

Metallized Polyester (PET) Capacitors in PCM 2.5 mm

Special Features

- High volume/capacitance ratio and reduced base
- PCM 2.5 mm
- Self-healing
- According to RoHS 2002/95/EC

Typical Applications

For general DC-applications e.g.

- By-pass
- Blocking
- Coupling and decoupling
- Timing

Construction

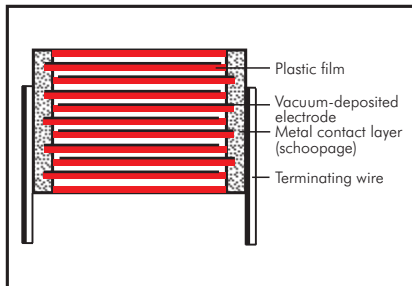
Dielectric:

Polyethylene-terephthalate (PET) film

Capacitor electrodes:

Vacuum-deposited

Internal construction:



Encapsulation:

Solvent-resistant, flame-retardent plastic case with epoxy resin seal, UL 94 V-0

Terminations:

Tinned wire.

Marking:

Colour: Red. Marking: Silver.

Epoxy resin seal: Yellow

Electrical Data

Capacitance range:

1000 pF to 1.0 μ F (E12-values on request)

Rated voltages:

50 VDC, 63 VDC, 100 VDC, 250 VDC

Capacitance tolerances:

$\pm 20\%$, $\pm 10\%$ ($\pm 5\%$ available subject to special enquiry)

Operating temperature range:

-55° C to $+100^{\circ}$ C

Test specifications:

In accordance with IEC 60384-2 and EN 130400

Climatic test category:

55/100/21 in accordance with IEC

Insulation resistance at $+20^{\circ}$ C:

U_r	U_{test}	$C \leq 0.33 \mu F$	$0.33 \mu F < C \leq 1.0 \mu F$
50 VDC	10 V	$\geq 3.75 \times 10^3 M\Omega$ (mean value: $1 \times 10^4 M\Omega$)	$\geq 1250 \text{ sec } (M\Omega \times \mu F)$ (mean value: 3000 sec)
63 VDC	50 V	$\geq 3.75 \times 10^3 M\Omega$ (mean value: $1 \times 10^4 M\Omega$)	$\geq 1250 \text{ sec } (M\Omega \times \mu F)$ (mean value: 3000 sec)
≥ 100 VDC	100 V	$\geq 1 \times 10^4 M\Omega$ (mean value: $2 \times 10^4 M\Omega$)	–

Measuring time: 1 min.

Test voltage: $1.6 U_r$, 2 sec.

Maximum pulse rise time:

Capacitance pF/ μ F	Pulse rise time V/ μ sec max. operation/test
1000 ... 6800	100 / 1000
0.01 ... 0.022	50 / 500
0.033 ... 0.068	30 / 300
0.1 ... 0.33	20 / 200
0.47 ... 1.0	15 / 150

for pulses equal to the rated voltage

Dissipation factors at $+20^{\circ}$ C: $\tan \delta$

at f	$C \leq 0.1 \mu F$	$0.1 \mu F < C \leq 1.0 \mu F$
1 kHz	$\leq 8 \times 10^{-3}$	$\leq 8 \times 10^{-3}$
10 kHz	$\leq 15 \times 10^{-3}$	$\leq 15 \times 10^{-3}$
100 kHz	$\leq 30 \times 10^{-3}$	–

Voltage derating:

A voltage derating factor of 1.25 % per K must be applied from $+85^{\circ}$ C for DC voltages and from $+75^{\circ}$ C for AC voltages.

Reliability:

Operational life > 300000 hours

Failure rate < 2 fit ($0.5 \times U_r$ and 40° C)

Mechanical Tests

Pull test on leads:

10 N in direction of leads according to IEC 60068-2-21

Vibration:

6 hours at 10 ... 2000 Hz and 0.75 mm displacement amplitude or 10 g in accordance with IEC 60068-2-6

Low air density:

1kPa = 10 mbar in accordance with IEC 60068-2-13

Bump test:

4000 bumps at 390 m/sec² in accordance with IEC 60068-2-29

Packing

Available taped and reeled.

Detailed taping information and graphs at the end of the catalogue.

For further details and graphs please refer to Technical Information.

Continuation

General Data

Capacitance	50 VDC/30 VAC*				63 VDC/40 VAC*				100 VDC/63 VAC*				250 VDC/160 VAC*			
	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**
1000 pF	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5
1500 „	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5
2200 „	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5
3300 „	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5
4700 „	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5
6800 „	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5
0.01 µF	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5
0.015 „	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5
0.022 „	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5
0.033 „	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	3	7.5	4.6	2.5
0.047 „	2.5	5.5	4.6	2.5	2.5	7	4.6	2.5	2.5	7	4.6	2.5	3.8	8.5	4.6	2.5
0.068 „	2.5	5.5	4.6	2.5	3	7.5	4.6	2.5	3	7.5	4.6	2.5	4.6	9	4.6	2.5
0.1 µF	2.5	5.5	4.6	2.5	3	7.5	4.6	2.5	3	7.5	4.6	2.5	5.5	10	4.6	2.5
0.15 „	3	7.5	4.6	2.5	3	7.5	4.6	2.5	3.8	8.5	4.6	2.5				
0.22 „	3	7.5	4.6	2.5	3	7.5	4.6	2.5	4.6	9	4.6	2.5				
0.33 „	3.8	8.5	4.6	2.5	3.8	8.5	4.6	2.5	5.5	10	4.6	2.5				
0.47 „	4.6	9	4.6	2.5	4.6	9	4.6	2.5								
0.68 „	4.6	9	4.6	2.5	5.5	10	4.6	2.5								
1.0 µF	5.5	10	4.6	2.5												

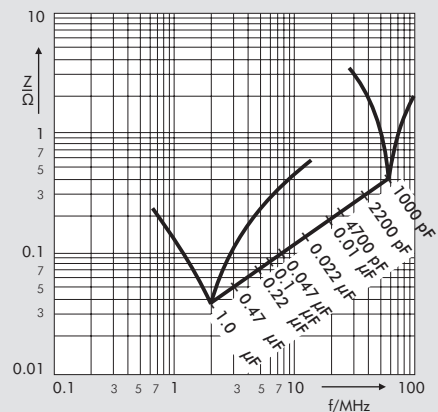
* AC voltage: $f = 50 \text{ Hz}$; $1.4 \times U_{\text{rms}} + \text{UDC} \leq U_r$

** PCM = Printed circuit module = lead spacing

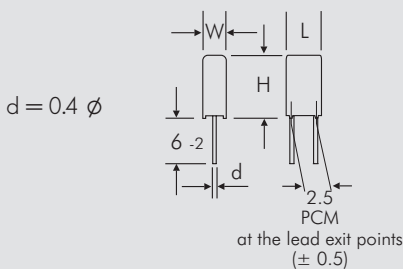
New range.

Dims. in mm.

Taped version see page 100.



Impedance change with frequency (general guide).



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Recommendation for Processing and Application of Through-Hole Capacitors

Soldering Process

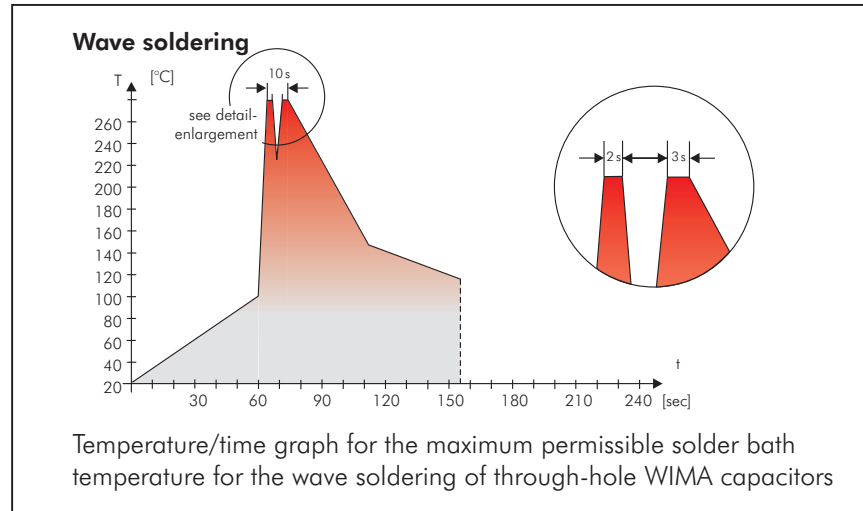
A preheating of through-hole WIMA capacitors is allowed for temperatures $T_{\max} < 100^{\circ}\text{C}$. In practice a preheating duration of $t < 5$ min. has been proven to be best.

Single wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $t < 5$ sec

Double wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $2 \times t < 3$ sec



WIMA Quality and Environmental Philosophy

ISO 9001:2000 Certification

ISO 9001:2000 is an international basic standard of quality assurance systems for all branches of industry. The approval according to ISO 9001:2000 of our factories by the VDE inspectorate certifies that organisation, equipment and monitoring of quality assurance in our factories correspond to internationally recognized standards.

WIMA WPCS

The WIMA Process Control System (WPCS) is a quality surveillance and optimization system developed by WIMA. WPCS is a major part of the quality-oriented WIMA production. Points of application of WPCS during production process:

- incoming material inspection
- metallization
- film inspection
- schoopage
- pre-healing
- lead attachment
- cast resin preparation/encapsulation
- 100% final inspection
- AQL check

WIMA Environmental Policy

All WIMA capacitors, irrespective of whether through-hole devices or SMD, are made of environmentally friendly materials. Neither during manufacture nor in the product itself any toxic substances are used, e.g.

- Lead
- PCB
- CFC
- Hydrocarbon chloride
- Chromium 6+
- PBB/PBDE
- Arsenic
- Cadmium
- Mercury
- etc.

