. 1
Illustration for component pitch 12.7 & 15.0 mm
Feed hole pitch 12.7 & 15.0 mm
(12.7 mm for F = 5.0 & 6.4,; 15 mm for F = 5.0, 6.4 & 7.5)

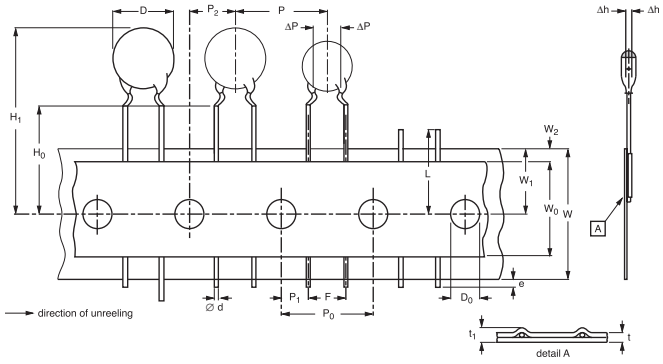
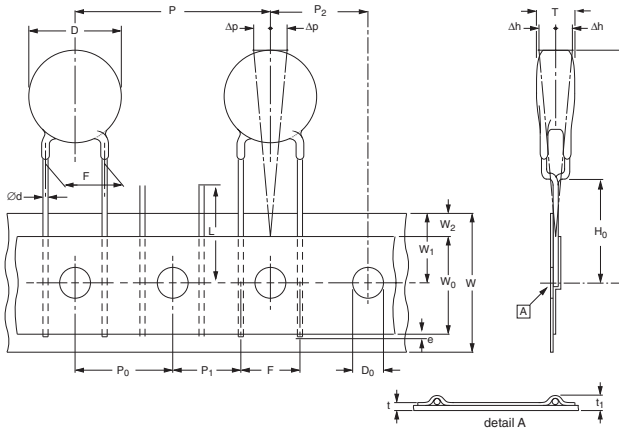


Fig. 2
Illustration for component pitch 25.4 mm
Feed hole pitch 12.7 mm
(for F = 7.5 & 10.0)



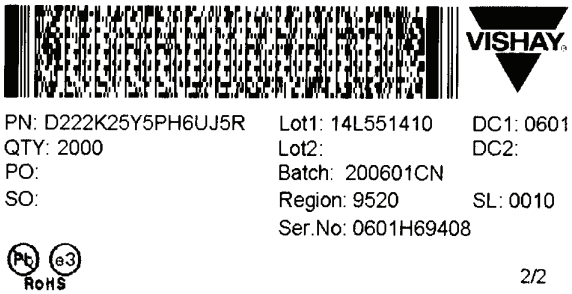
The clear text code is made up of a 16-digit code

CLEAR TEXT ORDERING CODE										
D	**471**	**K**	**20**	**Y5P**	**L**	**6**	**3**	**J**	**5**	**R**
1	2 3 4	5	6 7	8 9 10	11	12	13	14	15	16
Product Type	Capacitance	Capacitance Tolerance	Size Code	Temperature Characteristic	Rated Voltage	Lead Diameter	Packaging/ Lead Length	Lead Style	Lead Spacing	RoHS Compliant
D = general type with phenolic resin coat S = safety recognized or general type, heavy duty with epoxy resin coat F = low dissipation type VY1 = safety recognized with epoxy resin coat VY2 = safety recognized with epoxy resin coat H = HV disc X7R	the first two digits are the significant figures of capacitance and the last digit is a multiplyer as follows: 0 = x 1 1 = x 10 2 = x 100 3 = x 1000 4 = x 10 000 9 = x 0.1	C = ± 0.25 pF D = ± 0.5 pF G = ± 2 % J = ± 5 % K = ± 10 % M = ± 20 % Z = + 80/- 20 %	please see relevant datasheet or page 17	please see relevant datasheet or page 6	E = 25 V F = 50 V H = 100 V L = 500 V N = 1 kV P = 2 kV R = 3 kV U = 6 kV S = X1/Y2 250 V (AC) Q = X1/Y1 250 V (AC)	6 = 0.6 ± 0.05 mm (0.024") 8 = 0.8 ± 0.05 mm (0.031")	3 = bulk 30 ± 5.0 mm (1.18 ± 0.197") 5 = bulk 5.0 ± 0.8 mm (0.197 ± 0.031") T = tape and reel U = ammopack	please see relevant datasheet or page 13	2 = 2.5 mm (0.100") 5 = 5.0 mm (0.200") 6 = 6.4 mm (0.250") 7 = 7.5 mm (0.300") 0 = 10.0 mm (0.375")	

