ASSEMtech

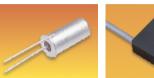
Tilt function

N.C. type = Operate $35^\circ \pm 5^\circ$, Release $20^\circ \pm 5^\circ$ N.C. type = Operate $35^\circ \pm 5^\circ$, Release $40^\circ \pm 5^\circ$

N.O. type = Omni-directional N.C. type = Bi-directional

						SEN2	3.
	Mftrs.			Price	Each		
Contacts	List No.	Order Code	1+	25+	50+	100+	
Normally Open	TILTNO	722-0194					
Normally Closed	TILTNC	722-0200					

Non-Mercury



540-614 L = 10.2, Dia. = 4.7, Leads L = 12, Dia. = 0.51, Lead spacing = 2.9



730-221 H = 25.0, W = 27.0, D = 7.0, Fixing centres = 10.0 (Dia 3.3) Cable L = 300



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732-825 L = 30, W = 20, D = 7, Cable L = 300 Fixing slots = 6 3.3, Fixing centres = 16.0

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- Hermetically sealed tilt switches using non-toxic materials
- 540-614 is designed to meet a wide range of low level switching applications
- 730-221 will switch up to 10VA
- 732-825 has fixing slots for fine adjustment in alignment
- Suitable for safety and security systems, limit, position and level sensing

	540-614	730-221	732-825
Switching voltage	60V ac	240V ac	60V ac
Switching current	0.25A	0.50A	0.25A
Switch power	3VA	10VA	3VA
Contact resistance, max	30Ω	$150 \mathrm{m}\Omega$	30Ω
Max. differential angle	15°	90°	16°
Max. 'break' angle above horizontal	10°	45°	10°
Max 'make' angle below horizontal	10°	45°	10°
Operating temperature	-40°C to +150°C	-20°C to +70°C	-20°C to +70°C
			CENTO

Mftrs.				Price Each		
List No.	Order Code	1+	25+	100+	250+	1000+
CW1300-1	.540-614					
MTA 240	730-221					
TSW/30/60	732-825					

Tilt Switch, Non-Mercury



L = 5.6mm, Body dia. = 3.55mm, Lead centres = 5.4mm. Lead dia. = 0.5mm

- Hermetically sealed non toxic
- metal cased switch Designed to meet a wide range of low level switch-
- Suitable for security, limit, keyfob activation, position and level sensing
- CW1600-3 can also be used as a motion switch
- Miniature size

ing applications

Non-mercury contacts

Contacts can be open or closed depending on switch position.

Switching voltage	60V ac	Cont
Switching current	0.1A	Oper
Switching capacity	3VA	Case
Max. differential angle	15°	

tact resistance 100mΩ -37°C to +100°C rating temperature e material Steel Tin Plated

		Price Each					
Mftrs. List No. CW1600-3	Order Code 309-4765	1+	50+	200+			

Tilt Switch, Non-Mercury



L = 28mm, Body dia. = 6mm Cable = 150mm, 2 0.14

Can also be used as a motion switch Non-mercury contacts

Switching voltage

- Hermetically sealed non toxic metal cased
- Designed to meet a wide range of low level switching applications
- Suitable for security, limit, position and level sensing
- Polypropylene housing sealed to IP65

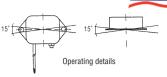
Contacts can be open or closed depending on switch position.

Switching Capacity Max. differential angle	3VA 15°	Case material	Polypropylene
wax. unforontial anglo	10		SEN369

		Price Each					
Mftrs. List No.	Order Code	1+	25+	100+	250+		
CW60S/15	309-4777						

Tilt Sensor Module Non-Mercury





H = 20.3, W = 38 (body), 60 (overall), D = 32, Fixing centres = 50.8 (Dia. = 4.7), Cable L = 300 Connections: Brown = 5V, Green = 0V, White = Output

- Module incorporates Assemtech CW1300-1 non-mercury tilt switch
- Module has de-bouncing circuit to minimise vibration effect which may occur during tilt detection
- Potentiometer adjustment will trim out most low frequency vibrations which may be inherent in the installation
- Sealed tilt sensor has differential angle of 15°

40mA max.

- Output signals are logic levels that can be used to drive a transistor if required
- Unit is fully encapsulated

Outpu	it	24mA @ 5V dc				SE	N360
	Mftrs.	Ouder Cede	4.	Price	Each 25+	100±	
	List No.	Order Code	1+	10+	25+	100+	

١	Mftrs.			Price	Each	
	List No.	Order Code	1+	10+	25+	100+
	CW60A/30	723-0436				

Operating temperature

Differential angle

Tilt/Movement

Supply voltage

Supply current



L = 10.2. Dia = 4.7. Leads L = 11. Dia = 0.46, Lead spacing = 1.5

- Miniature mercury switch encapsulated in a nickel plated steel case for PCB mounting
- Senses tilt from horizontal, movement, impact etc

15° max.

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Mercury wetted contacts give low contact resistance throughout the life of the switch

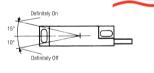
Switching current	250mA	Operating modes	Max. 'break' 15° above horizonta
Switching voltage	24V		Max. 'make' 5° below horizontal
Contact resistance	3Ω @ 3V, 1mA	Operating temperature	-35°C to +105°C

WARNING: THIS SWITCH SHOULD NOT BE OPENED AS IT CONTAINS MERCURY, A TOXIC

Mftrs.				Price Each		
List No.	Order Code	1+	25+	100+	250+	1000+
CM13R-0	178-338					

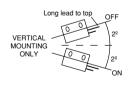
Surface Mounting





176-794: L = 47, W = 12, D = 11, Lead L = 300, Fixing slots-6 3.2 Fixing centres = 39 3





607-265: L = 30, W = 20, D = 7, Pin L = 20, Fixing slots = 6 3.3. Fixing centres 16

- Encapsulated mercury switches for surface mounting applications
- Fixing slots allow for fine adjustment in alignment

176-794 is fitted with 300mm 2-core PVC insulated cable.

607-265 has two 20mm wire leads and has transparent housing giving visual indication of switch position.

Switch Current	Switch Voltage	Switch Power	Contact Resistance	Order Code
1A max.	240V rms max.	100W max.	0.30Ω 0.25Ω	176-794 607-265

WARNING: THESE SWITCHES SHOULD NOT BE OPENED AS THEY CONTAIN MERCURY, A TOXIC

Mftrs.	Price Each				
List No.	Order Code	1+	25+	100+	250+
S1039	.176-794				
TSM4/240	607-265				

Continued