We merely use pure, recyclable materials for packing our components, such as:

- carton
- cardboard
- adhesive tape made of paper
- polystyrene

We almost completely refrain from using packing materials such as:

- foamed polystyrene (Styropor®)
- adhesive tapes made of plastic
- metal clips

RoHS Compliance

According to the RoHS Directive 2002/95/EC certain hazardous substances like e.g. lead, cadmium, mercury must not be used any longer in electronic equipment as of July 1st, 2006. For the sake of the environment WIMA has refrained from using such substances since years already.



WIMA Kondensatoren sind bleifrei konform RoHS 2002/95/EG

WIMA capacitors are lead free in accordance with RoHS 2002/95/EC

Tape for lead-free WIMA capacitors

ISO 14001:2005

WIMA's environmental management has been established in accordance with the guidelines of ISO 14001. The certification is under preparation and is expected to be accomplished by June 2006.

Typical Dimensions for Taping Configuration

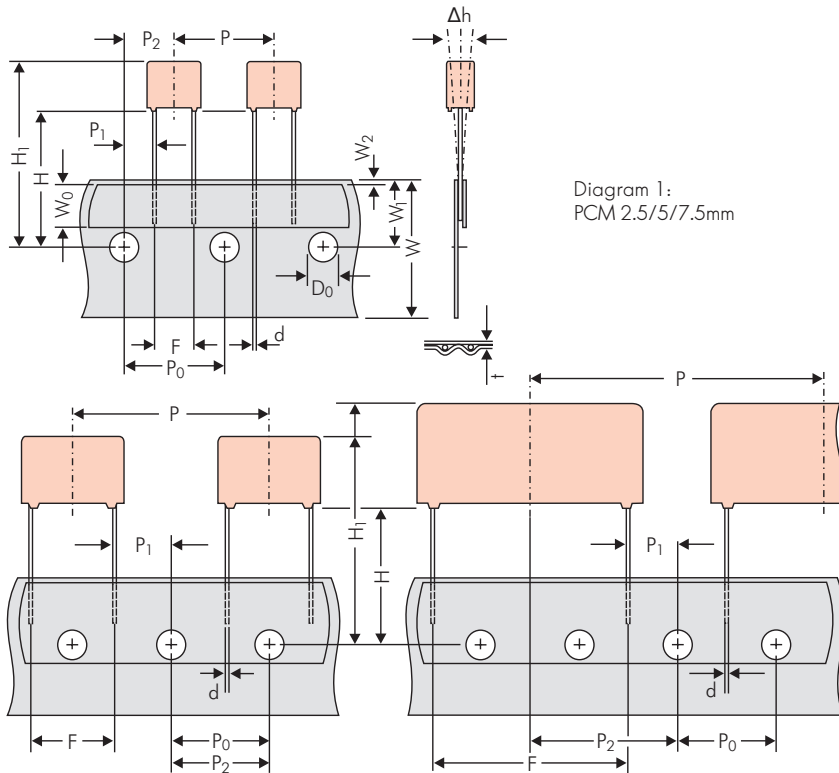


Diagram 2: PCM 10/15 mm

Diagram 3: PCM 22.5 and 27.5*mm

*PCM 27.5 taping possible with two feed holes between components

Designation	Symbol	Dimensions for Radial Taping						
		PCM 2.5 taping	PCM 5 taping	PCM 7.5 taping	PCM 10 taping*	PCM 15 taping*	PCM 22.5 taping	PCM 27.5 taping
Carrier tape width	W	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5
Hold-down tape width	W ₀	6.0 for hot-sealing adhesive tape	6.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape
Hole position	W ₁	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5
Hold-down tape position	W ₂	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.
Feed hole diameter	D ₀	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2
Pitch of component	P	12.7 ±1.0	12.7 ±1.0	12.7 ±1.0	25.4 ±1.0	25.4 ±1.0	38.1 ±1.5	38.1 ±1.5 or 50.8 ±1.5
Feed hole pitch	P ₀	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch
Feed hole centre to lead	P ₁	5.1 ±0.5	3.85 ±0.7	2.6 ±0.7	7.7 ±0.7	5.2 ±0.7	7.8 ±0.7	5.3 ±0.7
Hole centre to component centre	P ₂	6.35 ±1.3	6.35 ±1.3	6.35 ±1.3	12.7 ±1.3	12.7 ±1.3	19.05 ±1.3	19.05 ±1.3
Feed hole centre to bottom edge of the component	H _▲	16.5 ±0.3 18.5 ±0.5	16.5 ±0.3 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5
Feed hole centre to top edge of the component	H ₁	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 24.5 to 31.5	H+H _{component} < H ₁ 25.0 to 31.5	H+H _{component} < H ₁ 26.0 to 37.0	H+H _{component} < H ₁ 30.0 to 43.0	H+H _{component} < H ₁ 35.0 to 45.0
Lead spacing at upper edge of carrier tape	F	2.5 ±0.5	5.0 ^{+0.8} _{-0.2}	7.5 ±0.8	10.0 ±0.8	15 ±0.8	22.5 ±0.8	27.5 ±0.8
Lead diameter	d	0.4 ±0.05	0.5 ±0.05	0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05} or 1.0 ^{+0.1} _{-0.05}
Component alignment	Δh	± 2.0 max.	± 2.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.
Total tape thickness	t	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2
Package (see also page 101)	▲	ROLL/AMMO			AMMO			
		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 } depending on comp. dimensions		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 or 66 ±2	REEL ø 500 max. ø 25 ±1	B 60 ±2 68 ±2 } depending on PCM and component dimensions
Unit		see details page 103.						

▲ Please give „H“ dimensions and desired packaging type when ordering.

• Diameter of leads see General Data.

* PCM 10 and PCM 15 can be crimped to PCM 7.5.

Position of components according to PCM 7.5 (sketch 11). P₀ = 12.7 or 15.0 is possible

Dims in mm.

Please clarify customer-specific deviations with the manufacturer.

Polypropylene (PP) Film and Foil Capacitors for Pulse Applications in PCM 5 mm

Special Features

- Pulse duty construction
- Close tolerances up to $\pm 2.5\%$ ($\pm 1\%$ on request)
- Very low dissipation factor
- Negative capacitance change versus temperature
- Very low dielectric absorption
- According to RoHS 2002/95/EC

Typical Applications

For high frequency applications e.g.

- Sample and hold
- Timing
- LC-Filtering
- Oscillating circuits
- Audio equipment

Construction

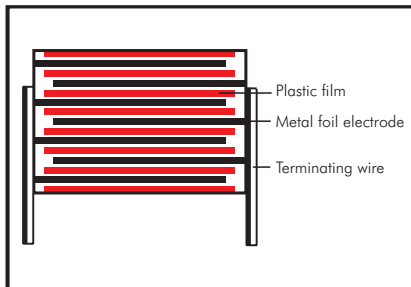
Dielectric:

Polypropylene (PP) film

Capacitor electrodes:

Metal foil

Internal construction:



Encapsulation:

Solvent-resistant, flame-retardent plastic case with epoxy resin seal, UL 94 V-0

Terminations:

Tinned wire.

Marking:

Colour: Red. Marking: Black.
Epoxy resin seal: Yellow

Electrical Data

Capacitance range:

33 pF to 0.033 μ F (E12-values on request)

Rated voltages:

63 VDC, 100 VDC, 250 VDC, 400 VDC,
630 VDC, 800 VDC, 1000 VDC

Capacitance tolerances:

$\pm 10\%$, $\pm 5\%$, $\pm 2.5\%$ ($\pm 1\%$ available subject to special enquiry)

Operating temperature range:

-55°C to $+100^\circ\text{C}$

Test specifications:

In accordance with IEC 60384-13 and EN 131 800

Climatic test category:

55/100/56 in accordance with IEC

Insulation resistance at $+20^\circ\text{C}$:

$\geq 5 \times 10^5 \text{ M}\Omega$

(mean value: $1 \times 10^6 \text{ M}\Omega$)

Measuring voltage:

$U_r = 63 \text{ V}$; $U_{\text{test}} = 50 \text{ V}/1 \text{ min.}$

$U_r \geq 100 \text{ V}$; $U_{\text{test}} = 100 \text{ V}/1 \text{ min.}$

Dissipation factors at $+20^\circ\text{C}$: $\tan \delta$

at f	$C \leq 1000 \text{ pF}$	$1000 \text{ pF} < C \leq 4700 \text{ pF}$	$C > 4700 \text{ pF}$
1 kHz	$\leq 3 \times 10^{-4}$	$\leq 4 \times 10^{-4}$	$\leq 4 \times 10^{-4}$
10 kHz	$\leq 3 \times 10^{-4}$	$\leq 4 \times 10^{-4}$	$\leq 4 \times 10^{-4}$
100 kHz	$\leq 4 \times 10^{-4}$	$\leq 5 \times 10^{-4}$	–
1 MHz	$\leq 10 \times 10^{-4}$	–	–

Test voltage: $2 U_r$, 2 sec.

Maximum pulse rise time:

1000 V/ μ sec for pulses equal to the rated voltage

Dielectric absorption:

0.05%

Temperature coefficient:

$-200 \times 10^{-6}/^\circ\text{C}$ (typical)

Voltage derating:

A voltage derating factor of 1.35 % per K must be applied from $+85^\circ\text{C}$ for DC voltages and from $+75^\circ\text{C}$ for AC voltages

Reliability:

Operational life > 300 000 hours

Failure rate < 5 fit ($0.5 \times U_r$ and 40°C)

Mechanical Tests

Pull test on leads:

10 N in direction of leads according to IEC 60068-2-21

Vibration:

6 hours at 10 ... 2000 Hz and 0.75 mm displacement amplitude or 10 g in accordance with IEC 60068-2-6

Low air density:

1 kPa = 10 mbar in accordance with IEC 60068-2-13

Bump test:

4000 bumps at 390 m/sec² in accordance with IEC 60068-2-29

Packing

Available taped and reeled.