LABELLING

Each reel is provided with a label showing the following details:

Manufacturer, Capacitance, Tolerance, Batch Number, Quantity of Components, Rated Voltage and Dielectric. On special request other designations can be shown. For example:



SMALLEST PACKAGING QUANTITIES (SPQ)						
PACKAGING	PRODUCT FAMILY	SIZE CODE (D)	LEAD SPACE (F)	WORKING VOLTAGE (WV)	STANDARD PACKAGING SPEC.	
					SPQ (PCS)	BOX DIMENSIONS L x W x H (mm)
Bulk	Disc Cap; long lead; (L≥ 25.4 mm)	20 ~ 25	All	All (except 6 kV)	1000	245 x 120 x 65
		29 ~ 39			1000	
		43 ~ 47			1000	
		53 ~ 75			500	
		84 ~ 96			250	
		39 ~ 49		6 kV	500	
		53 ~ 75			250	
	Disc Cap; short lead; (L ≤ 10 mm)	20 ~ 25	All	All	5000	245 x 120 x 65
		29 ~ 39			3000	
		43 ~ 47			2000	
		53 ~ 59			1000	
		63 ~ 84			500	
		96			250	
	Safety Disc; short lead; (L ≤ 10 mm) DN	20 ~ 33	All	250 VAC	3000	245 x 120 x 65
		39 ~ 47			2000	
		53 ~ 59			1000	
		63 ~ 75			500	
		≥ 84			250	
Tape and Reel	Disc Cap	≤ 47	≤ 6.4 mm	< 500 VDC	2500	370 x 370 x 60
				500 ≤ WV ≤ 2000 VDC	2000	
				3000 VDC	1000	
			≥ 7.5 mm	All	1000	
		≥ 53	≤ 6.4 mm		1000	
			≥ 7.5 mm		500	
	Safety Disc DN, VY2	≤ 53	≤ 7.5 mm	250 VAC	1000	
		≥ 59			500	
		All	> 7.5 mm		500	
Ammopack	Disc Cap	≤ 47	≤ 6.4 mm	< 500 VDC	2000	335 x 240 x 50
				500 ≤ WV < 2000 VDC	2000	335 x 290 x 50
				2000 and 3000 VDC	1500	
			≥ 7.5 mm	All	1500	360 x 330 x 55
		≥ 53	≤ 6.4 mm		1500	335 x 290 x 50
			≥ 7.5 mm		1000	
	Safety Disc DN, VY2	≤ 53	≤ 7.5 mm	250 VAC	1000	360 x 330 x 55
		≥ 59			750	
		All	> 7.5 mm		750	

SIZE CODE	
SIZE CODE (CTC)	**DISC DIAMETER (OUTPUT)**
20	5.0 mm max.
25	6.5 mm max.
29	7.5 mm max.
31	8.0 mm max.
33	8.5 mm max.
35	8.9 mm max.
39	10.0 mm max.
41	10.5 mm max.
43	11.0 mm max.
47	12.0 mm max.
49	12.5 mm max.
51	13.0 mm max.
53	13.5 mm max.
59	15.0 mm max.
61	15.5 mm max.
65	16.5 mm max.
69	17.5 mm max.
75	19.0 mm max.
84	21.5 mm max.
93	23.6 mm max.
96	24.5 mm max.

MEASUREMENT

On the basis of the center of the product, measure the thickness with vernier caliper along every direction. Calipering position refers to the figure below. The maximum value is the thickness value.