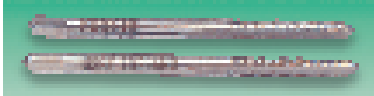


act341

Thread	Taper Taps	Bottoming Taps	Price Each		
	Order Code	Order Code	1+	4+	20+
M2	105-623	105-634			
M2.5	105-624	105-635			
M3	105-625	105-636			
M3.5	105-626	105-637			
M4	105-627	105-638			
M5	105-628	105-639			
M6	105-629	105-640			
M7	105-630	105-641			
M8	105-631	105-642			
M10	105-633	105-644			

H.S.S. Taper and Bottoming Taps – Imperial



Thread	Drill	Head	Order Codes	
			Taper	Bottoming
0BA	5.1mm	5mm	105-645	105-650
2BA	4mm	4mm	105-646	105-651
4BA	3mm	3mm	105-647	105-652
6BA	2.3mm	3mm	105-648	105-653
8BA	1.8mm	3mm	105-649	105-654

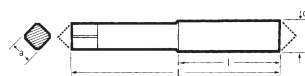
act342

Thread	Taper Taps	Bottoming Taps	Price Each		
	Order Code	Order Code	1+	4+	20+
0BA	105-645	105-650			
2BA	105-646	105-651			
4BA	105-647	105-652			
6BA	105-648	105-653			
8BA	105-649	105-654			

Hand (Serial) Taps DIN2181 (1981) HSSE-PMC



- HSSE-PMC metric fine, serial form taps – sets of 2
- DIN 2181 serial form taps; rougher tap (with 1 ring) cuts 3/4 area of thread and finisher tap cuts full form
- Specially designed for hand use to achieve better tolerance on all materials and very effective on tough materials like stainless steel, titanium and other high alloy materials



Tap Size	Pitch	Thread Length l	Overall Length L	a	Tap Drill Sizes	Order Code
M6	0.75	19	50	4.9	5.20	705-4749
M8	1.0	22	56	4.9	7.00	705-4750
M10	1.25	24	70	5.5	8.80	705-4762
M12	1.25	29	75	7.0	10.80	705-4774
M14	1.5	22	70	9.0	12.50	705-4786
M16	1.5	22	70	9.0	14.50	705-4798
M18	1.5	22	80	11.0	16.50	705-4804
M20	1.5	22	80	12.0	18.50	705-4816

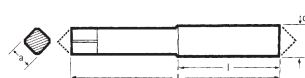
ACT146

Mftrs. List No.	Order Code	Price Each			
		1+	4+	10+	20+
61-032-6.050.75	705-4749				
61-032-8.051.0	705-4750				
61-032-10.051.25	705-4762				
61-032-12.051.25	705-4774				
61-032-14.051.5	705-4786				
61-032-16.051.5	705-4798				
61-032-18.051.5	705-4804				
61-032-20.051.5	705-4816				

Hand (Serial) Tap Sets DIN352 HSSE-PMC



- HSSE-PMC metric coarse serial form taps, set of 3
- DIN 352 serial form taps
- Rougher tap (with 2 rings) cuts half the area of thread, mid-rougher (with one ring) cuts 3/4 area of thread and finisher tap cuts full form
- Specially designed for hand use to achieve better tolerance on all materials and very effective on tough materials like stainless steel, titanium and other high alloy materials



Tap Size	Pitch	Thread	Overall L	a	Tap Drill Sizes	Mftrs. List No.	Order Code
M3	0.5	11	40	2.7	2.50	607023.040.5	705-4403
M3.5	0.6	13	45	3	2.90	607023.540.6	705-4415
M4	0.7	13	45	3.4	3.30	607024.040.7	705-4427
M5	0.8	16	50	4.9	4.20	607025.040.8	705-4440
M6	1.0	19	50	4.9	5.00	607026.041.0	705-4452
M8	1.25	22	56	4.9	6.80	607028.041.2	705-4476
M9	1.25	22	63	5.5	7.80	607029.041.2	705-4488
M10	1.5	24	70	5.5	8.50	6070210.041.5	705-4490
M14	2.0	30	80	9.0	12.00	6070214.042.0	705-4520
M16	2.0	32	80	9.0	14.00	6070216.042.0	705-4531

ACT144

Order Code	Price Each				
	1+	4+	10+	20+	40+
705-4403					
705-4415					
705-4427					
705-4440					
705-4452					
705-4476					
705-4488					
705-4490					
705-4520					
705-4531					

HEXIBIT™ Metric Taps High Speed Steel



- Quick-change, individual metric taps
- Suitable for use in hand tools or slow, variable speed, reversing power tools
- 1/4" hexagonal drive shank

ACT33

Thread Size	Mftrs. List No.	Order Code	Price Each				
			1+	4+	10+	20+	40+
M3 x 0.5	XTAP M3	701-2299					
M4 x 0.7	XTAP M4	701-2317					
M5 x 0.8	XTAP M5	701-2329					
M6 x 1.0	XTAP M6	701-2330					
M8 x 1.25	XTAP M8	701-2342					

Re-threaders



Handle L = 70

- HSS tap with a permanently fitted handle
- Designed for cleaning out malformed and obstructed threads
- Easy to use in confined spaces

act339

Thread	Pitch	Order Code	Price Each			
			1+	4+	20+	40+
M3	0.5	105-967				
M3.5	0.6	105-759				
M4	0.7	105-760				
M5	0.8	105-990				
M6	1.0	105-991				

Tap Sets

Tap Set, HSS



- A boxed set of taps for 3, 4, 5, 6, 8, 10 and 12mm threads
- There are taper, second and bottoming tap for each size

FOR SUITABLE TAPWRENCH SEE ORDER CODE 266-565 PAGE 1650

act343

Order Code	Price Each			
	1+	4+	20+	40+
266-530				

continued