Detailed taping information and graphs at the end of the catalogue.

For further details and graphs please refer to Technical Information.

Continuation

General Data

Capacitance	63 VDC/40 VAC*				100 VDC/63 VAC*				250 VDC/160 VAC*				400 VDC/220 VAC*				630 VDC/250 VAC*				800 VDC/250 VAC*				1000 VDC/250 VAC**			
	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**
33 pF	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
47 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
68 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
100 pF	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5
150 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5
220 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5
330 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5
470 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	5.5	7	7.2	5	5.5	7	7.2	5
680 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	5.5	7	7.2	5	5.5	7	7.2	5
1000 pF	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	5.5	7	7.2	5	6.5	8	7.2	5
1500 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	5.5	7	7.2	5	7.2	8.5	7.2	5
2200 "	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	5.5	7	7.2	5	6.5	8	7.2	5	8.5	10	7.2	5
3300 "	4.5	6	7.2	5	5.5	7	7.2	5	5.5	7	7.2	5	5.5	7	7.2	5	6.5	8	7.2	5	7.2	8.5	7.2	5				
4700 "	4.5	6	7.2	5	5.5	7	7.2	5	5.5	7	7.2	5	6.5	8	7.2	5	6.5	8	7.2	5	8.5	10	7.2	5				
6800 "	4.5	6	7.2	5	5.5	7	7.2	5	6.5	8	7.2	5	7.2	8.5	7.2	5	7.2	8.5	7.2	5								
0.01 μF	5.5	7	7.2	5	6.5	8	7.2	5	7.2	8.5	7.2	5	8.5	10	7.2	5												
0.015 "	6.5	8	7.2	5	7.2	8.5	7.2	5	8.5	10	7.2	5																
0.022 "	7.2	8.5	7.2	5	8.5	10	7.2	5																				
0.033 "	8.5	10	7.2	5																								

* AC voltage: $f \leq 1000 \text{ Hz}$; $1.4 \times U_{\text{rms}} + \text{UDC} \leq U_r$

** PCM = Printed circuit module = lead spacing.

New values and box sizes.

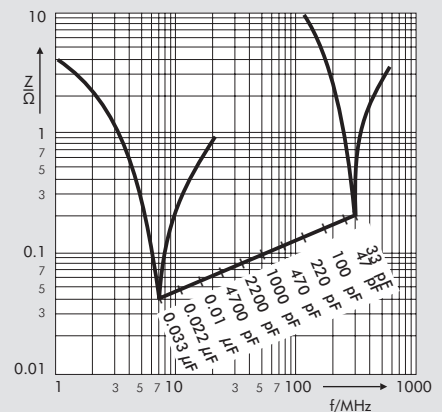
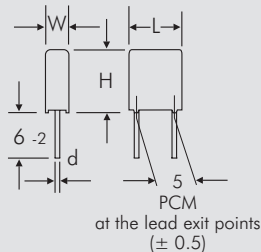
E12 values and individual values available from 27 pF up on request.

Dims. in mm.

Taped version see page 100.

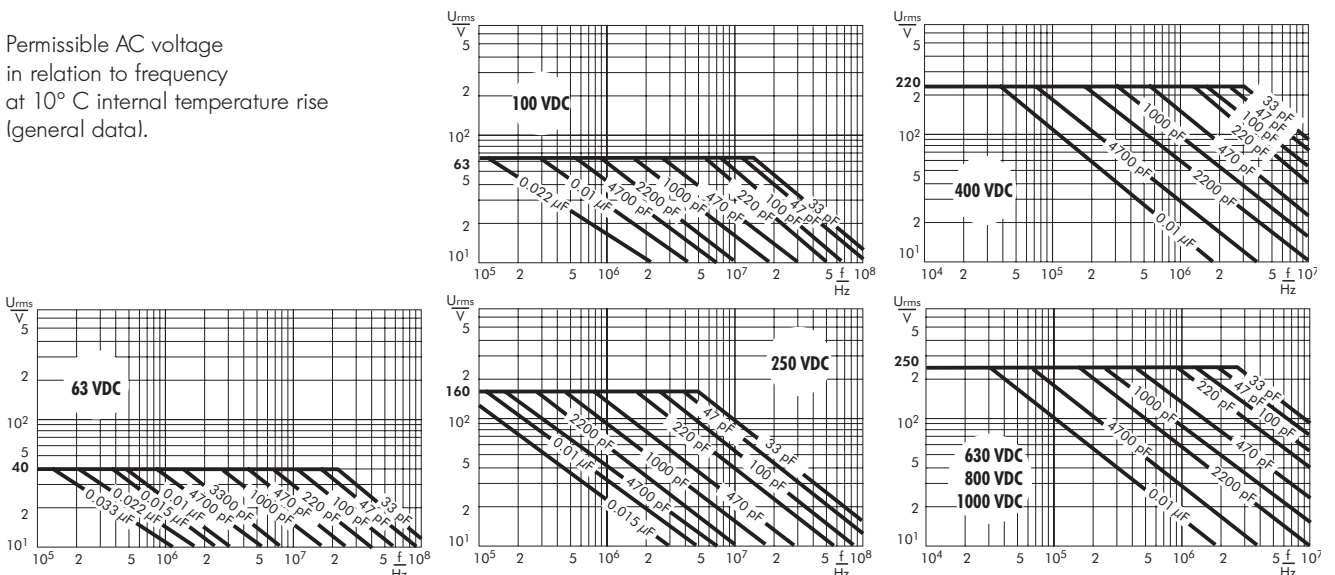
$$d = 0.5 \phi$$

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Impedance change with frequency (general guide).

Permissible AC voltage in relation to frequency at 10° C internal temperature rise (general data).



Recommendation for Processing and Application of Through-Hole Capacitors

Soldering Process

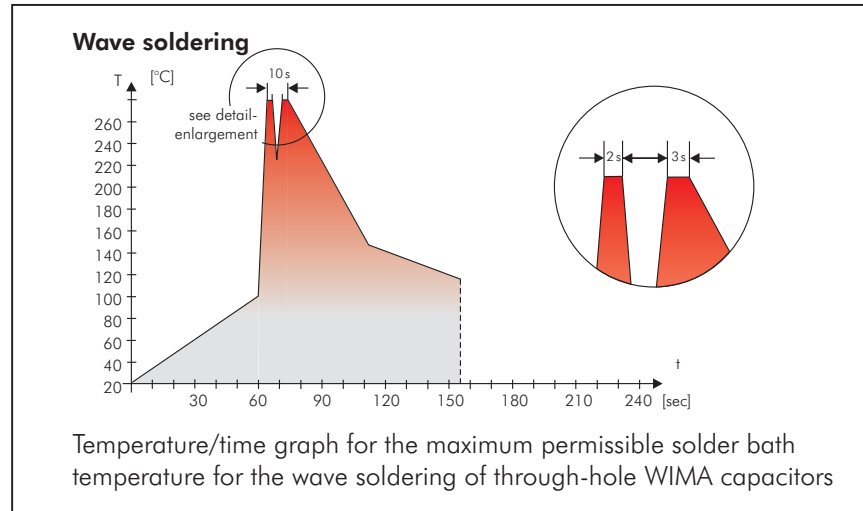
A preheating of through-hole WIMA capacitors is allowed for temperatures $T_{\max} < 100^{\circ}\text{C}$. In practice a preheating duration of $t < 5$ min. has been proven to be best.

Single wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $t < 5$ sec

Double wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $2 \times t < 3$ sec



WIMA Quality and Environmental Philosophy

ISO 9001:2000 Certification

ISO 9001:2000 is an international basic standard of quality assurance systems for all branches of industry. The approval according to ISO 9001:2000 of our factories by the VDE inspectorate certifies that organisation, equipment and monitoring of quality assurance in our factories correspond to internationally recognized standards.

WIMA WPCS

The WIMA Process Control System (WPCS) is a quality surveillance and optimization system developed by WIMA. WPCS is a major part of the quality-oriented WIMA production. Points of application of WPCS during production process:

- incoming material inspection
- metallization
- film inspection
- schoopage
- pre-healing
- lead attachment
- cast resin preparation/encapsulation
- 100% final inspection
- AQL check

WIMA Environmental Policy

All WIMA capacitors, irrespective of whether through-hole devices or SMD, are made of environmentally friendly materials. Neither during manufacture nor in the product itself any toxic substances are used, e.g.

- Lead
- PCB
- CFC
- Hydrocarbon chloride
- Chromium 6+
- PBB/PBDE
- Arsenic
- Cadmium
- Mercury
- etc.

We merely use pure, recyclable materials for packing our components, such as:

- carton
- cardboard
- adhesive tape made of paper
- polystyrene

We almost completely refrain from using packing materials such as:

- foamed polystyrene (Styropor®)
- adhesive tapes made of plastic
- metal clips

RoHS Compliance

According to the RoHS Directive 2002/95/EC certain hazardous substances like e.g. lead, cadmium, mercury must not be used any longer in electronic equipment as of July 1st, 2006. For the sake of the environment WIMA has refrained from using such substances since years already.



WIMA Kondensatoren sind bleifrei konform RoHS 2002/95/EG

WIMA capacitors are lead free in accordance with RoHS 2002/95/EC

Tape for lead-free WIMA capacitors

ISO 14001:2005

WIMA's environmental management has been established in accordance with the guidelines of ISO 14001. The certification is under preparation and is expected to be accomplished by June 2006.

