

## Typical application

Safety switch operated by a red PVC coated steel rope 'Grab wire', (order separately) designed for the safeguarding of exposed machinery, conveyors and handling equipment. The switch which is immune to nuisance tripping caused by machine vibration, has been manufactured in accordance with EN418. Housed in yellow epoxy coated heavy duty diecast alloy sealed to IP65.
If the rope is pulled in an emergency or cut, the safety contacts are operated force disconnecting the power. A latch ensures the machine cannot be reset until the hazard has passed and the switch is reset by turning the blue reset knob. The unit also has an integral emergency stop button which operates the same mechanism.
A viewing window allows you to see the exact position of the rope for easy setting and adjustment.
A dial indicator shows the state of the rope/system, machine 'RUN', emergency stop 'ROPE PULLED' or 'SLACK WIRE', the unit also has a rope tension indicator
Supplied with security type lid fixing screws and security bit.
Two wire rope kits are available KIT1 (contains red PVC coated steel wire rope, tensioners and supports for applications requiring up to 15 m ) and KIT2 (contains all items required for applications up to 30 m )
Note: It is strongly recommended by the factory inspectorate that one 'Lifeline' switch is installed at each end of the rope. For installations requiring less than 10 m of coverage, it may be possible to use only one 'Lifeline' with an anchor bolt at the other end, however, this must be carefully considered against the hazard that the machine represents.

| Range | 1 to 75 m | Switch rating | 1A @ 500V, 2A @ 250V, 5A @ 100V |
| :---: | :---: | :---: | :---: |
| Contacts | 2 pair N/C (safety) | Operating force | <125N-300mm def |
|  | 1 pair N/O (auxiliary) | Operating temperature | $-25^{\circ} \mathrm{C}$ to $+80^{\circ} \mathrm{C}$ |
| Conduit entry | $3 \times \mathrm{M} 20$ or $3 \times \mathrm{PG} 11$ |  |  |
| Mftrs. List No. | $13042=773-724$, | $3044=773-736, \mathrm{KI}$ | 178-841, KIT2 30M = |


| Entry Size |  | Price Each |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Switch | Order Code | $1+$ | $10+$ | $25+$ | $50+$ |
| M20 | $773-724$ |  |  |  |  |
| PG11 | $773-736$ |  |  |  |  |
| Rope Kits |  |  |  |  |  |
| 15 metre | $.178-841$ |  |  |  |  |
| 30 metre | $.178-842$ |  |  |  |  |

Emergency Stop - Grabwire Switches
Telemecanique



Grabwire Operated Stop Switch


Lockout mechanism
Lockout mechanism isolates safety con-
tacts until manually reset

## Best

- Fail safe mechanism
in the event of slack or broken rope
- Heavy duty die cast metal housing
- Correct rope tension indicator
- Straight, left and operated versions available
- UL and CSA approved

Standards:
Safety contacts:
Contact rating:
Conduit entry:
Operating temperature:
Enclosure rating:
Range:
Conforms to EN418
$1 \mathrm{~N} / 0+1 \mathrm{~N} / \mathrm{C}$ or $2 \mathrm{~N} / \mathrm{C}$
6A@230Vac. 4A@400Vac, 1A@500Vac
PG 13.5
$-25^{\circ} \mathrm{C}$ to $+60^{\circ} \mathrm{C}$
IP66
Upto 12 m (FD*74) or upto 35 m (FD* 83 and FD*84)
 steel rope, thimbles, rope clamps, eyebolts and tensioner for a 15 m application. Kit 30 contains similar for 30 m application.

| Mftrs. | Safety |  |  | Price Each |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| List No. | Contacts | Operation | Order Code | 1+ | $5+$ | 10+ | $25+$ |
| FD683 | 1N/0+1N/C | Left | 320-6701 |  |  |  |  |
| FD684 | 1N/0+1N/C | Right | 320-6713 |  |  |  |  |
| FD678 | 1N/0+1N/C | Straight | 320-6725 |  |  |  |  |
| FD983 | 2N/C | Left | 320-6737 |  |  |  |  |
| FD984 | 2N/C | Right | 320-6749 |  |  |  |  |
| FD978 | 2N/C | Straight | 320-6750 |  |  |  |  |
| Rope Kit |  | 15 m | 320-6762 |  |  |  |  |
| Rope Kit |  | 30 m | 320-6774 |  |  |  |  |

Trip Devices
Telescopic Trip Switch
Guard Imastei


- May be operated from any direction
- Robust 6 stage telescopic antenna
- Forced disconnection of contacts within $10^{\circ}$ movement of antenna (deflection of $120^{\circ}$ in any direction is possible without damage)
- Mechanism is adjustable for sensitivity down to a $5^{\circ}$ deflection of antenna
- Housed in a rugged glass reinforced nylon case
- Sealed to IP65
- Fully conforms to EN418

| Contacts | 1 pair N/C (safety) | Contact rating | $1 \mathrm{~A} @ 500 \mathrm{~V}$ ac, $2 \mathrm{~A} @ 250 \mathrm{~V}$ ac |
| :--- | :--- | :--- | :--- |
|  | 1 pair N/O (auxiliary) |  | $5 \mathrm{~A} @ 100 \mathrm{Vac} \mathrm{max}$ |
| Conduit entry | 1 M 20 | Operating temperature | $-10^{\circ} \mathrm{C}$ to $+60^{\circ} \mathrm{C}$ |

Conduit entry 1 M20
Operating temperature
$-10^{\circ} \mathrm{C}$ to $+60^{\circ} \mathrm{C}$

| Mftrs. | Price Each |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| List No. | Order Code | $1+$ | $10+$ | $25+$ |
| 05001 | $.594-271$ |  |  |  |
|  |  |  |  |  |

