Buffered Output Modules

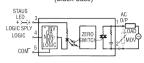
MOS logic/microprocessor compatible

Output for photocoupler/LED status display

Inverting/Non inverting options

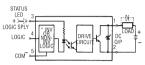
Туре	Voltage Range	Input Current vs Voltage
Non-inverting	3-60V dc OUT	75μA @ 0.8V dc
Non-inverting	12-140V ac OUT	75μA @ 0.8V dc
Non-inverting	24-280V ac OUT	75μA @ 0.8V dc
Inverting	3-60V dc OUT	75μA @ 2.4V dc
Inverting	24-280V ac OUT	75μA @ 2.4V dc

AC Buffered Output Modules 6411, 6412 (non-inverting), 6421, 6422 (inverting) (Black Case)



Maximum	Maximum	Order
oad Voltage	Load Current	Code
60V dc	3.5A dc @ 45°C	308-638
140V ac	3.5A RMS @ 45°C	308-640
280V ac	3.5A RMS @ 45°C	308-651
60V dc	3.5A dc @ 45°C	308-663
280V ac	3.5A RMS @ 45°C	308-687

DC Buffered Output Modules 6311 (non-inverting), 6321 (inverting) (Red Case)



*A non-inverting buffered output module turns on when pin 4 is held in the low state (logic 0), the same as standard modules. An inverting module conversely turns on when pin 4 is held high, (logic 1)

						PLC13
	Mftrs. List No.	Order Code	1+	Price Each 10+	100+	
dc module ac module ac module dc module ac module	6311 6411 6412 6321 6422	308-638 308-640 308-651 308-663 308-687				

Mounting Boards

	Mftrs.	******				
	List No.	Order Code	1+	10+	50+	
8 way	MS-8H	.308-699				
16 way	MS-16H	308-705				

DMP Series Standard Input/Output Modules



- Epoxy coating provides environmental protection
- Identical pinout to series 6 types (interchangeable)

H = 38. W = 48. D = 12

Voltage Range	Input Currentvs Voltage	Max. Load Voltage	Max. LoadCurrent	Order Code
10 - 32V dc IN 90 - 140V ac IN	32mA @ 32V dc 6mA @ 120V ac	30V dc 30V dc	25mA @ 80°C 25mA @ 80°C	308-729 308-730
3 – 60V dc OUT	15mA @ 5V dc	60V dc	3.0A dc @ 45°C	308-742
24 – 280V ac OUT	15mA @ 5V dc	280V ac	3.0A rms @ 45°C	308-754

	Mftrs.		Price Each		
	List No.	Order Code	1+	10+	100+
dc input module ac input module dc output modue ac output module	DMP6101A DMP6201A DMP6301A DMP6402A	308-729 308-730 308-742 308-754			

Tachometer/Trip Boards

Frequency to Voltage (Tachometer) Board



- Linear frequency to voltage converter
- Accepts NPN, PNP, TTL & VR sensors Scaleable output voltage & LED status
- Butterworth filter for low ripple output
- 100% tested, PLC compatible & wide vlagus range

H = 18, W = 64, L = 100 Mounting 4 holes 3 dia. Fixing centres=84 49

Applications include tachometers, flow transducers, speed governors, analogue interfacing to PLCs etc

Supplied with instruction leaflet and range selection devices.

Supply Field connections Indicators Mftrs. List No.

882

+9 to +30Vdc (<10mA excluding sensor) Via 8 way screw terminal block Power LED, NPN and PNP device indication LEDs

Price Each Order Code 1+ 10+ 179-932

Voltage Trip Board



H = 18. W = 64. L = 100 Mounting 4 holes 3 dia, Fixing centres=84 49 (can be mounted on pillars above tachometer board 179-932)

- Voltage level detector with variable input & hysteresis
- Active O/C PNP & NPN outputs (SIL relay & opto options)
- Inverting or non-inverting "Input-to-Output" logic Uses MAX8211-NO output jitter or oscillation
- 100% tested, PLC compatible, wide supply range

+9 to +30Vdc (<6mA) Supply

Trigger voltage +2.3 to +7.5V, Pot. adjustable (range can be modified by resistor addition) Field connections Via 8 way screw terminal block

Indicators Red power and output LEDs Mftre List No. MSI D3/1

FOR SIL RELAYS, SEE 176-577 TO 176-579, SECTION 4.18

Price Each Order Code 10+ 25+ 179-933

Industrial Computers

Industrial PC - 12.5 Inch







- 1024 768 12.5" colour LCD display with CCFL backlight
- Industrial PC
- 6.5G hard disk, 64M RAM
- 4 serial ports RS232 and RS485
- Parallel port
- CD and floppy front accessible
- 24 function keys and alpha numeric keys
- USB port
- Ethernet port
- Resisitive touch
- Win NT/98 operating system Expansion capabilities
- 400M Pentium Class processor IP65 NEMA4
- CE marked
- Supply voltage:
 - 110/240 AC Operating temperature:

0-50°C

Price Each Description **Order Code** 2+ MI12 5COLOURT Steel 353-2823 MI12.5COLOURTS Stainless Steel 353-2811

Soft PLC



IMO SoftPLC is a software solution which transforms the processing power of an Intel based industrial PC into a fully functional PLC. IMO Soft PLC combines PID discrete



PI C232

and analogue I/O with the data handling, computational and networking capabilities of a computer. The software runs its own real-time Kernel and takes over from the operating system of the PC in a deterministic manner. With IMO SoftPLC's optional webserver and Java virtual machine, a large proportion of the functionality of HMI's and SCADA can be replaced

Up to 8192 I/O

PLC17

- Drivers for Profibus, DeviceNet and Interbus
- Drivers for IMO range of Industrial PCs
- SoftPLC is programmed with TOPDOC
- TOPDOC is a feature rich program development, monitoring and documentation
- TOPDOC provides powerful on-line features, ladder monitoring, I/O forcing, contact histogram, SoftWIRES program emulation and real on-line program change
- Programming toolkit includes programmers guide and allows the user to define C, C++ and Java functions to use with SoftPLC to create custom ladder instructions I/O drivers and more