Typical Dimensions for Taping Configuration

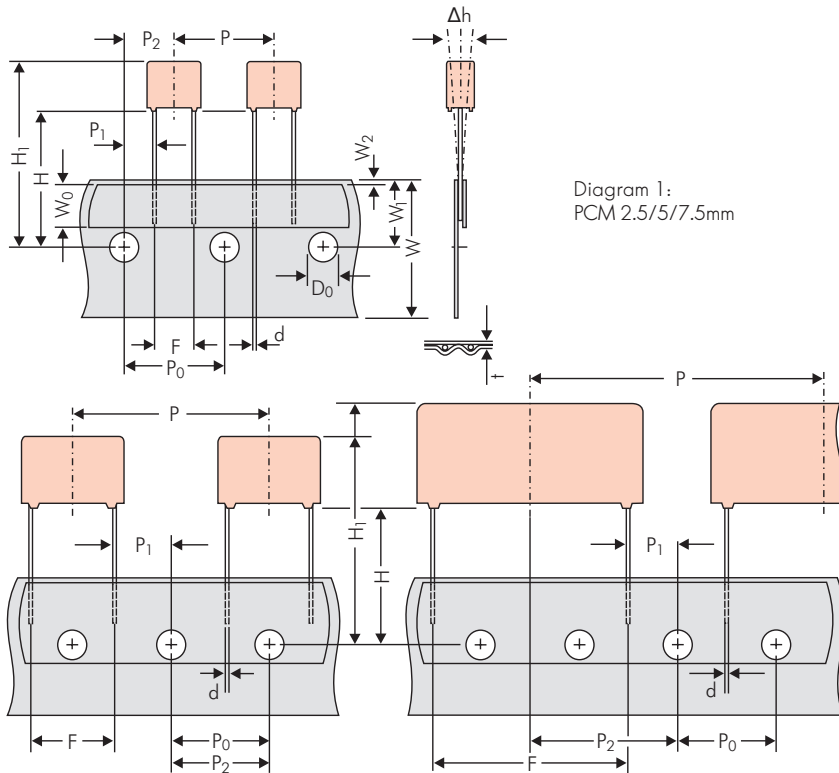


Diagram 2: PCM 10/15 mm

Diagram 3: PCM 22.5 and 27.5*mm

*PCM 27.5 taping possible with two feed holes between components

Designation	Symbol	Dimensions for Radial Taping						
		PCM 2.5 taping	PCM 5 taping	PCM 7.5 taping	PCM 10 taping*	PCM 15 taping*	PCM 22.5 taping	PCM 27.5 taping
Carrier tape width	W	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5
Hold-down tape width	W ₀	6.0 for hot-sealing adhesive tape	6.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape
Hole position	W ₁	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5
Hold-down tape position	W ₂	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.
Feed hole diameter	D ₀	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2
Pitch of component	P	12.7 ±1.0	12.7 ±1.0	12.7 ±1.0	25.4 ±1.0	25.4 ±1.0	38.1 ±1.5	38.1 ±1.5 or 50.8 ±1.5
Feed hole pitch	P ₀	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch
Feed hole centre to lead	P ₁	5.1 ±0.5	3.85 ±0.7	2.6 ±0.7	7.7 ±0.7	5.2 ±0.7	7.8 ±0.7	5.3 ±0.7
Hole centre to component centre	P ₂	6.35 ±1.3	6.35 ±1.3	6.35 ±1.3	12.7 ±1.3	12.7 ±1.3	19.05 ±1.3	19.05 ±1.3
Feed hole centre to bottom edge of the component	H _▲	16.5 ±0.3 18.5 ±0.5	16.5 ±0.3 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5
Feed hole centre to top edge of the component	H ₁	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 24.5 to 31.5	H+H _{component} < H ₁ 25.0 to 31.5	H+H _{component} < H ₁ 26.0 to 37.0	H+H _{component} < H ₁ 30.0 to 43.0	H+H _{component} < H ₁ 35.0 to 45.0
Lead spacing at upper edge of carrier tape	F	2.5 ±0.5	5.0 ^{+0.8} _{-0.2}	7.5 ±0.8	10.0 ±0.8	15 ±0.8	22.5 ±0.8	27.5 ±0.8
Lead diameter	d	0.4 ±0.05	0.5 ±0.05	0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05} or 1.0 ^{+0.1} _{-0.05}
Component alignment	Δh	± 2.0 max.	± 2.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.
Total tape thickness	t	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2
Package (see also page 1011)	▲	ROLL/AMMO			AMMO			
		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 } depending on comp. dimensions		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 or 66 ±2	REEL ø 500 max. ø 25 ±1	B 60 ±2 68 ±2 } depending on PCM and component dimensions
Unit		see details page 103.						

▲ Please give „H“ dimensions and desired packaging type when ordering.

• Diameter of leads see General Data.

* PCM 10 and PCM 15 can be crimped to PCM 7.5.

Position of components according to PCM 7.5 (sketch 11). P₀ = 12.7 or 15.0 is possible

Dims in mm.

Please clarify customer-specific deviations with the manufacturer.

Polyester (PET) Film and Foil Capacitors for Pulse Applications in PCM 5 mm

Special Features

- Pulse duty construction
- According to RoHS 2002/95/EC

Typical Applications

For general DC-applications e.g.

- Coupling
- Decoupling

Construction

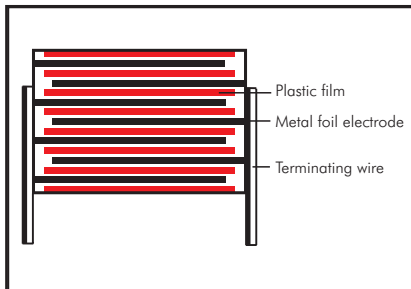
Dielectric:

Polyethylene-terephthalate (PET) film

Capacitor electrodes:

Metal foil

Internal construction:



Encapsulation:

Solvent-resistant, flame-retardent plastic case with epoxy resin seal, UL 94 V-0

Terminations:

Tinned wire.

Marking:

Colour: Red. Marking: Silver.

Epoxy resin seal: Yellow.

Electrical Data

Capacitance range:

220 pF to 0.047 μ F (E12-values on request)

Rated voltages:

100 VDC, 250 VDC, 400 VDC

Capacitance tolerances:

$\pm 20\%$, $\pm 10\%$, $\pm 5\%$

Operating temperature range:

-55° C to $+100^{\circ}$ C

Test specifications:

In accordance with IEC 60384-11 and EN 130 100

Climatic test category:

55/100/56 in accordance with IEC

Insulation resistance at $+20^{\circ}$ C:

$\geq 3 \times 10^4$ M Ω

(mean value: 8×10^5 M Ω)

Measuring voltage: 100 V/1 min.

Test voltage: $2 U_r$, 2 sec.

Maximum pulse rise time:

1000 V/ μ sec for pulses equal to the rated voltage

Dissipation factors at $+20^{\circ}$ C: $\tan \delta$

at f	$C \leq 0.047 \mu\text{F}$
1 kHz	$\leq 7 \times 10^{-3}$
10 kHz	$\leq 15 \times 10^{-3}$
100 kHz	$\leq 20 \times 10^{-3}$

Voltage derating:

A voltage derating factor of 1.25 % per K must be applied from $+85^{\circ}$ C for DC voltages and from $+75^{\circ}$ C for AC voltages.

Reliability:

Operational life > 300 000 hours

Failure rate < 5 fit ($0.5 \times U_r$ and 40° C)

Mechanical Tests

Pull test on leads:

10 N in direction of leads according to IEC 60068-2-21

Vibration:

6 hours at 10 ... 2000 Hz and 0.75 mm displacement amplitude or 10 g in accordance with IEC 60068-2-6

Low air density:

1 kPa = 10 mbar in accordance with IEC 60068-2-13

Bump test:

4000 bumps at 390 m/sec² in accordance with IEC 60068-2-29

Packing

Available taped and reeled.

Detailed taping information and graphs at the end of the catalogue.

For further details and graphs please refer to Technical Information.

Continuation

General Data

Capacitance	100 VDC/63 VAC*				250 VDC/160 VAC*				400 VDC/200 VAC*			
	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**
220 pF	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
330 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
470 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
680 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
1000 pF	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
1500 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
2200 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
3300 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
4700 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
6800 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	3	7.5	7.2	5
0.01 μF	3	7.5	7.2	5	3	7.5	7.2	5	3.5	8.5	7.2	5
0.015 "	3.5	8.5	7.2	5	3.5	8.5	7.2	5	4.5	9.5	7.2	5
0.022 "	4.5	8.5	7.2	5	4.5	8.5	7.2	5	5.5	11.5	7.2	5
0.033 "	5.5	11.5	7.2	5	5.5	11.5	7.2	5	7.2	13	7.2	5
0.047 "	7.2	13	7.2	5	7.2	13	7.2	5				

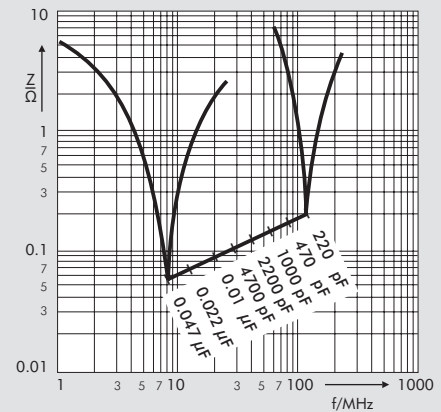
* AC voltage: $f = 50 \text{ Hz}; 1.4 \times U_{\text{rms}} + \text{UDC} \leq U_r$

** PCM = Printed circuit module = lead spacing

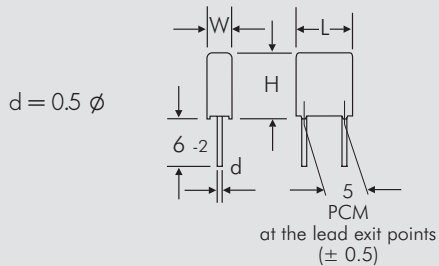
 New values.

Dims. in mm.

Taped version see page 100.



Impedance change with frequency (general guide).



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Recommendation for Processing and Application of Through-Hole Capacitors

Soldering Process

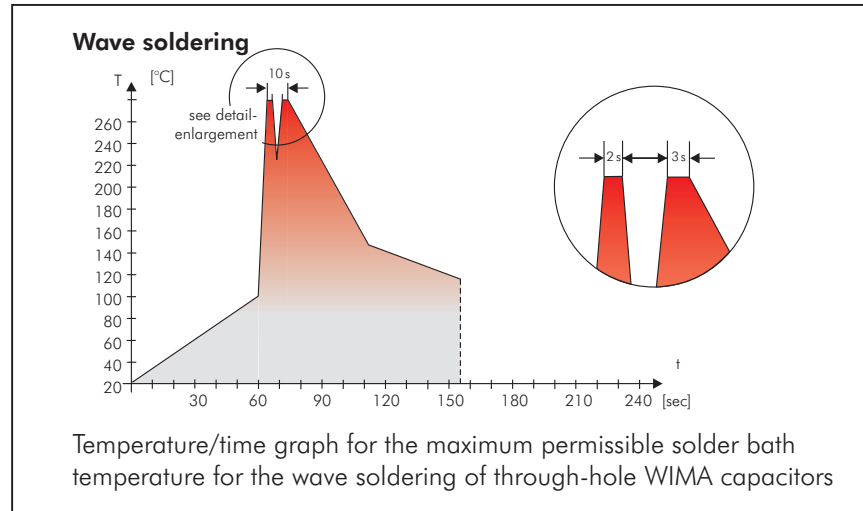
A preheating of through-hole WIMA capacitors is allowed for temperatures $T_{\max} < 100^{\circ}\text{C}$. In practice a preheating duration of $t < 5$ min. has been proven to be best.

Single wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $t < 5$ sec

Double wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $2 \times t < 3$ sec



WIMA Quality and Environmental Philosophy

ISO 9001:2000 Certification

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- pre-healing
- lead attachment
- cast resin preparation/encapsulation
- 100% final inspection
- AQL check

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All WIMA capacitors, irrespective of whether through-hole devices or SMD, are made of environmentally friendly materials. Neither during manufacture nor in the product itself any toxic substances are used, e.g.

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- CFC
- Hydrocarbon chloride
- Chromium 6+
- PBB/PBDE
- Arsenic
- Cadmium
- Mercury
- etc.

We merely use pure, recyclable materials for packing our components, such as:

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- cardboard
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- polystyrene

We almost completely refrain from using packing materials such as:

- foamed polystyrene (Styropor®)
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- metal clips

RoHS Compliance

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WIMA Kondensatoren sind bleifrei konform RoHS 2002/95/EG

WIMA capacitors are lead free in accordance with RoHS 2002/95/EC

Tape for lead-free WIMA capacitors

ISO 14001:2005

WIMA's environmental management has been established in accordance with the guidelines of ISO 14001. The certification is under preparation and is expected to be accomplished by June 2006.

Typical Dimensions for Taping Configuration

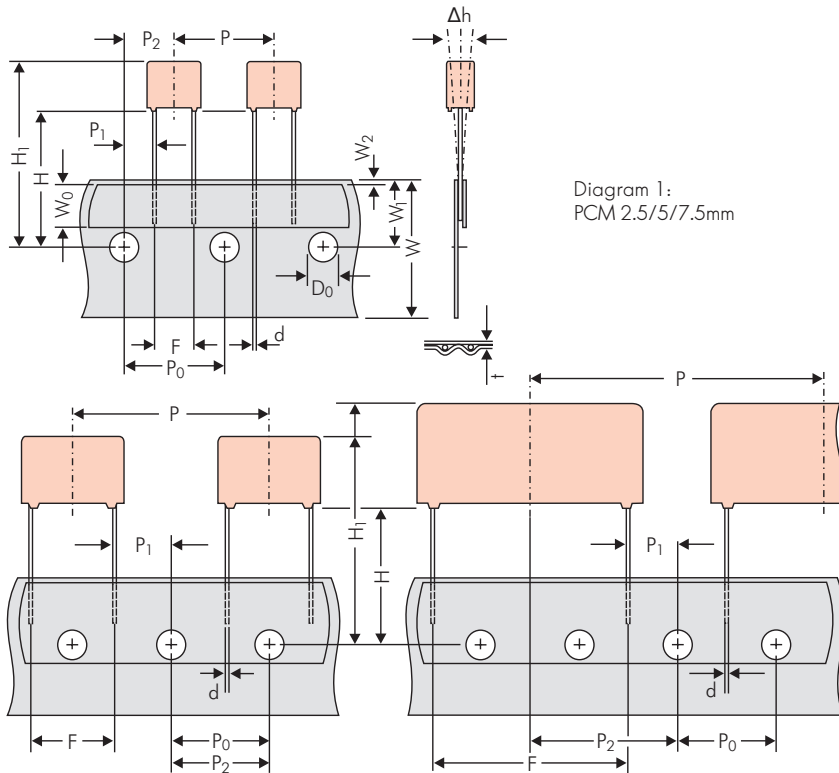


Diagram 2: PCM 10/15 mm

Diagram 3: PCM 22.5 and 27.5*mm

*PCM 27.5 taping possible with two feed holes between components

Designation	Symbol	Dimensions for Radial Taping							
		PCM 2.5 taping	PCM 5 taping	PCM 7.5 taping	PCM 10 taping*	PCM 15 taping*	PCM 22.5 taping	PCM 27.5 taping	
Carrier tape width	W	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	
Hold-down tape width	W ₀	6.0 for hot-sealing adhesive tape	6.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	
Hole position	W ₁	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	
Hold-down tape position	W ₂	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	
Feed hole diameter	D ₀	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	
Pitch of component	P	12.7 ±1.0	12.7 ±1.0	12.7 ±1.0	25.4 ±1.0	25.4 ±1.0	38.1 ±1.5	38.1 ±1.5 or 50.8 ±1.5	
Feed hole pitch	P ₀	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	
Feed hole centre to lead	P ₁	5.1 ±0.5	3.85 ±0.7	2.6 ±0.7	7.7 ±0.7	5.2 ±0.7	7.8 ±0.7	5.3 ±0.7	
Hole centre to component centre	P ₂	6.35 ±1.3	6.35 ±1.3	6.35 ±1.3	12.7 ±1.3	12.7 ±1.3	19.05 ±1.3	19.05 ±1.3	
Feed hole centre to bottom edge of the component	H _▲	16.5 ±0.3 18.5 ±0.5	16.5 ±0.3 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	
Feed hole centre to top edge of the component	H ₁	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 24.5 to 31.5	H+H _{component} < H ₁ 25.0 to 31.5	H+H _{component} < H ₁ 26.0 to 37.0	H+H _{component} < H ₁ 30.0 to 43.0	H+H _{component} < H ₁ 35.0 to 45.0	
Lead spacing at upper edge of carrier tape	F	2.5 ±0.5	5.0 ^{+0.8} _{-0.2}	7.5 ±0.8	10.0 ±0.8	15 ±0.8	22.5 ±0.8	27.5 ±0.8	
Lead diameter	d	0.4 ±0.05	0.5 ±0.05	0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05} or 1.0 ^{+0.1} _{-0.05}	
Component alignment	Δh	± 2.0 max.	± 2.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	
Total tape thickness	t	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	
Package (see also page 101)	▲	ROLL/AMMO			AMMO				
		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 } depending on comp. dimensions		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 or 66 ±2	REEL ø 500 max. ø 25 ±1	B 60 ±2 68 ±2 } depending on PCM and component dimensions	
Unit		see details page 103.							

▲ Please give „H“ dimensions and desired packaging type when ordering.

• Diameter of leads see General Data.

* PCM 10 and PCM 15 can be crimped to PCM 7.5.

Position of components according to PCM 7.5 (sketch 11). P₀ = 12.7 or 15.0 is possible

Dims in mm.

Please clarify customer-specific deviations with the manufacturer.

Polypropylene (PP) Film and Foil Capacitors for Pulse Applications in PCM 5 mm

Special Features

- Pulse duty construction
- Close tolerances up to $\pm 2.5\%$ ($\pm 1\%$ on request)
- Very low dissipation factor
- Negative capacitance change versus temperature
- Very low dielectric absorption
- According to RoHS 2002/95/EC

Typical Applications

For high frequency applications e.g.

- Sample and hold
- Timing
- LC-Filtering
- Oscillating circuits
- Audio equipment

Construction

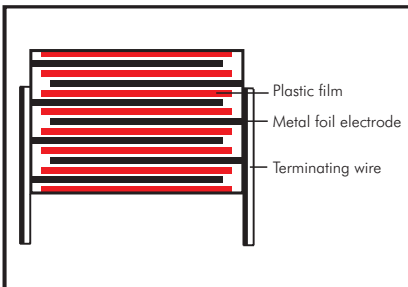
Dielectric:

Polypropylene (PP) film

Capacitor electrodes:

Metal foil

Internal construction:



Encapsulation:

Solvent-resistant, flame-retardent plastic case with epoxy resin seal, UL 94 V-0

Terminations:

Tinned wire.

Marking:

Colour: Red. Marking: Black. Epoxy resin seal: Yellow

Electrical Data

Capacitance range:

33 pF to 0.033 μ F (E12-values on request)

Rated voltages:

63 VDC, 100 VDC, 250 VDC, 400 VDC, 630 VDC, 800 VDC, 1000 VDC

Capacitance tolerances:

$\pm 10\%$, $\pm 5\%$, $\pm 2.5\%$ ($\pm 1\%$ available subject to special enquiry)

Operating temperature range:

-55°C to $+100^\circ\text{C}$

Test specifications:

In accordance with IEC 60384-13 and EN 131 800

Climatic test category:

55/100/56 in accordance with IEC

Insulation resistance at $+20^\circ\text{C}$:

$\geq 5 \times 10^5 \text{ M}\Omega$

(mean value: $1 \times 10^6 \text{ M}\Omega$)

Measuring voltage:

$U_r = 63 \text{ V}$; $U_{\text{test}} = 50 \text{ V/1 min.}$

$U_r \geq 100 \text{ V}$; $U_{\text{test}} = 100 \text{ V/1 min.}$

Dissipation factors at $+20^\circ\text{C}$: $\tan \delta$

at f	$C \leq 1000 \text{ pF}$	$1000 \text{ pF} < C \leq 4700 \text{ pF}$	$C > 4700 \text{ pF}$
1 kHz	$\leq 3 \times 10^{-4}$	$\leq 4 \times 10^{-4}$	$\leq 4 \times 10^{-4}$
10 kHz	$\leq 3 \times 10^{-4}$	$\leq 4 \times 10^{-4}$	$\leq 4 \times 10^{-4}$
100 kHz	$\leq 4 \times 10^{-4}$	$\leq 5 \times 10^{-4}$	–
1 MHz	$\leq 10 \times 10^{-4}$	–	–

Test voltage: $2 U_r$, 2 sec.

Maximum pulse rise time:

1000 V/ μ sec for pulses equal to the rated voltage

Dielectric absorption:

0.05%

Temperature coefficient:

$-200 \times 10^{-6}/^\circ\text{C}$ (typical)

Voltage derating:

A voltage derating factor of 1.35 % per K must be applied from $+85^\circ\text{C}$ for DC voltages and from $+75^\circ\text{C}$ for AC voltages

Reliability:

Operational life $> 300\,000$ hours

Failure rate $< 5 \text{ fit}$ ($0.5 \times U_r$ and 40°C)

Mechanical Tests

Pull test on leads:

10 N in direction of leads according to IEC 60068-2-21

Vibration:

6 hours at 10 ... 2000 Hz and 0.75 mm displacement amplitude or 10 g in accordance with IEC 60068-2-6

Low air density:

1 kPa = 10 mbar in accordance with IEC 60068-2-13

Bump test:

4000 bumps at 390 m/sec² in accordance with IEC 60068-2-29

Packing

Available taped and reeled.

Detailed taping information and graphs at the end of the catalogue.

For further details and graphs please refer to Technical Information.

Continuation

General Data

Capacitance	63 VDC/40 VAC*				100 VDC/63 VAC*				250 VDC/160 VAC*				400 VDC/220 VAC*				630 VDC/250 VAC*				800 VDC/250 VAC*				1000 VDC/250 VAC**			
	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**
33 pF	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
47 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
68 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
100 pF	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5
150 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5
220 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5
330 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5
470 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	5.5	7	7.2	5	5.5	7	7.2	5
680 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	5.5	7	7.2	5	5.5	7	7.2	5
1000 pF	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	5.5	7	7.2	5	6.5	8	7.2	5
1500 "	2.5	6.5	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	5.5	7	7.2	5	7.2	8.5	7.2	5
2200 "	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	4.5	6	7.2	5	5.5	7	7.2	5	6.5	8	7.2	5	8.5	10	7.2	5
3300 "	4.5	6	7.2	5	5.5	7	7.2	5	5.5	7	7.2	5	5.5	7	7.2	5	6.5	8	7.2	5	7.2	8.5	7.2	5				
4700 "	4.5	6	7.2	5	5.5	7	7.2	5	6.5	8	7.2	5	6.5	8	7.2	5	6.5	8	7.2	5	8.5	10	7.2	5				
6800 "	4.5	6	7.2	5	5.5	7	7.2	5	6.5	8	7.2	5	7.2	8.5	7.2	5	7.2	8.5	7.2	5								
0.01 μF	5.5	7	7.2	5	6.5	8	7.2	5	7.2	8.5	7.2	5	8.5	10	7.2	5												
0.015 "	6.5	8	7.2	5	7.2	8.5	7.2	5	8.5	10	7.2	5																
0.022 "	7.2	8.5	7.2	5	8.5	10	7.2	5																				
0.033 "	8.5	10	7.2	5																								

* AC voltage: $f \leq 1000 \text{ Hz}$; $1.4 \times U_{\text{rms}} + \text{UDC} \leq U_r$

** PCM = Printed circuit module = lead spacing.

Orange box: New values and box sizes.

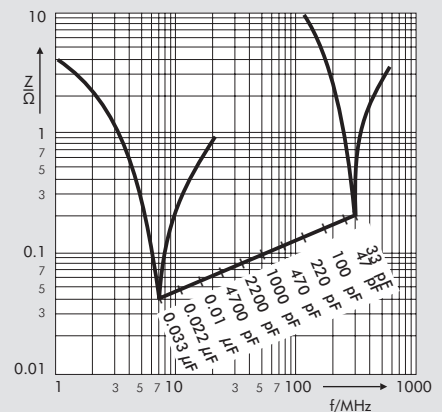
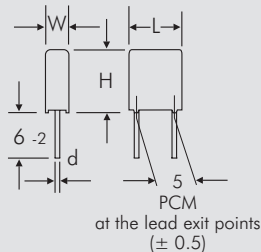
E12 values and individual values available from 27 pF up on request.

Dims. in mm.

Taped version see page 100.

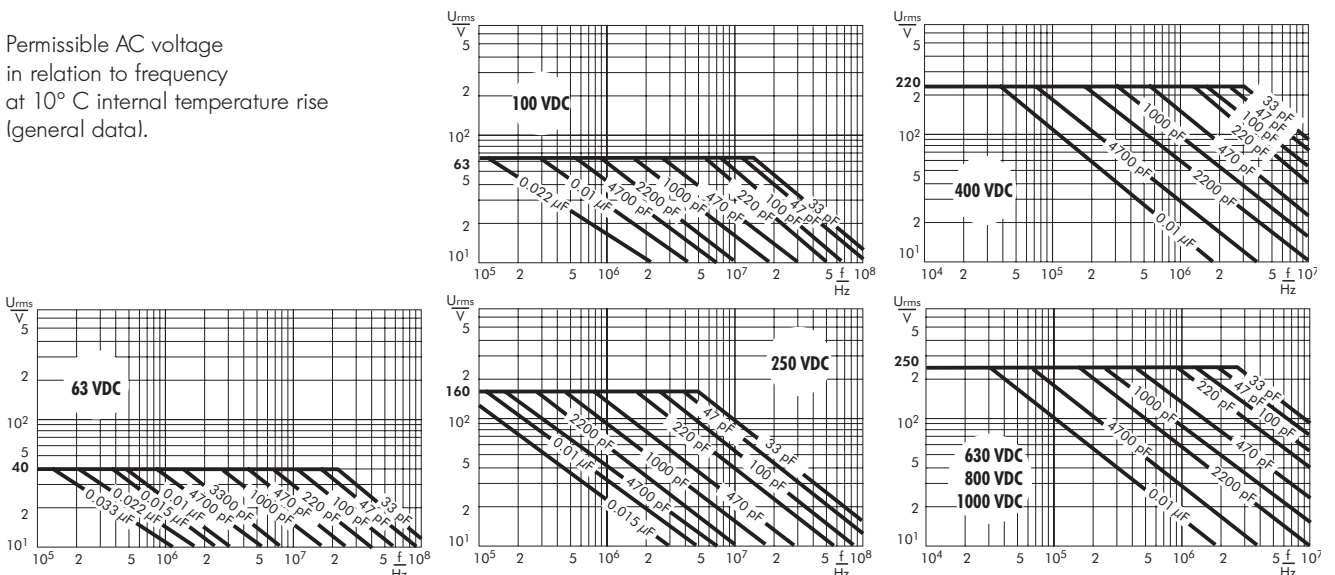
$$d = 0.5 \phi$$

Rights reserved to amend design data without prior notification.



Impedance change with frequency (general guide).

Permissible AC voltage in relation to frequency at 10° C internal temperature rise (general data).



Recommendation for Processing and Application of Through-Hole Capacitors

Soldering Process

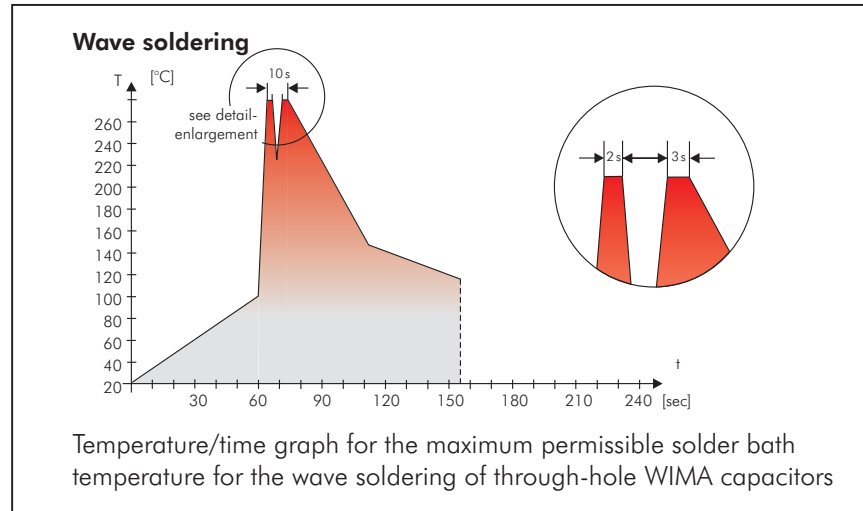
A preheating of through-hole WIMA capacitors is allowed for temperatures $T_{\max} < 100^{\circ}\text{C}$. In practice a preheating duration of $t < 5$ min. has been proven to be best.

Single wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $t < 5$ sec

Double wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $2 \times t < 3$ sec



WIMA Quality and Environmental Philosophy

ISO 9001:2000 Certification

ISO 9001:2000 is an international basic standard of quality assurance systems for all branches of industry. The approval according to ISO 9001:2000 of our factories by the VDE inspectorate certifies that organisation, equipment and monitoring of quality assurance in our factories correspond to internationally recognized standards.

WIMA WPCS

The WIMA Process Control System (WPCS) is a quality surveillance and optimization system developed by WIMA. WPCS is a major part of the quality-oriented WIMA production. Points of application of WPCS during production process:

- incoming material inspection
- metallization
- film inspection
- schoopage
- pre-healing
- lead attachment
- cast resin preparation/encapsulation
- 100% final inspection
- AQL check

WIMA Environmental Policy

All WIMA capacitors, irrespective of whether through-hole devices or SMD, are made of environmentally friendly materials. Neither during manufacture nor in the product itself any toxic substances are used, e.g.

- Lead
- PCB
- CFC
- Hydrocarbon chloride
- Chromium 6+
- PBB/PBDE
- Arsenic
- Cadmium
- Mercury
- etc.

We merely use pure, recyclable materials for packing our components, such as:

- carton
- cardboard
- adhesive tape made of paper
- polystyrene

We almost completely refrain from using packing materials such as:

- foamed polystyrene (Styropor®)
- adhesive tapes made of plastic
- metal clips

RoHS Compliance

According to the RoHS Directive 2002/95/EC certain hazardous substances like e.g. lead, cadmium, mercury must not be used any longer in electronic equipment as of July 1st, 2006. For the sake of the environment WIMA has refrained from using such substances since years already.



WIMA Kondensatoren sind bleifrei konform RoHS 2002/95/EG

WIMA capacitors are lead free in accordance with RoHS 2002/95/EC

Tape for lead-free WIMA capacitors

ISO 14001:2005

WIMA's environmental management has been established in accordance with the guidelines of ISO 14001. The certification is under preparation and is expected to be accomplished by June 2006.

Typical Dimensions for Taping Configuration

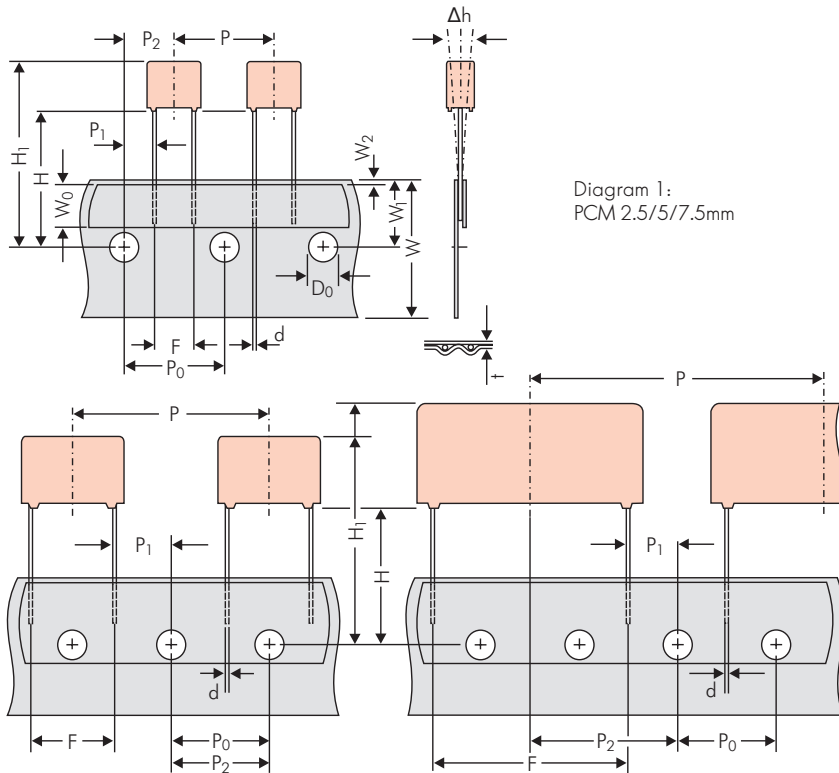


Diagram 2: PCM 10/15 mm

Diagram 3: PCM 22.5 and 27.5*mm

*PCM 27.5 taping possible with two feed holes between components

Designation	Symbol	Dimensions for Radial Taping							
		PCM 2.5 taping	PCM 5 taping	PCM 7.5 taping	PCM 10 taping*	PCM 15 taping*	PCM 22.5 taping	PCM 27.5 taping	
Carrier tape width	W	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	
Hold-down tape width	W ₀	6.0 for hot-sealing adhesive tape	6.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	
Hole position	W ₁	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	
Hold-down tape position	W ₂	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	
Feed hole diameter	D ₀	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	
Pitch of component	P	12.7 ±1.0	12.7 ±1.0	12.7 ±1.0	25.4 ±1.0	25.4 ±1.0	38.1 ±1.5	38.1 ±1.5 or 50.8 ±1.5	
Feed hole pitch	P ₀	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	
Feed hole centre to lead	P ₁	5.1 ±0.5	3.85 ±0.7	2.6 ±0.7	7.7 ±0.7	5.2 ±0.7	7.8 ±0.7	5.3 ±0.7	
Hole centre to component centre	P ₂	6.35 ±1.3	6.35 ±1.3	6.35 ±1.3	12.7 ±1.3	12.7 ±1.3	19.05 ±1.3	19.05 ±1.3	
Feed hole centre to bottom edge of the component	H _▲	16.5 ±0.3 18.5 ±0.5	16.5 ±0.3 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	
Feed hole centre to top edge of the component	H ₁	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 24.5 to 31.5	H+H _{component} < H ₁ 25.0 to 31.5	H+H _{component} < H ₁ 26.0 to 37.0	H+H _{component} < H ₁ 30.0 to 43.0	H+H _{component} < H ₁ 35.0 to 45.0	
Lead spacing at upper edge of carrier tape	F	2.5 ±0.5	5.0 ^{+0.8} _{-0.2}	7.5 ±0.8	10.0 ±0.8	15 ±0.8	22.5 ±0.8	27.5 ±0.8	
Lead diameter	d	0.4 ±0.05	0.5 ±0.05	0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05} or 1.0 ^{+0.1} _{-0.05}	
Component alignment	Δh	± 2.0 max.	± 2.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	
Total tape thickness	t	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	
Package (see also page 1011)	▲	ROLL/AMMO			AMMO				
		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 } depending on comp. dimensions		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 or 66 ±2	REEL ø 500 max. ø 25 ±1	B 60 ±2 68 ±2 } depending on PCM and component dimensions	
Unit		see details page 103.							

▲ Please give „H“ dimensions and desired packaging type when ordering.

• Diameter of leads see General Data.

* PCM 10 and PCM 15 can be crimped to PCM 7.5.

Position of components according to PCM 7.5 (sketch 11). P₀ = 12.7 or 15.0 is possible

Dims in mm.

Please clarify customer-specific deviations with the manufacturer.

Polyester (PET) Film and Foil Capacitors for Pulse Applications in PCM 5 mm

Special Features

- Pulse duty construction
- According to RoHS 2002/95/EC

Typical Applications

For general DC-applications e.g.

- Coupling
- Decoupling

Construction

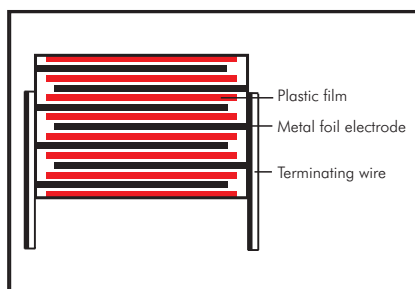
Dielectric:

Polyethylene-terephthalate (PET) film

Capacitor electrodes:

Metal foil

Internal construction:



Encapsulation:

Solvent-resistant, flame-retardent plastic case with epoxy resin seal, UL 94 V-0

Terminations:

Tinned wire.

Marking:

Colour: Red. Marking: Silver.

Epoxy resin seal: Yellow.

Electrical Data

Capacitance range:

220 pF to 0.047 μ F (E12-values on request)

Rated voltages:

100 VDC, 250 VDC, 400 VDC

Capacitance tolerances:

$\pm 20\%$, $\pm 10\%$, $\pm 5\%$

Operating temperature range:

-55° C to $+100^{\circ}$ C

Test specifications:

In accordance with IEC 60384-11 and EN 130 100

Climatic test category:

55/100/56 in accordance with IEC

Insulation resistance at $+20^{\circ}$ C:

$\geq 3 \times 10^4$ M Ω

(mean value: 8×10^5 M Ω)

Measuring voltage: 100 V/1 min.

Test voltage: $2 U_r$, 2 sec.

Maximum pulse rise time:

1000 V/ μ sec for pulses equal to the rated voltage

Dissipation factors at $+20^{\circ}$ C: $\tan \delta$

at f	$C \leq 0.047 \mu\text{F}$
1 kHz	$\leq 7 \times 10^{-3}$
10 kHz	$\leq 15 \times 10^{-3}$
100 kHz	$\leq 20 \times 10^{-3}$

Voltage derating:

A voltage derating factor of 1.25 % per K must be applied from $+85^{\circ}$ C for DC voltages and from $+75^{\circ}$ C for AC voltages.

Reliability:

Operational life > 300 000 hours

Failure rate < 5 fit ($0.5 \times U_r$ and 40° C)

Mechanical Tests

Pull test on leads:

10 N in direction of leads according to IEC 60068-2-21

Vibration:

6 hours at 10 ... 2000 Hz and 0.75 mm displacement amplitude or 10 g in accordance with IEC 60068-2-6

Low air density:

1 kPa = 10 mbar in accordance with IEC 60068-2-13

Bump test:

4000 bumps at 390 m/sec² in accordance with IEC 60068-2-29

Packing

Available taped and reeled.

Detailed taping information and graphs at the end of the catalogue.

For further details and graphs please refer to Technical Information.

Continuation

General Data

Capacitance	100 VDC/63 VAC*				250 VDC/160 VAC*				400 VDC/200 VAC*			
	W	H	L	PCM**	W	H	L	PCM**	W	H	L	PCM**
220 pF	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
330 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
470 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
680 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
1000 pF	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
1500 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
2200 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
3300 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
4700 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	2.5	6.5	7.2	5
6800 "	2.5	6.5	7.2	5	2.5	6.5	7.2	5	3	7.5	7.2	5
0.01 μF	3	7.5	7.2	5	3	7.5	7.2	5	3.5	8.5	7.2	5
0.015 "	3.5	8.5	7.2	5	3.5	8.5	7.2	5	4.5	9.5	7.2	5
0.022 "	4.5	8.5	7.2	5	4.5	8.5	7.2	5	5.5	11.5	7.2	5
0.033 "	5.5	11.5	7.2	5	5.5	11.5	7.2	5	7.2	13	7.2	5
0.047 "	7.2	13	7.2	5	7.2	13	7.2	5				

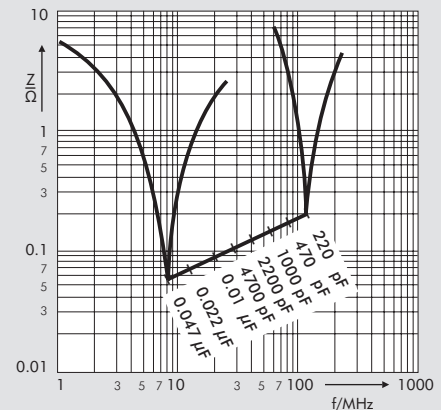
* AC voltage: $f = 50 \text{ Hz}; 1.4 \times U_{\text{rms}} + \text{UDC} \leq U_r$

** PCM = Printed circuit module = lead spacing

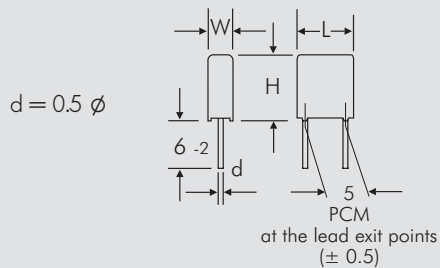
 New values.

Dims. in mm.

Taped version see page 100.



Impedance change with frequency (general guide).



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Recommendation for Processing and Application of Through-Hole Capacitors

Soldering Process

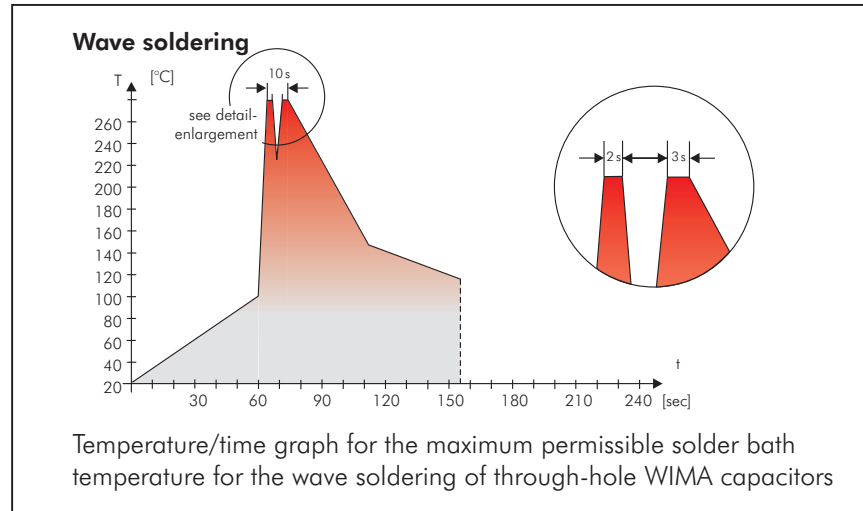
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Single wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $t < 5$ sec

Double wave soldering

Soldering bath temperature: $T < 260^{\circ}\text{C}$
Immersion time: $2 \times t < 3$ sec



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- metallization
- film inspection
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- pre-healing
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- 100% final inspection
- AQL check

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- Hydrocarbon chloride
- Chromium 6+
- PBB/PBDE
- Arsenic
- Cadmium
- Mercury
- etc.

We merely use pure, recyclable materials for packing our components, such as:

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- cardboard
- adhesive tape made of paper
- polystyrene

We almost completely refrain from using packing materials such as:

- foamed polystyrene (Styropor®)
- adhesive tapes made of plastic
- metal clips

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WIMA capacitors are lead free in accordance with RoHS 2002/95/EC

Tape for lead-free WIMA capacitors

ISO 14001:2005

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Typical Dimensions for Taping Configuration

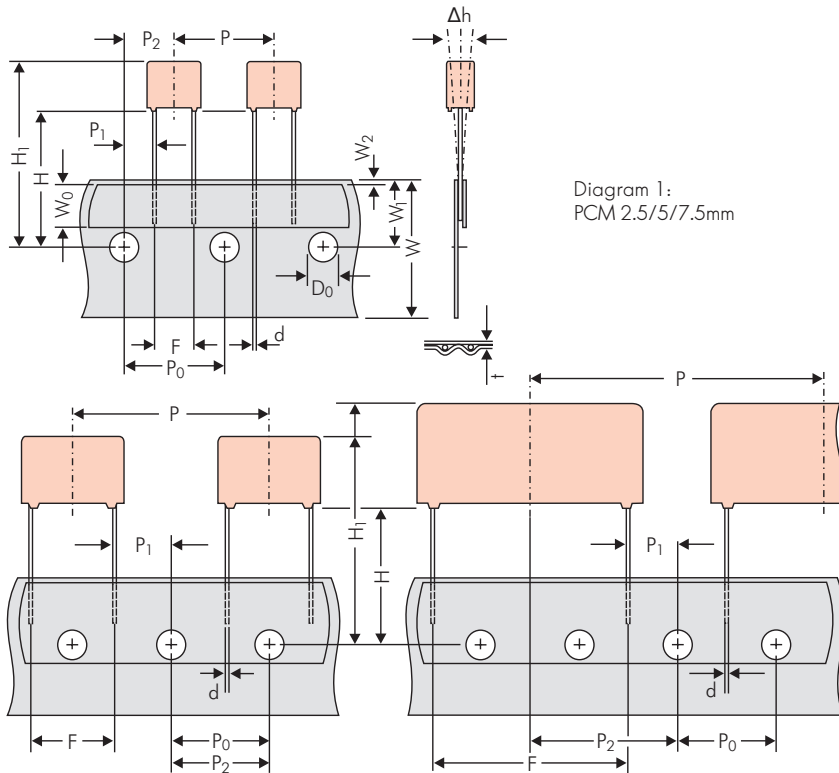


Diagram 2: PCM 10/15 mm

Diagram 3: PCM 22.5 and 27.5*mm

*PCM 27.5 taping possible with two feed holes between components

Designation	Symbol	Dimensions for Radial Taping							
		PCM 2.5 taping	PCM 5 taping	PCM 7.5 taping	PCM 10 taping*	PCM 15 taping*	PCM 22.5 taping	PCM 27.5 taping	
Carrier tape width	W	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	18.0 ±0.5	
Hold-down tape width	W ₀	6.0 for hot-sealing adhesive tape	6.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	12.0 for hot-sealing adhesive tape	
Hole position	W ₁	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	9.0 ±0.5	
Hold-down tape position	W ₂	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	0.5 to 3.0 max.	
Feed hole diameter	D ₀	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	4.0 ±0.2	
Pitch of component	P	12.7 ±1.0	12.7 ±1.0	12.7 ±1.0	25.4 ±1.0	25.4 ±1.0	38.1 ±1.5	38.1 ±1.5 or 50.8 ±1.5	
Feed hole pitch	P ₀	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	12.7 ±0.3 cumulative pitch error max. 1.0 mm/20 pitch	
Feed hole centre to lead	P ₁	5.1 ±0.5	3.85 ±0.7	2.6 ±0.7	7.7 ±0.7	5.2 ±0.7	7.8 ±0.7	5.3 ±0.7	
Hole centre to component centre	P ₂	6.35 ±1.3	6.35 ±1.3	6.35 ±1.3	12.7 ±1.3	12.7 ±1.3	19.05 ±1.3	19.05 ±1.3	
Feed hole centre to bottom edge of the component	H _▲	16.5 ±0.3 18.5 ±0.5	16.5 ±0.3 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	16.5 ±0.5 18.5 ±0.5	
Feed hole centre to top edge of the component	H ₁	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 32.25 max.	H+H _{component} < H ₁ 24.5 to 31.5	H+H _{component} < H ₁ 25.0 to 31.5	H+H _{component} < H ₁ 26.0 to 37.0	H+H _{component} < H ₁ 30.0 to 43.0	H+H _{component} < H ₁ 35.0 to 45.0	
Lead spacing at upper edge of carrier tape	F	2.5 ±0.5	5.0 ^{+0.8} _{-0.2}	7.5 ±0.8	10.0 ±0.8	15 ±0.8	22.5 ±0.8	27.5 ±0.8	
Lead diameter	d	0.4 ±0.05	0.5 ±0.05	0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.5 ±0.05 or 0.7 ^{+0.07} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05}	0.8 ^{+0.08} _{-0.05} or 1.0 ^{+0.1} _{-0.05}	
Component alignment	Δh	± 2.0 max.	± 2.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	± 3.0 max.	
Total tape thickness	t	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	0.7 ±0.2	
Package (see also page 101)	▲	ROLL/AMMO			AMMO				
		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 } depending on comp. dimensions		REEL ø 360 max. ø 30 ±1	B 52 ±2 58 ±2 or 66 ±2	REEL ø 500 max. ø 25 ±1	B 60 ±2 68 ±2 } depending on PCM and component dimensions	
Unit		see details page 103.							

▲ Please give „H“ dimensions and desired packaging type when ordering.

• Diameter of leads see General Data.

* PCM 10 and PCM 15 can be crimped to PCM 7.5.

Position of components according to PCM 7.5 (sketch 11). P₀ = 12.7 or 15.0 is possible

Dims in mm.

Please clarify customer-specific deviations with the manufacturer.